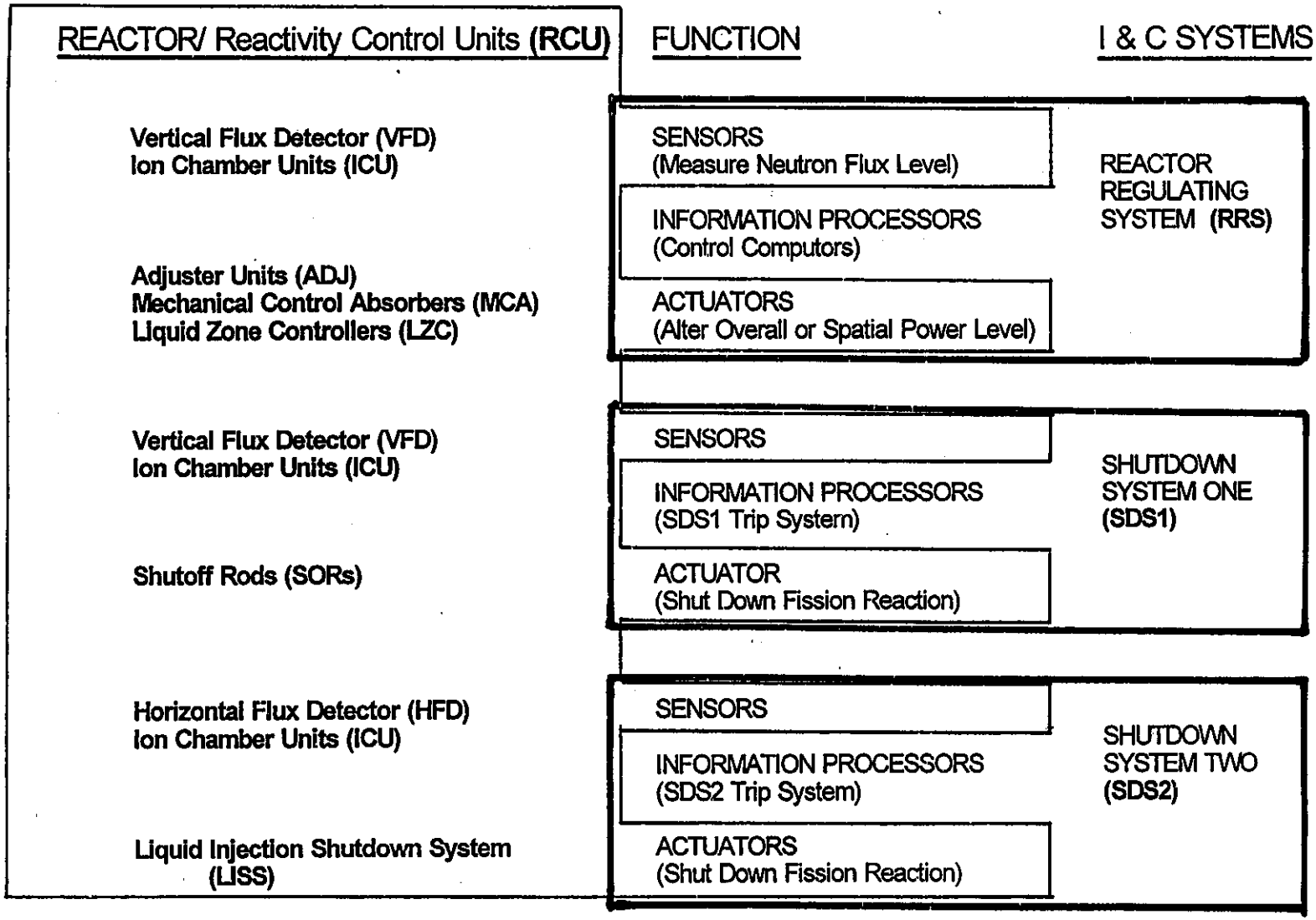

Figure 6-1 Relationships of RCU's to Shutdown and Regulating Systems

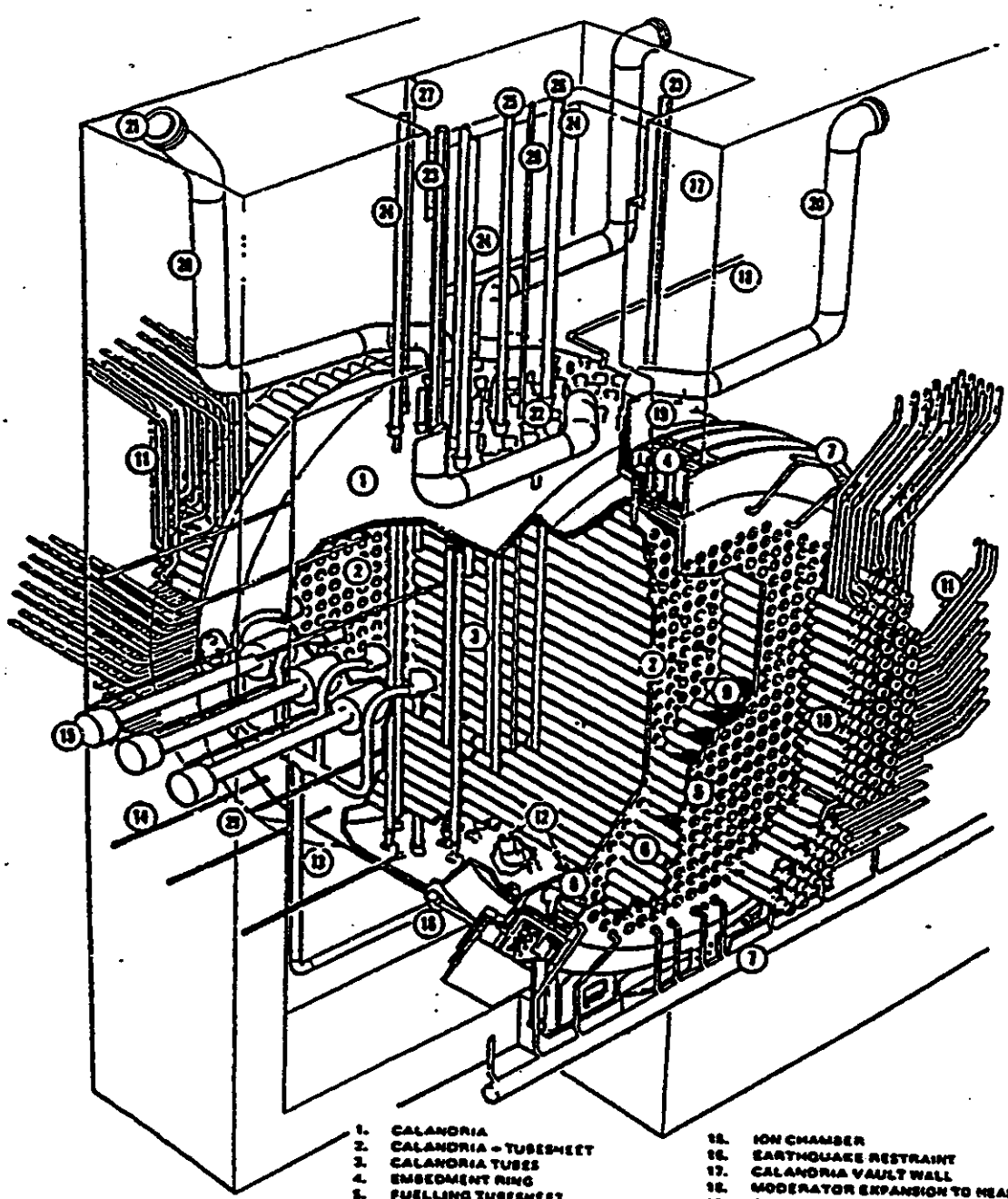

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Figure 6-2 Reactor Assembly

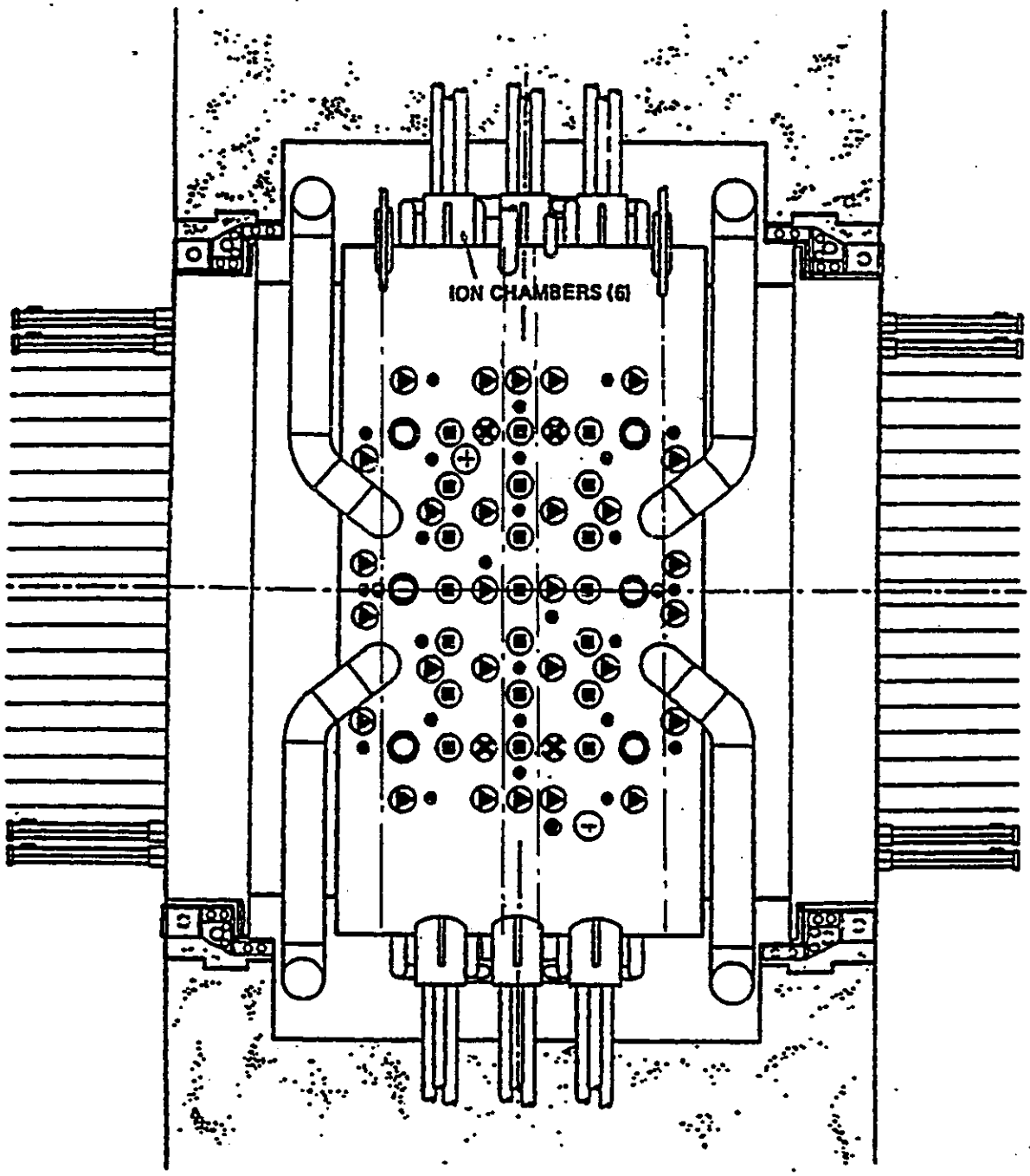

Figure 6-3 Reactor General Arrangement - Plan

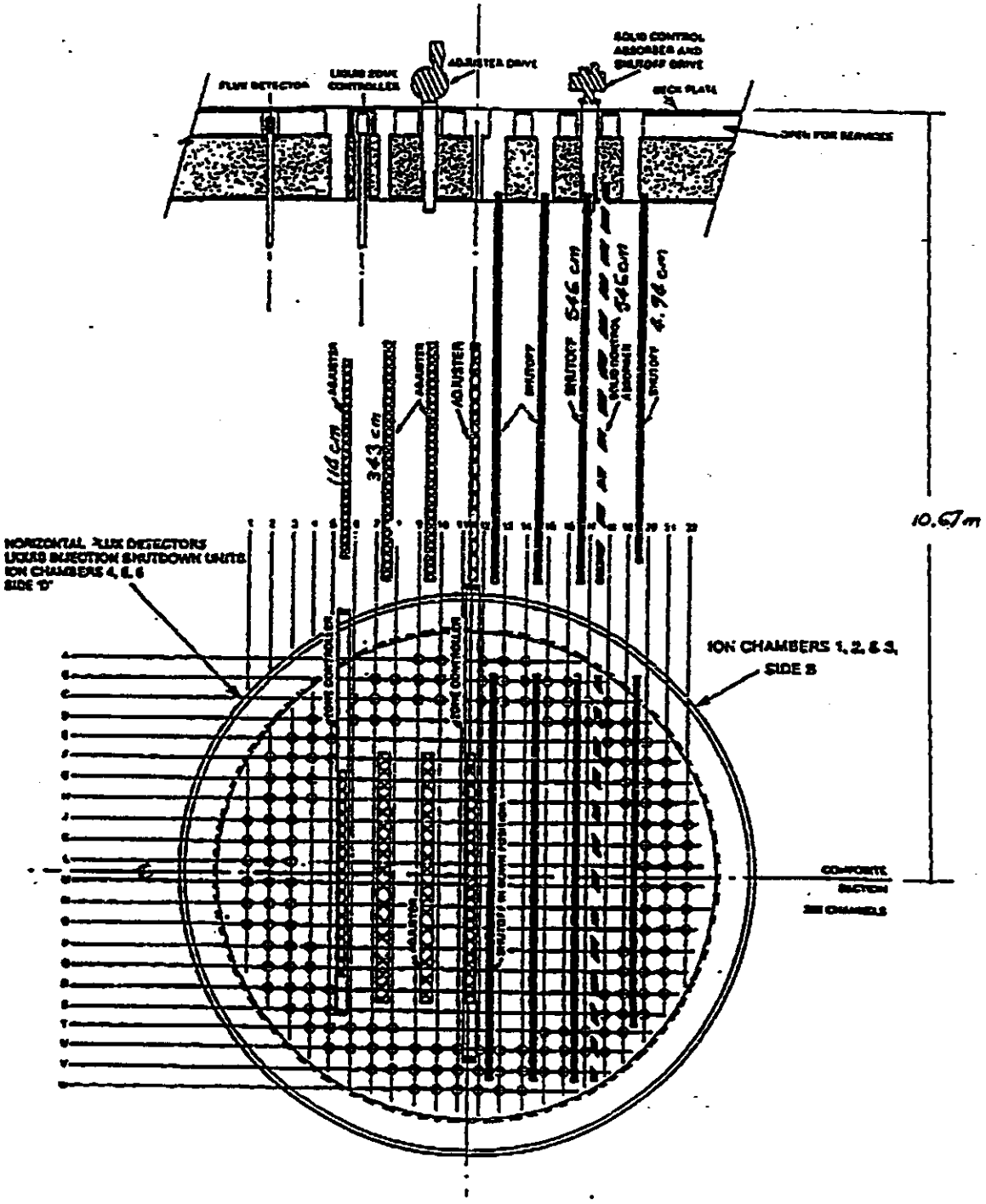

Figure 6-4 Reactivity Control Unit - Locations View on C-Face

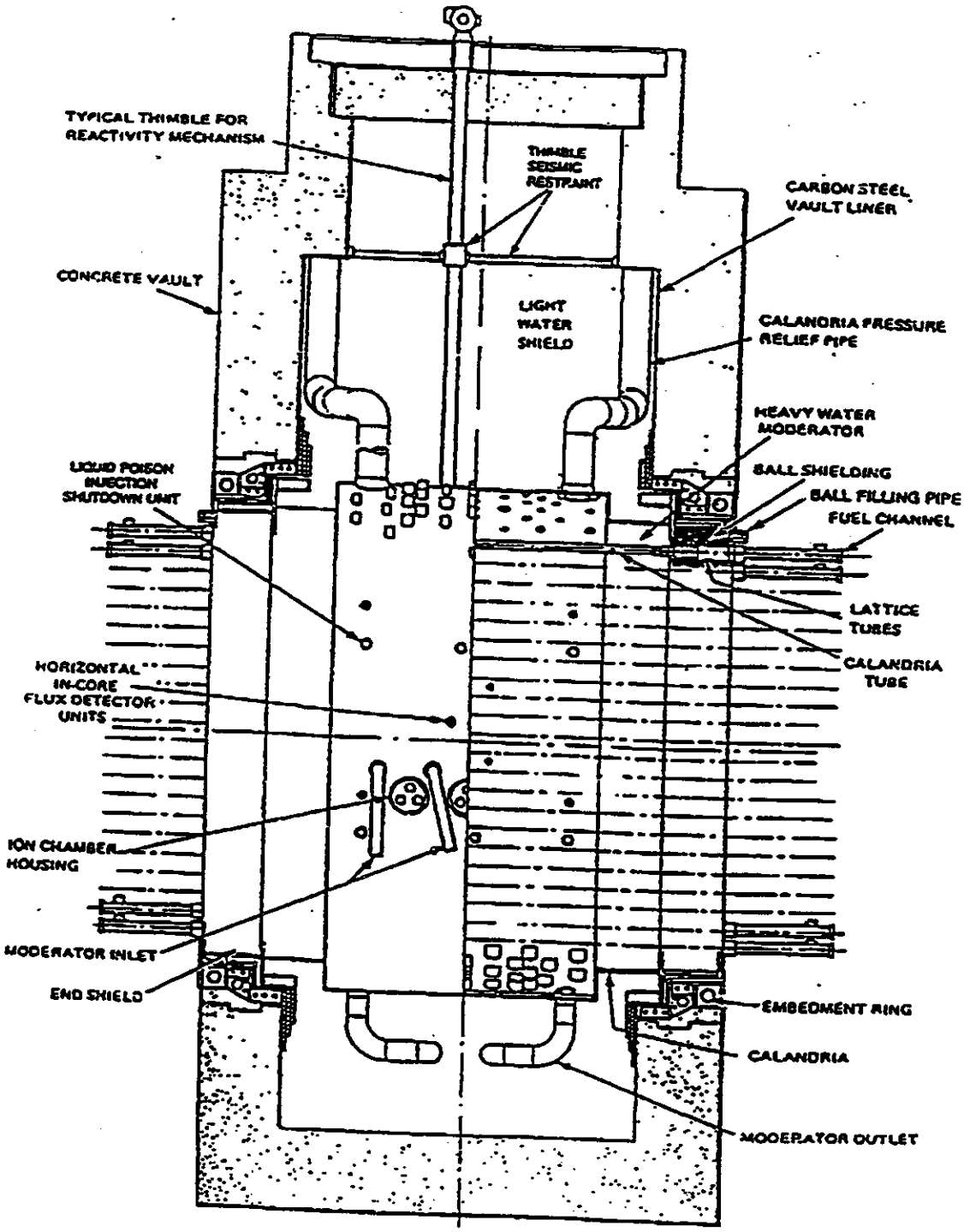

Figure 6-5 Reactor General Arrangement (Section)

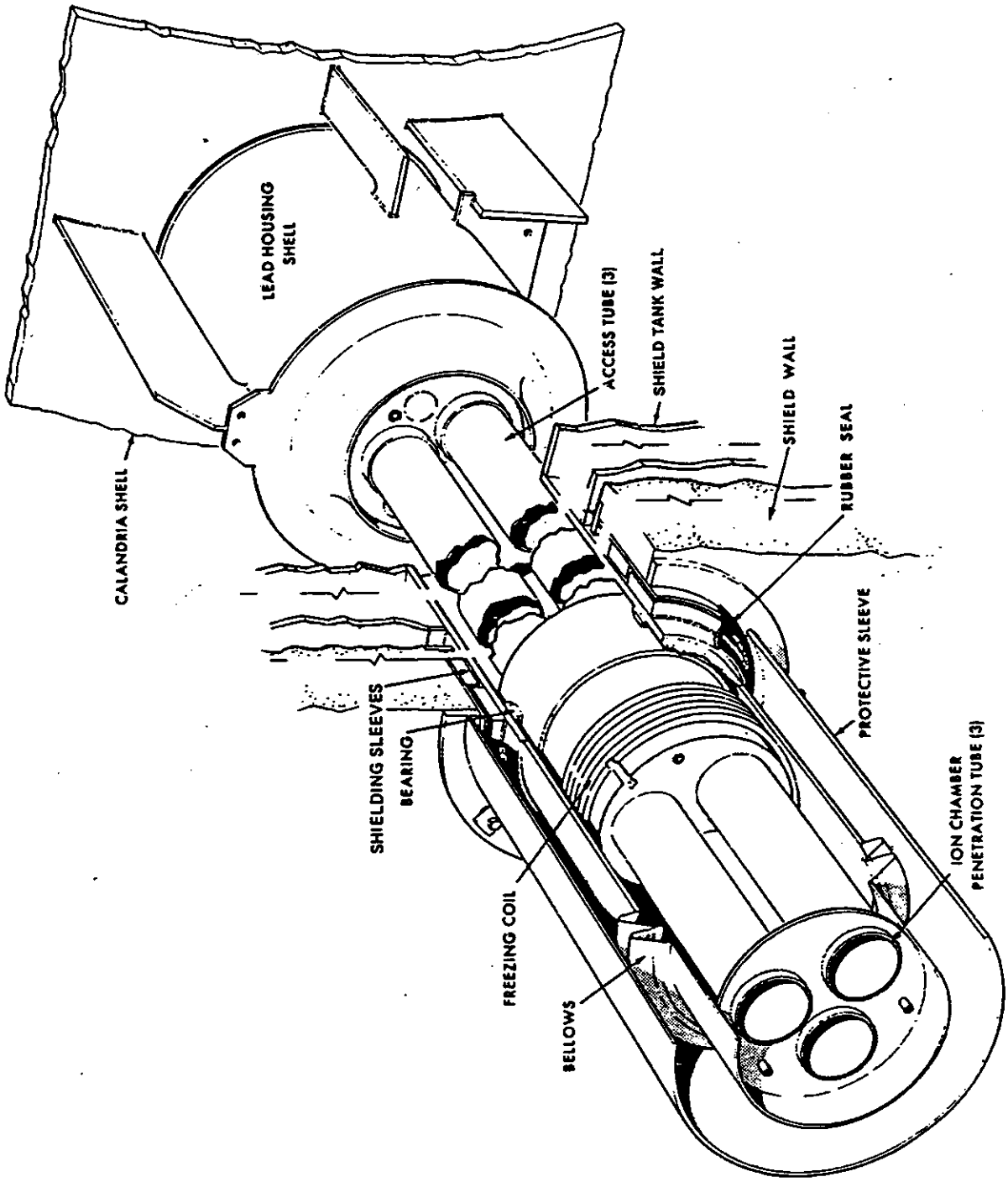

Figure 6-6 Typical Ion Chamber Arrangement

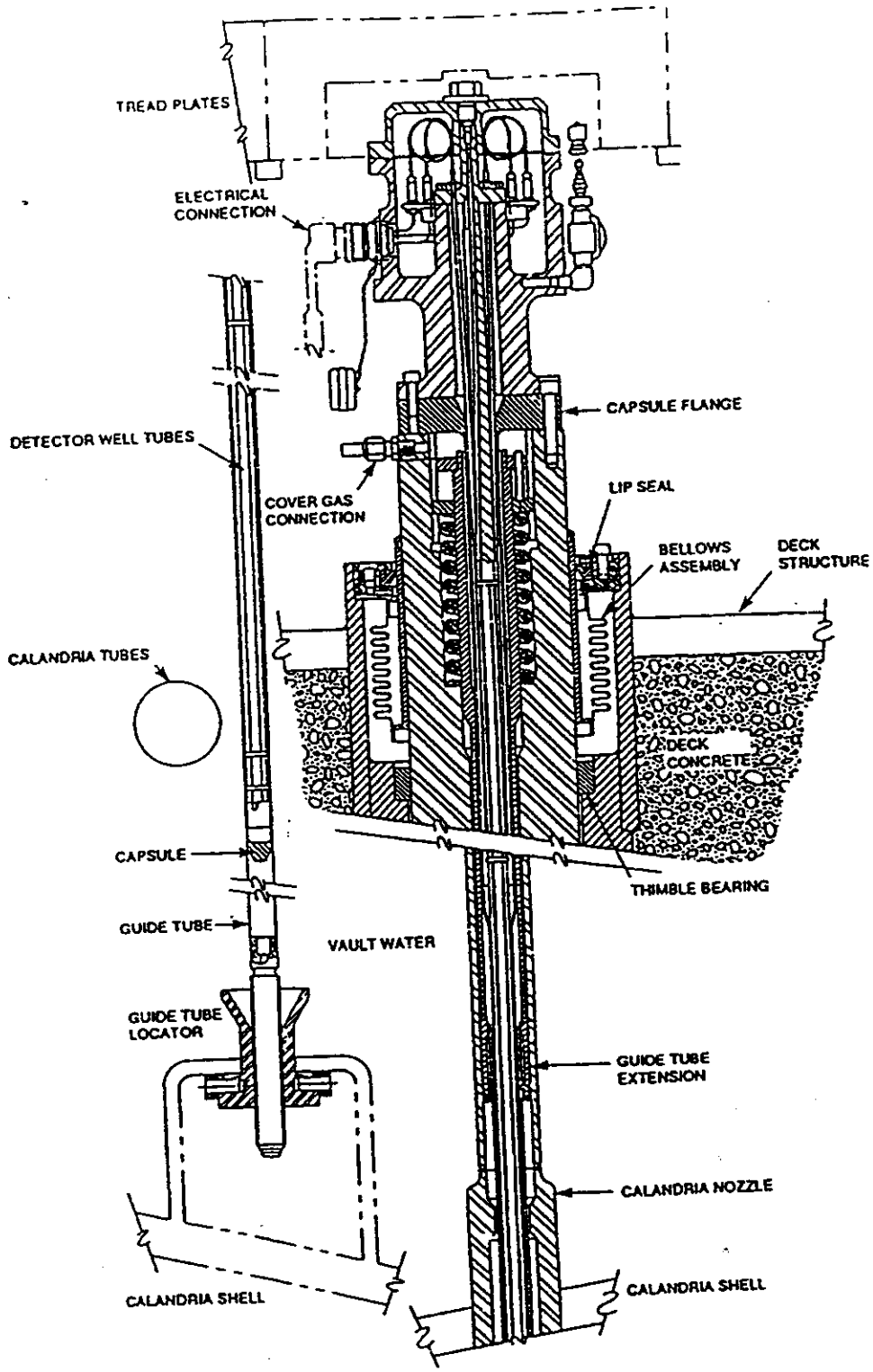

Figure 6-7 CANDU 6 Vertical Flux Detector Unit

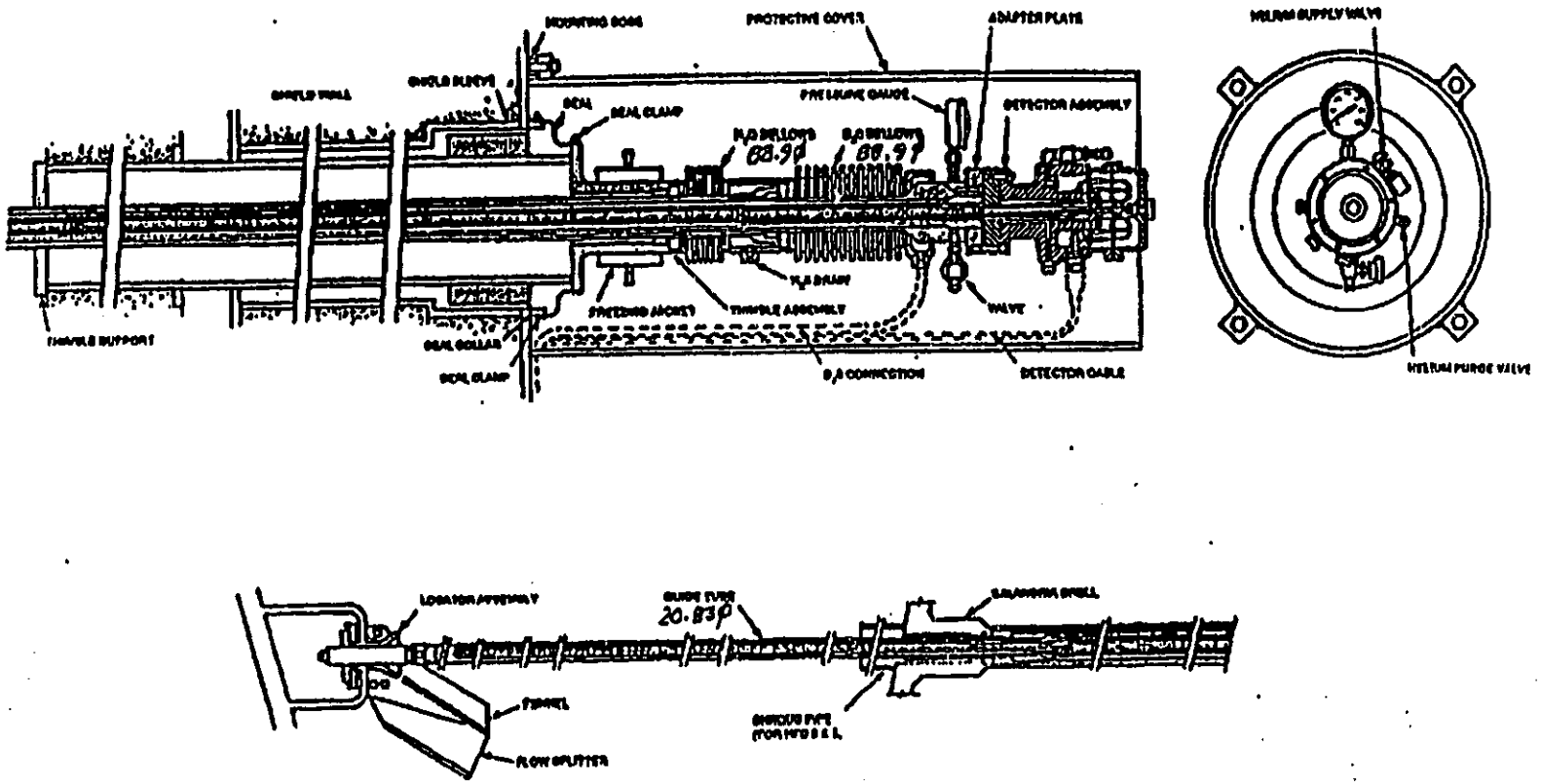

Figure 6-8 Horizontal Flux Detector Unit

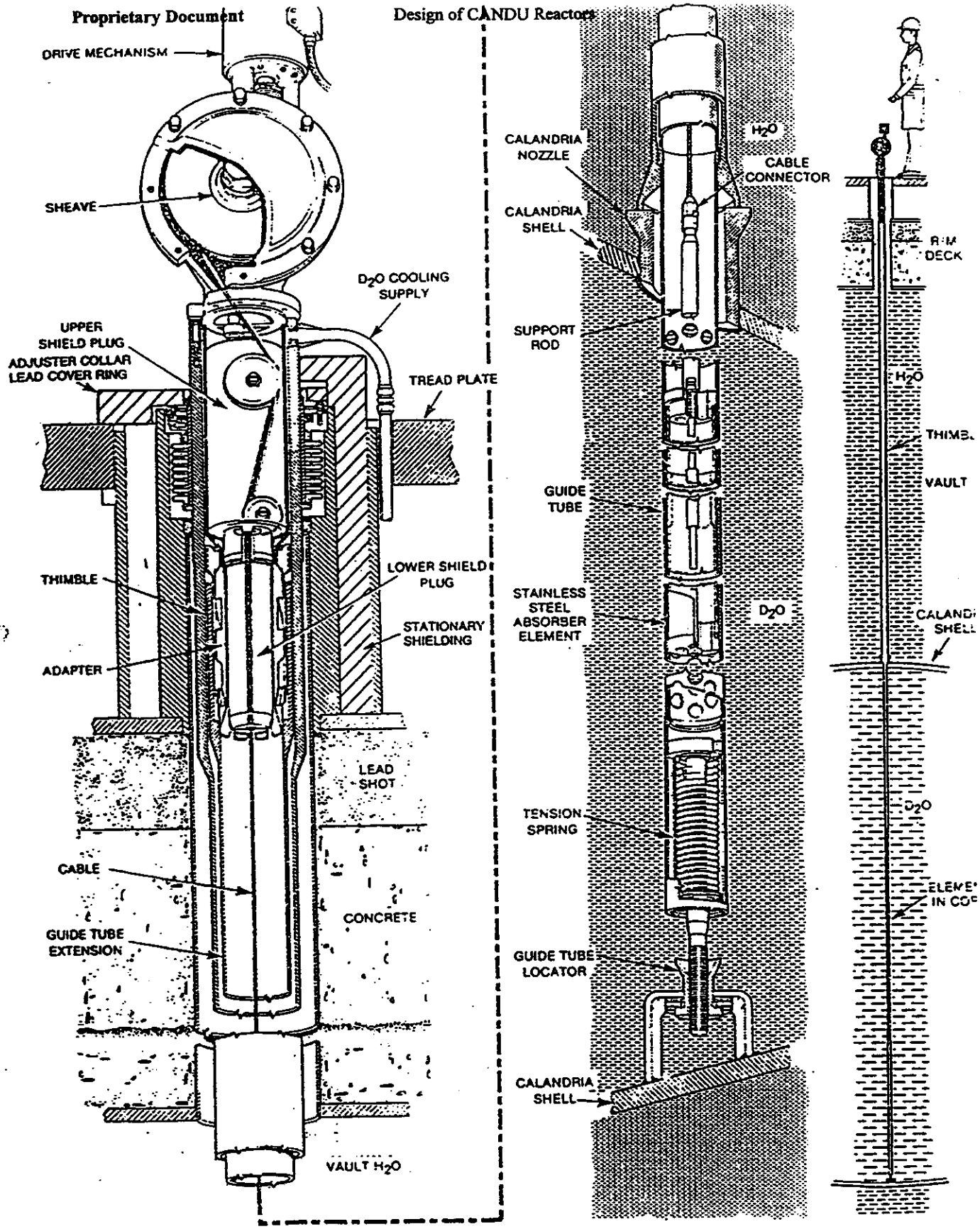

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Figure 6-9 Adjuster Unit

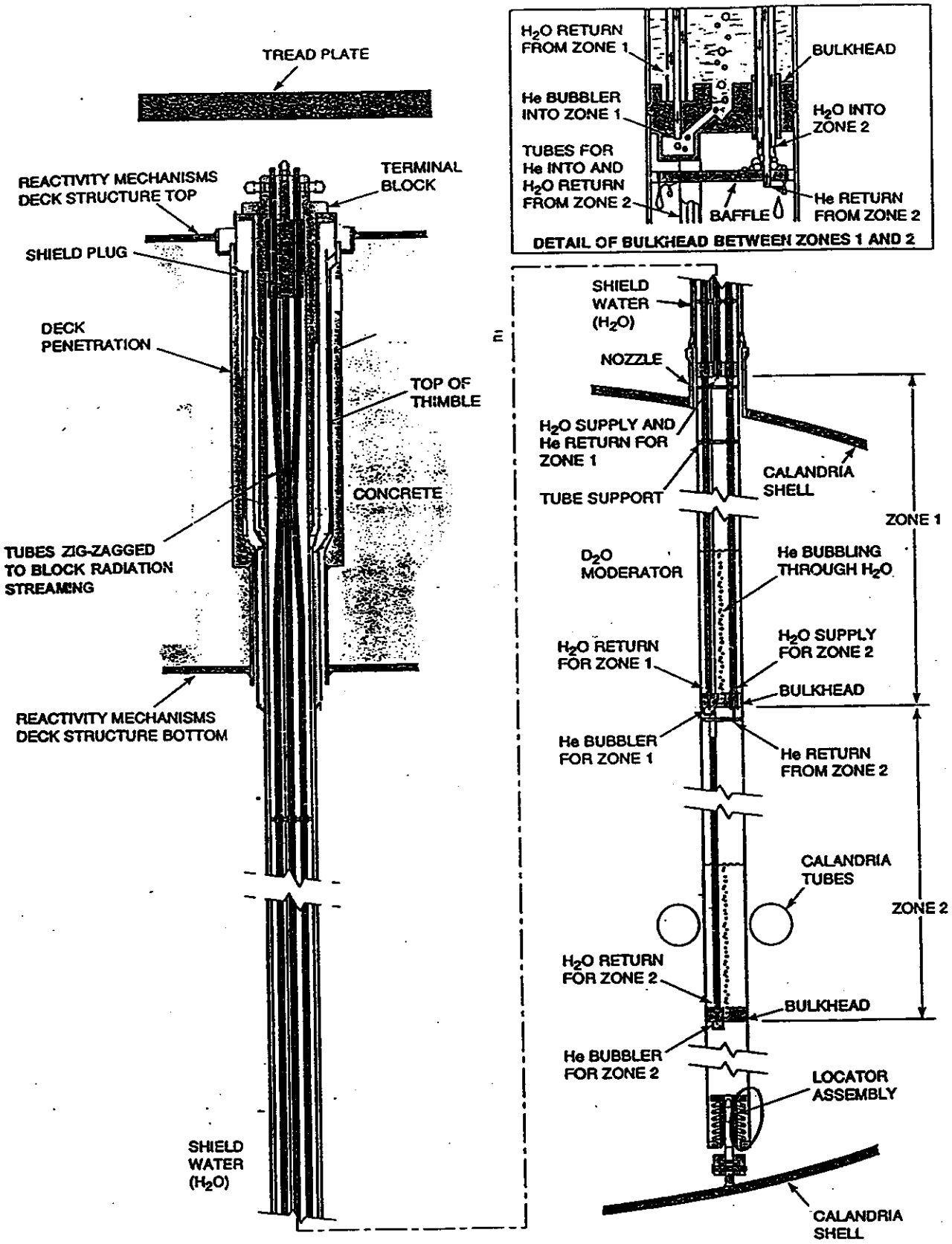

Figure 6-10 Liquid Zone Control Unit (2 Zone)

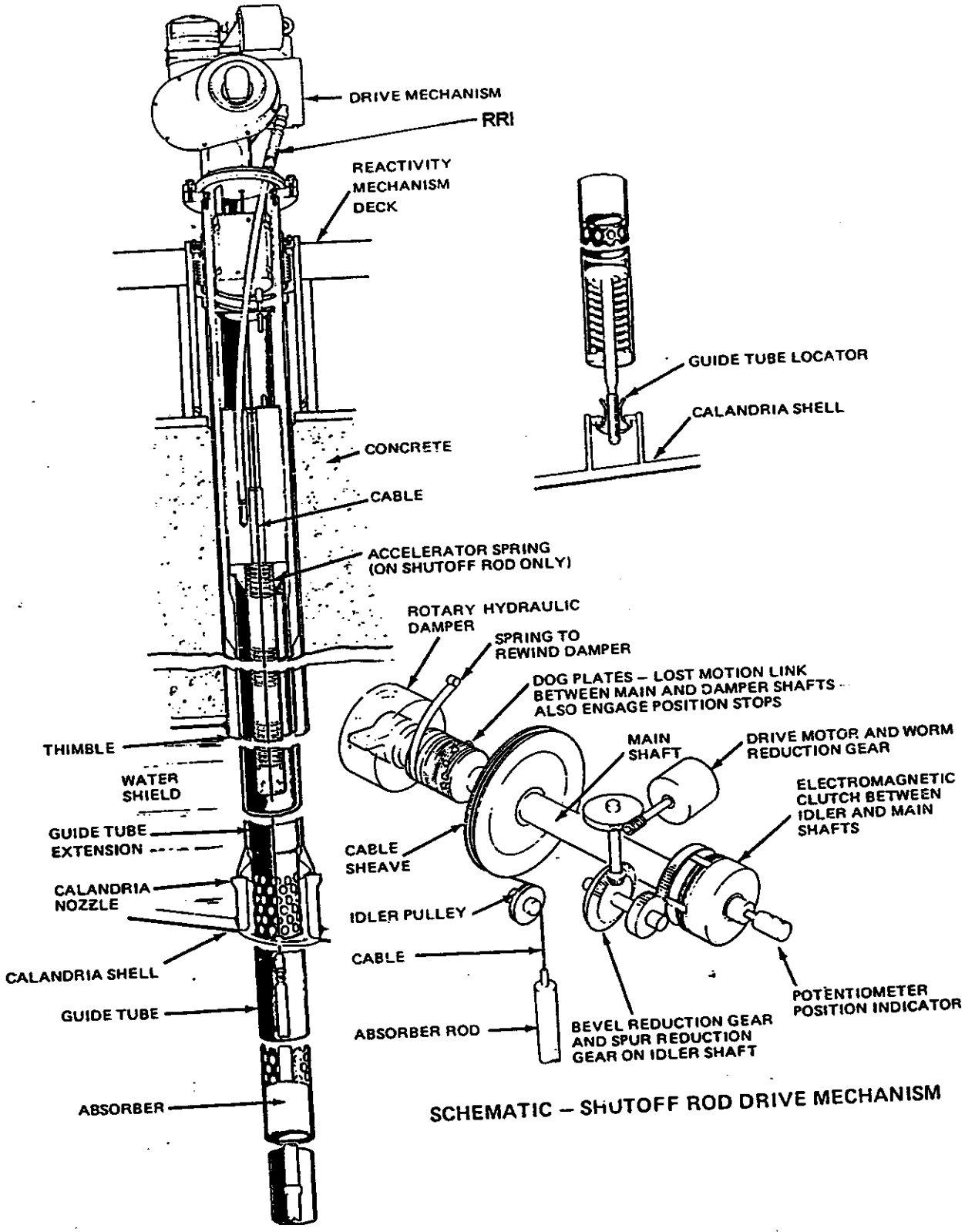

Figure 6-11 Shutoff and Solid Control Absorber Unit

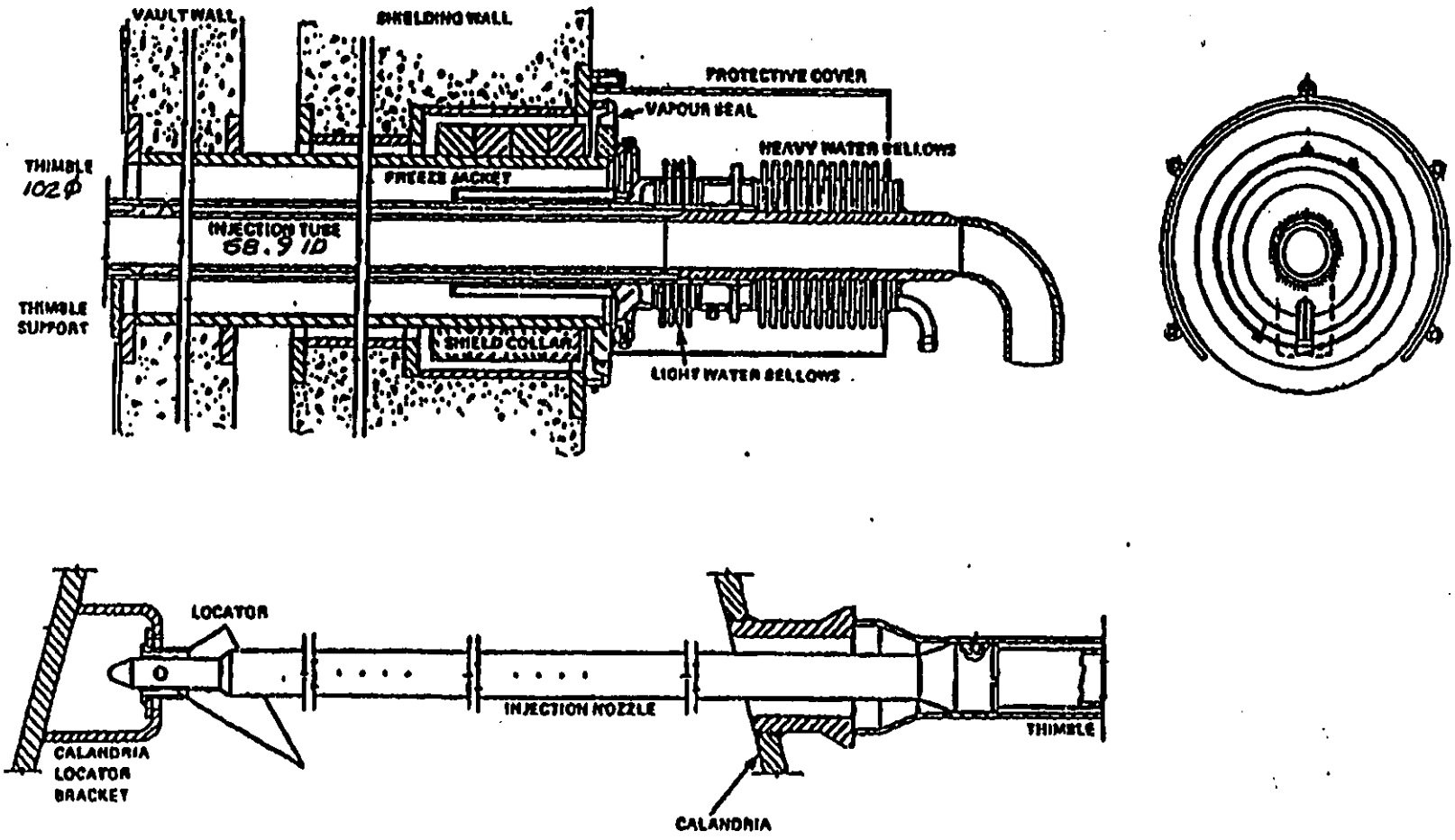

Figure 6-12 Liquid Injection Shutdown Unit

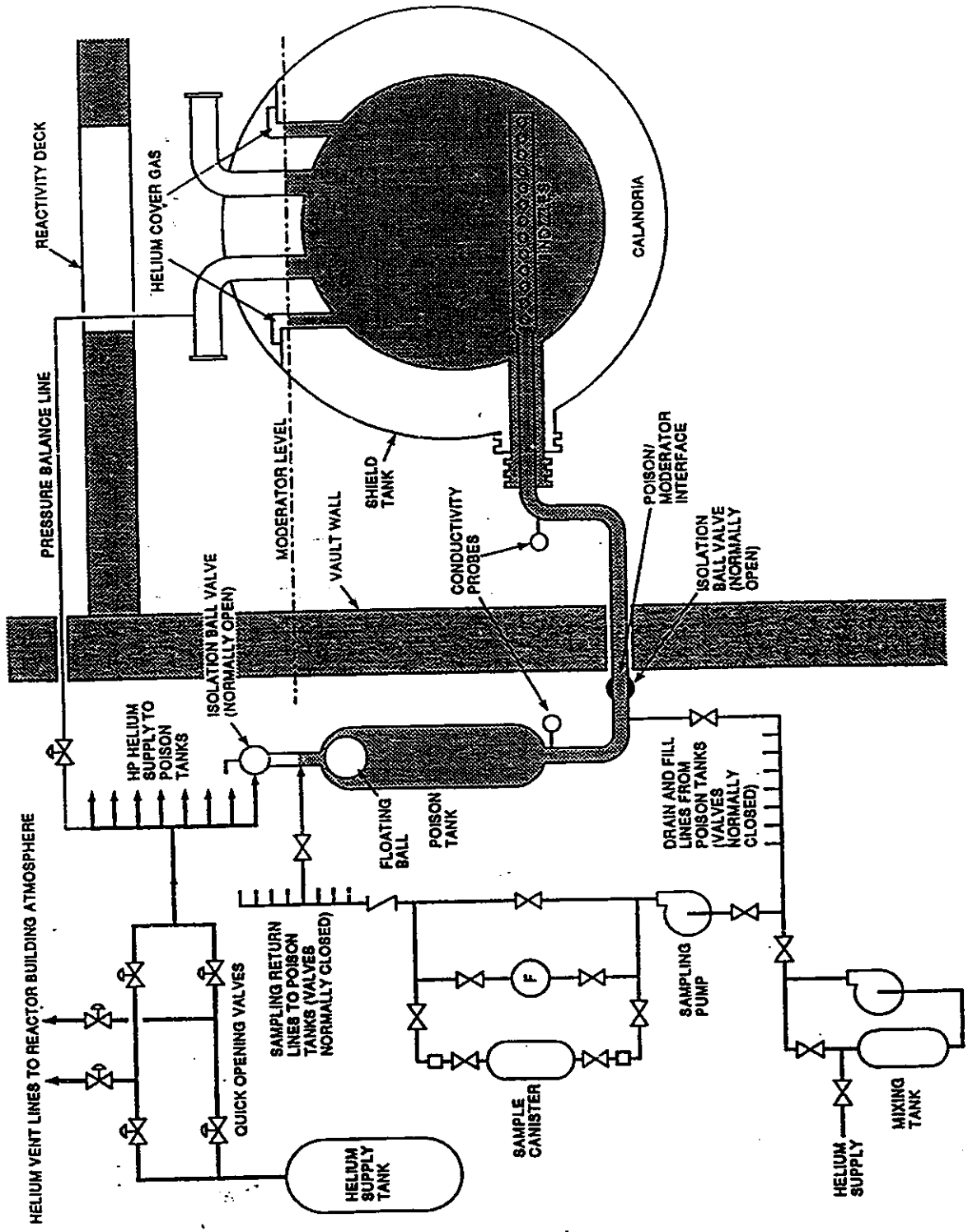

Figure 6-13 Shutdown System No. 2 Liquid Poison Injection System

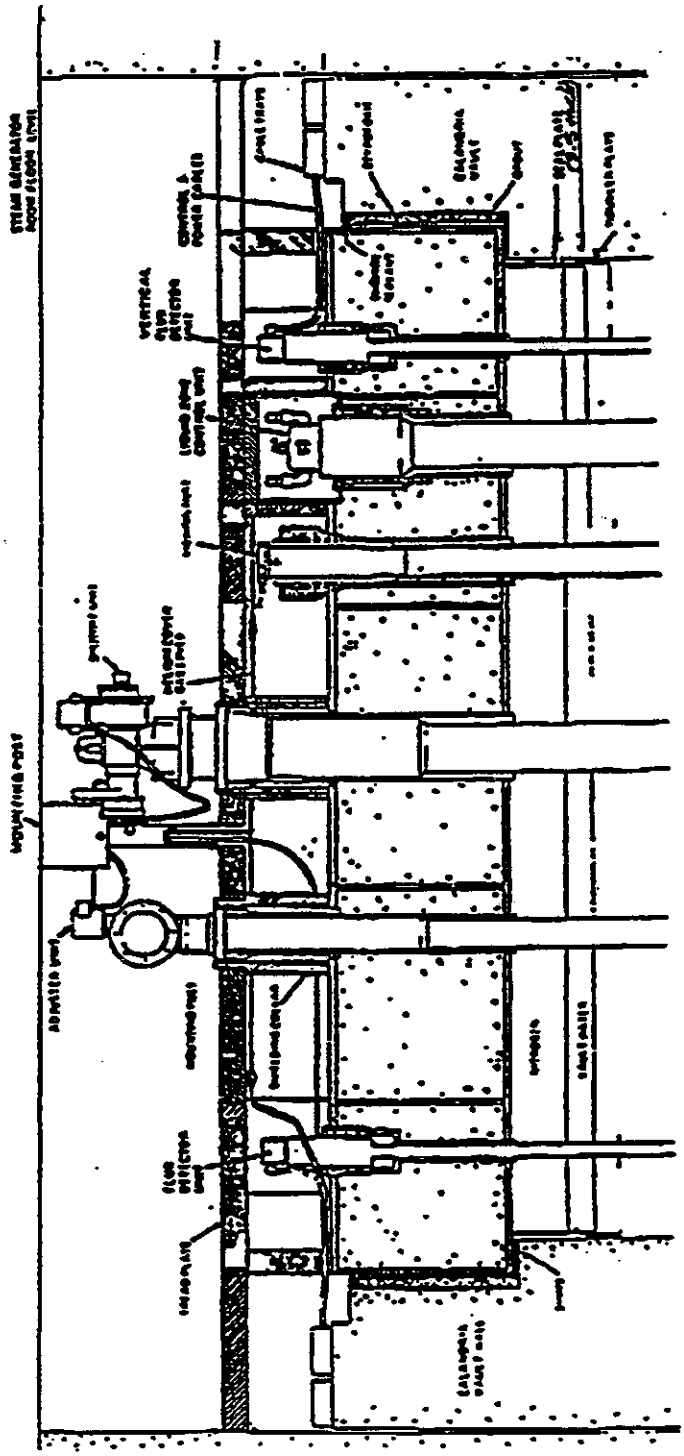

Figure 6-14 Reactivity Mechanism Deck

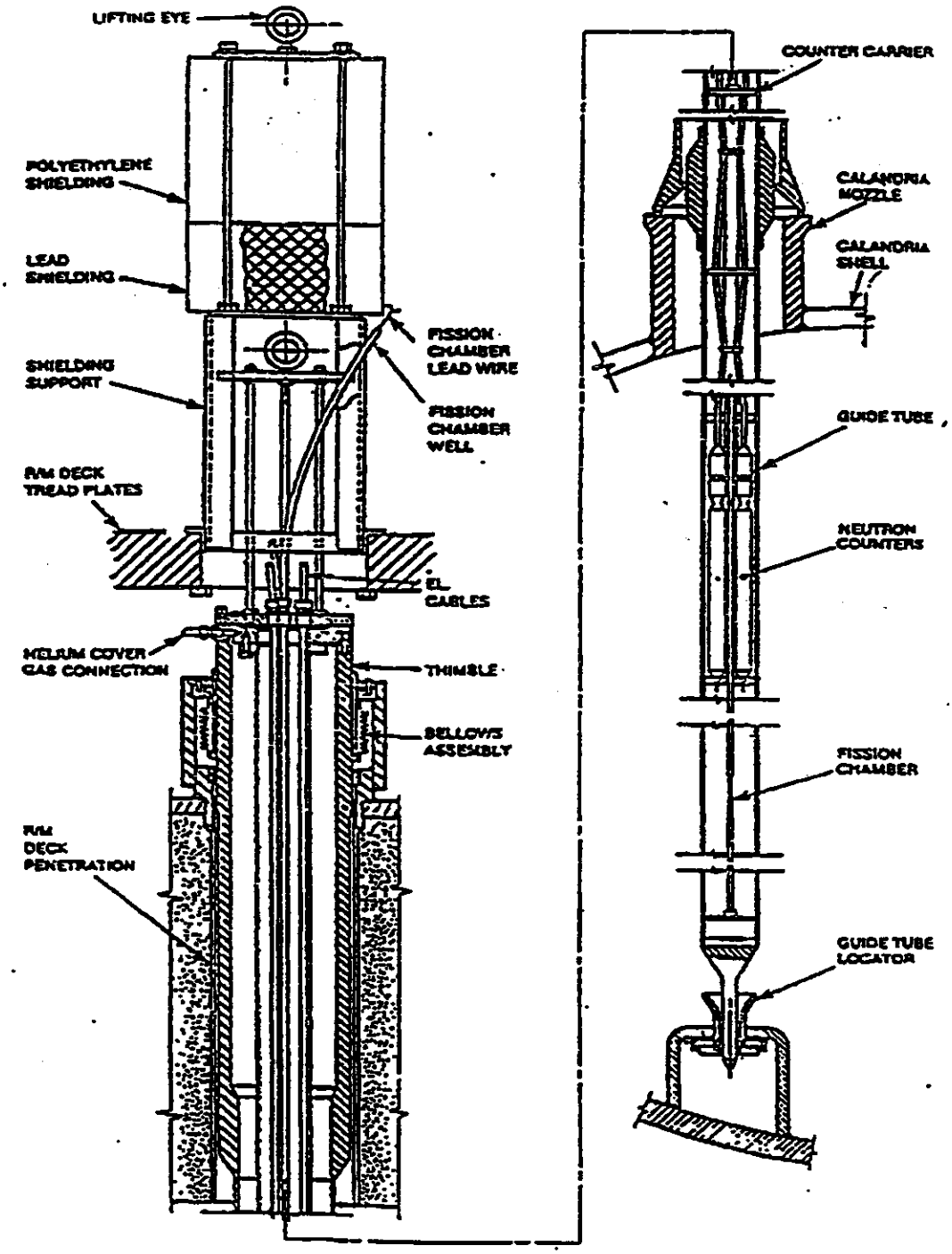

Figure 6-15 Start-up General Arrangement

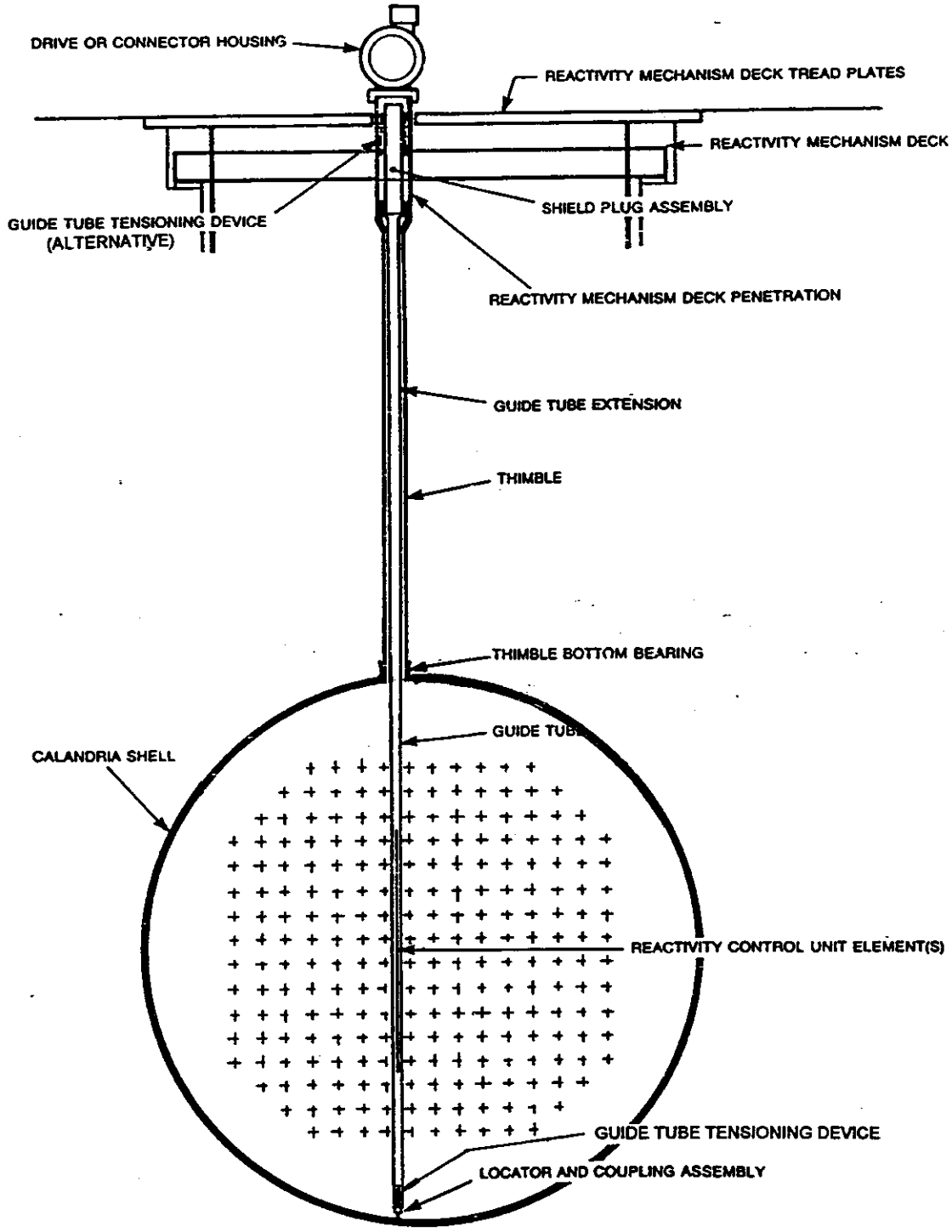

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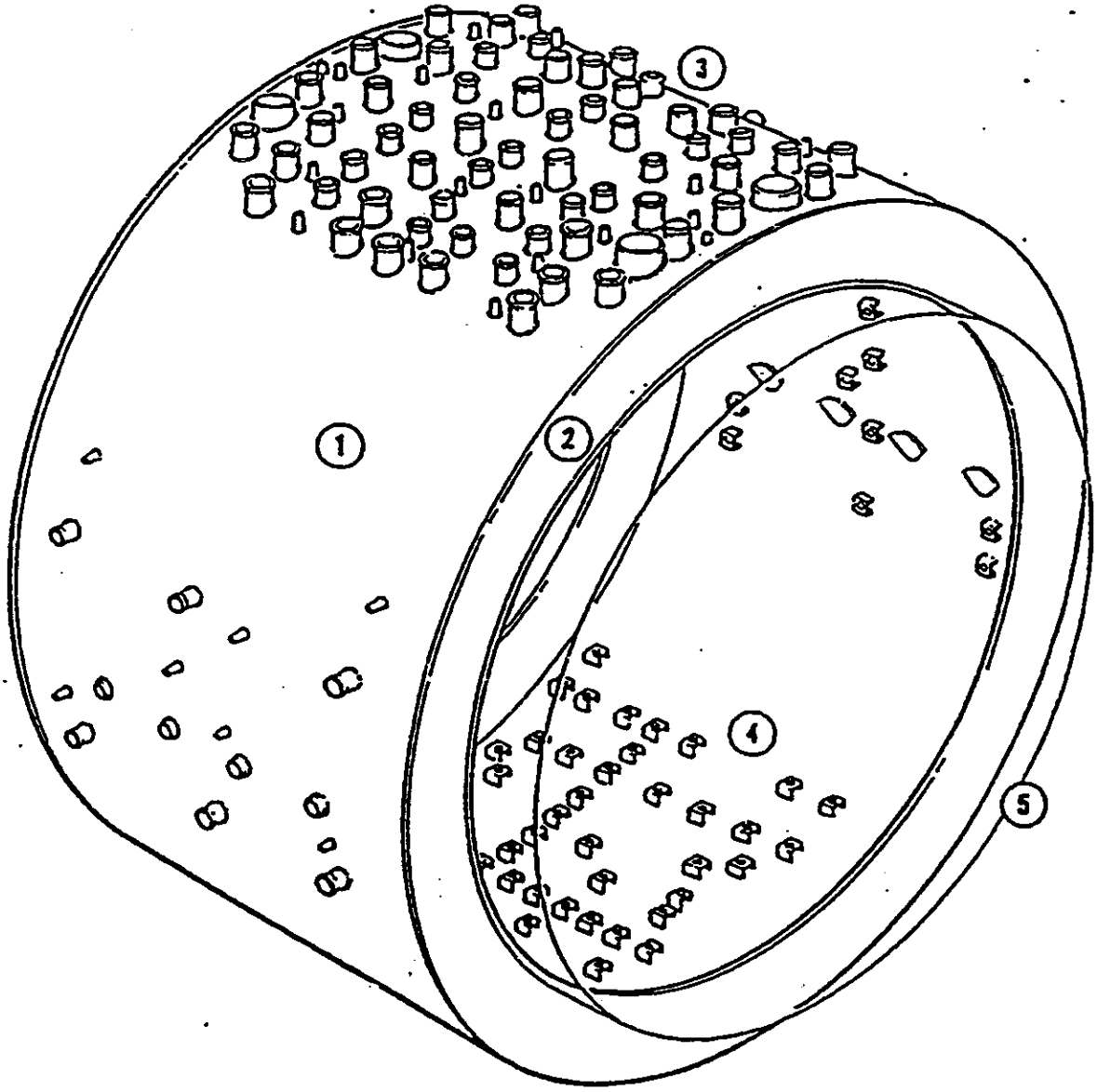
Figure 6-16 General Configuration of Vertical Reactivity Control Units



1 MAIN SHELL
2 ANNULAR PLATE
3 NOZZLE CONNECTIONS
4 REACTIVITY CONTROL UNIT LOCATORS
5 SUB-SHELL

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Figure 6-17 RCU Nozzles on Calandria Shell

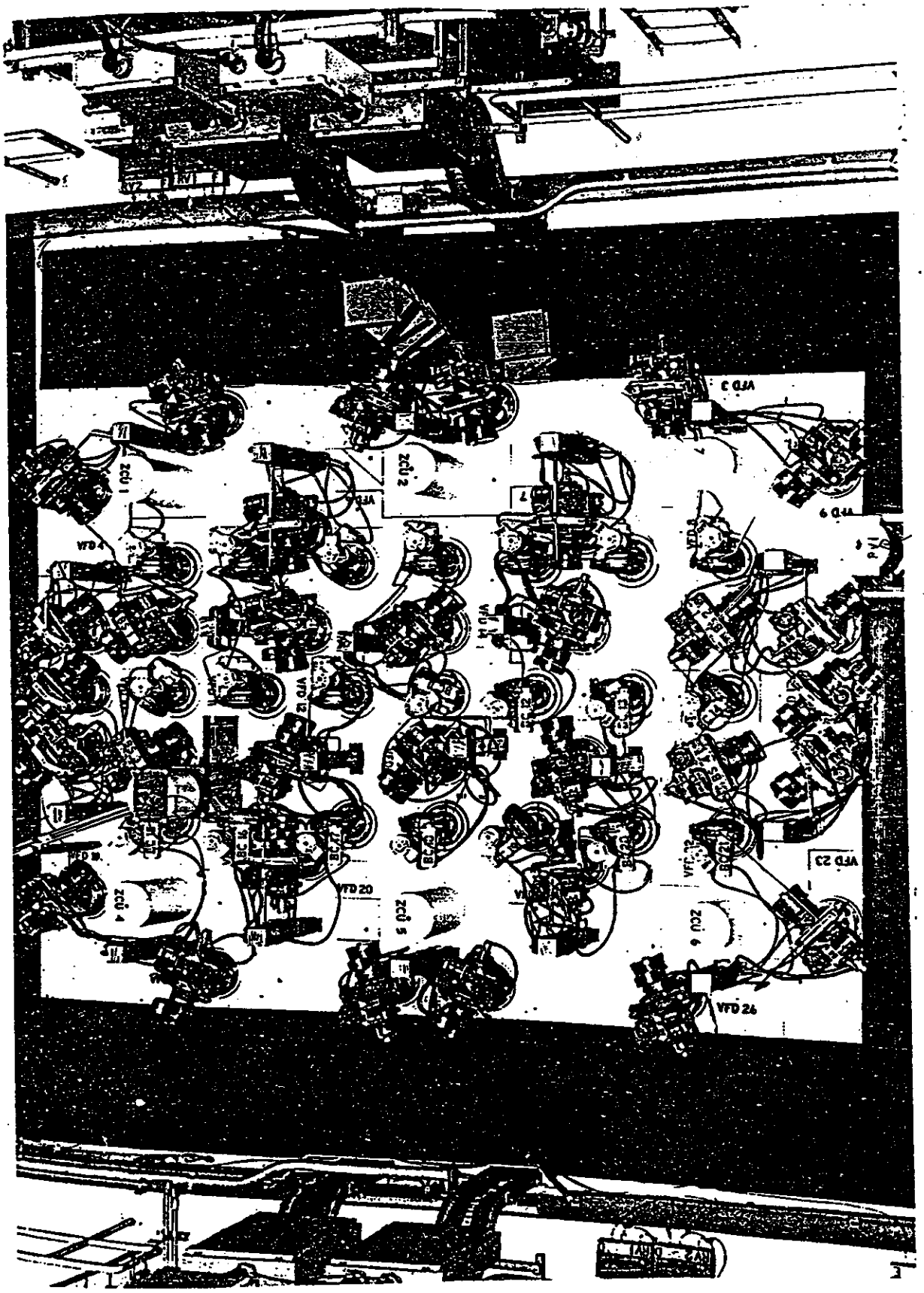

Figure 6-18 CANDU 6 Reactivity Mechanisms Deck Area

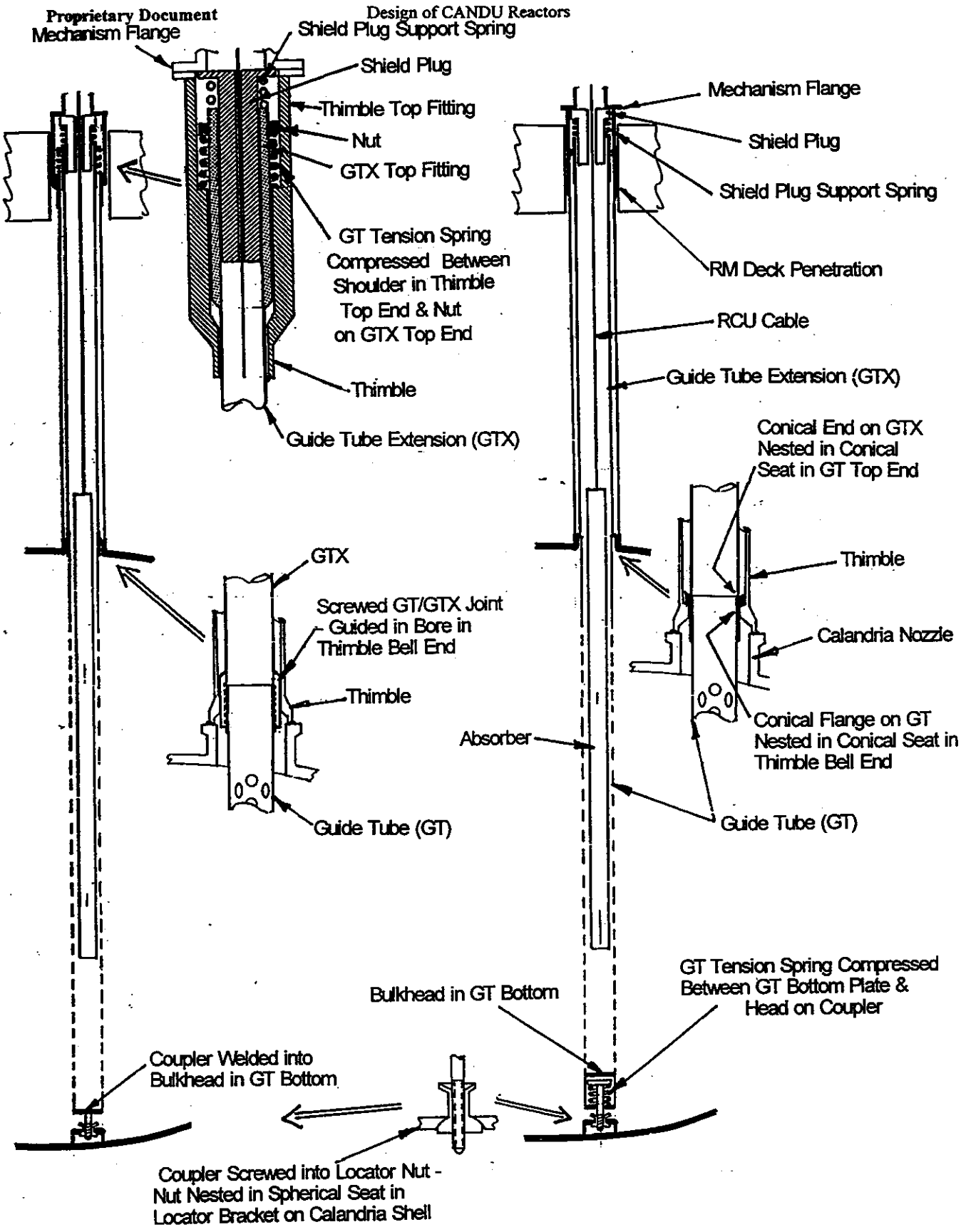

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Figure 6-19 RCU Guide Tube Tensioning - New & Present Concepts

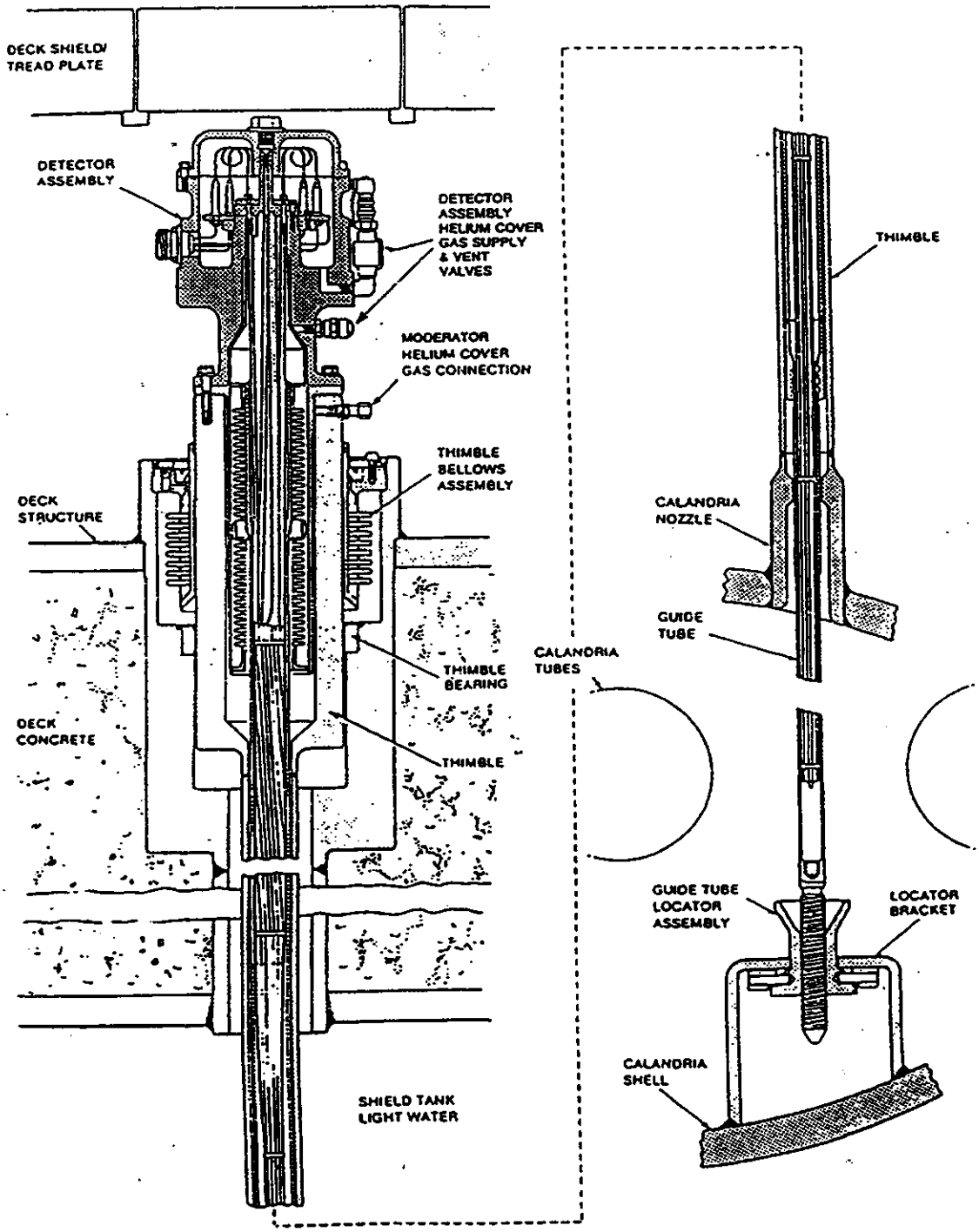


Figure 6-20 Bruce Vertical Flux Detector Unit General Arrangement

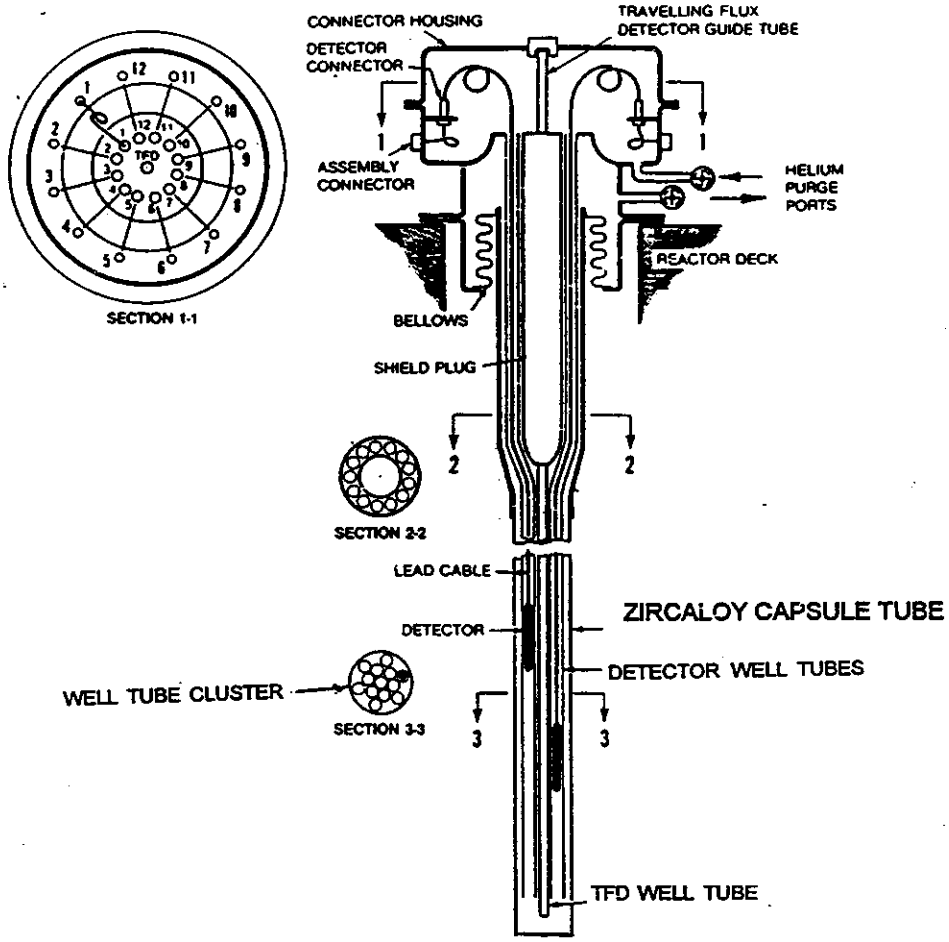
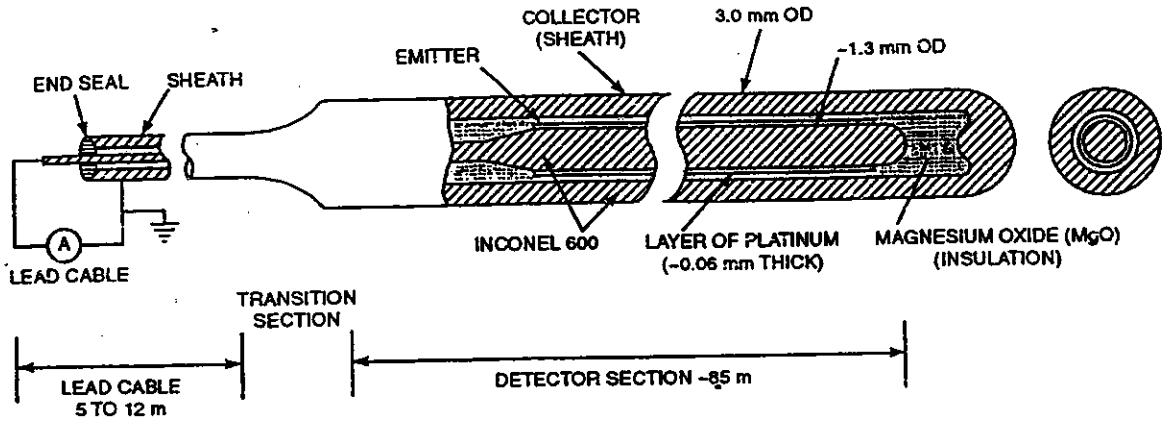


Figure 6-21 Design Concept of SIR Detector Assembly



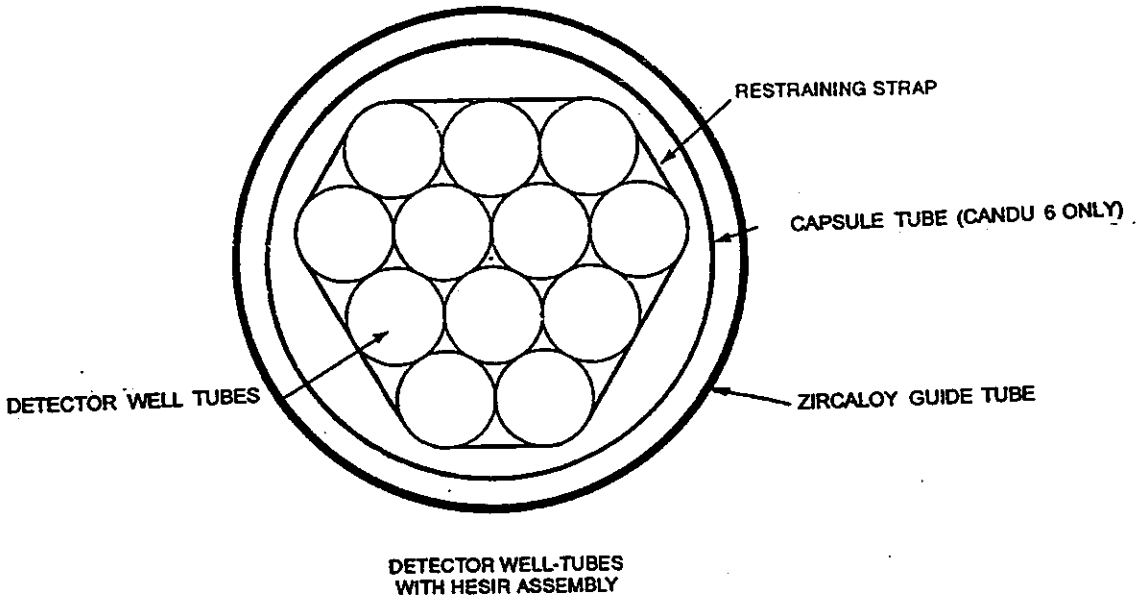


Figure 6-22 Pt-Clad SIR In-Core Flux Detector and Assembly Well-Tubes

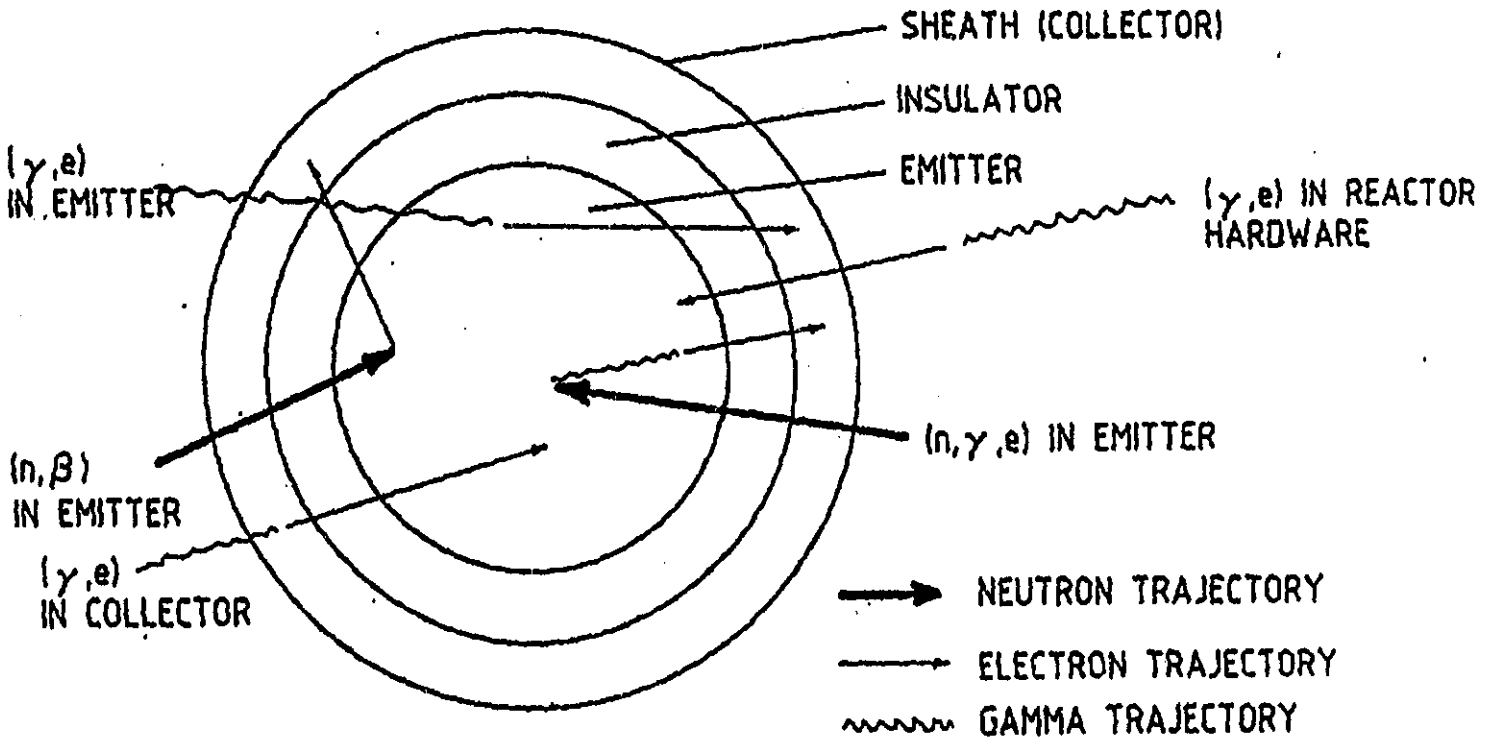


Figure 6-23 Atomic Interactions in an In-Core Flux Detector

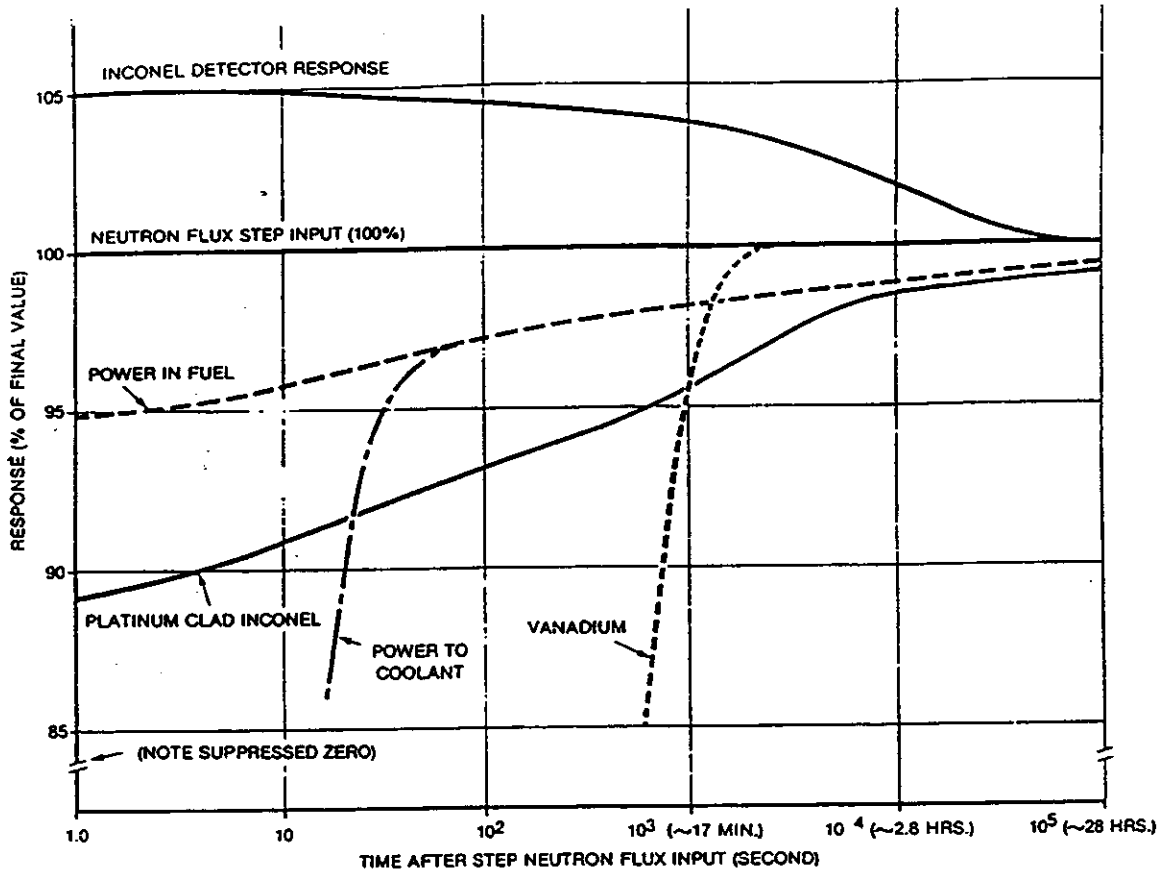


Figure 6-24 Dynamic Response of SIR Detectors

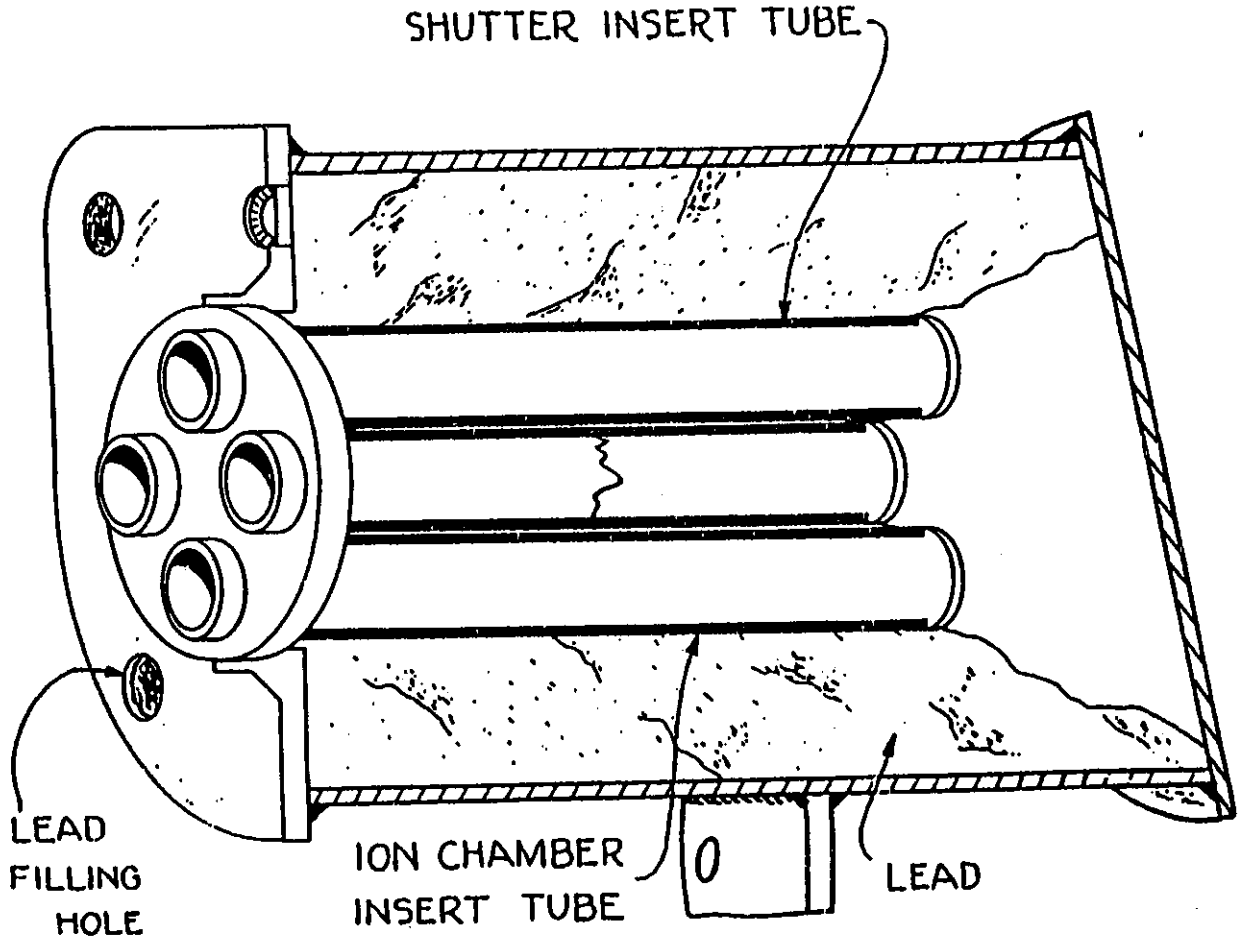


Figure 6-25 Lead Housing

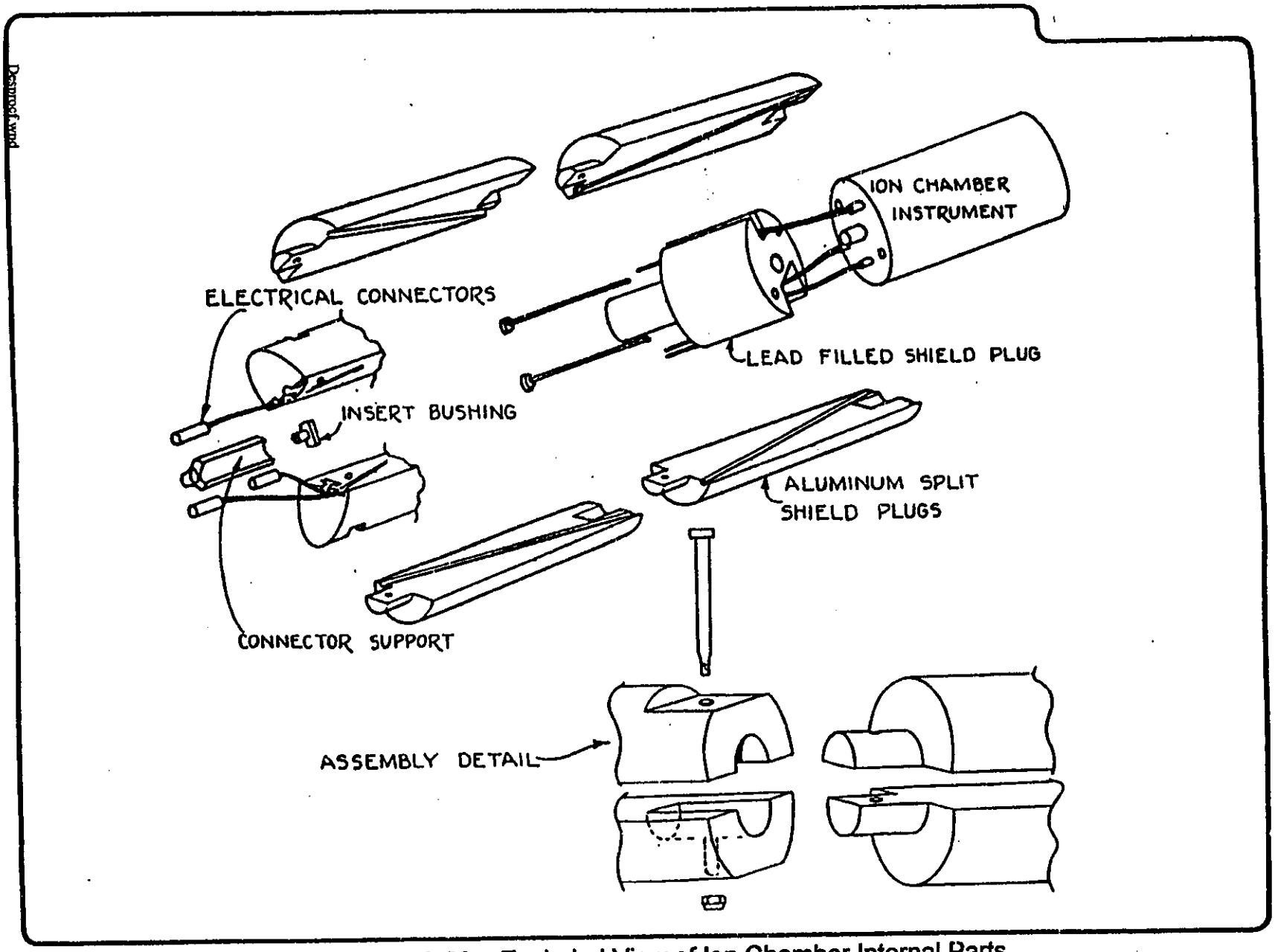


Figure 6-26 Exploded View of Ion Chamber Internal Parts

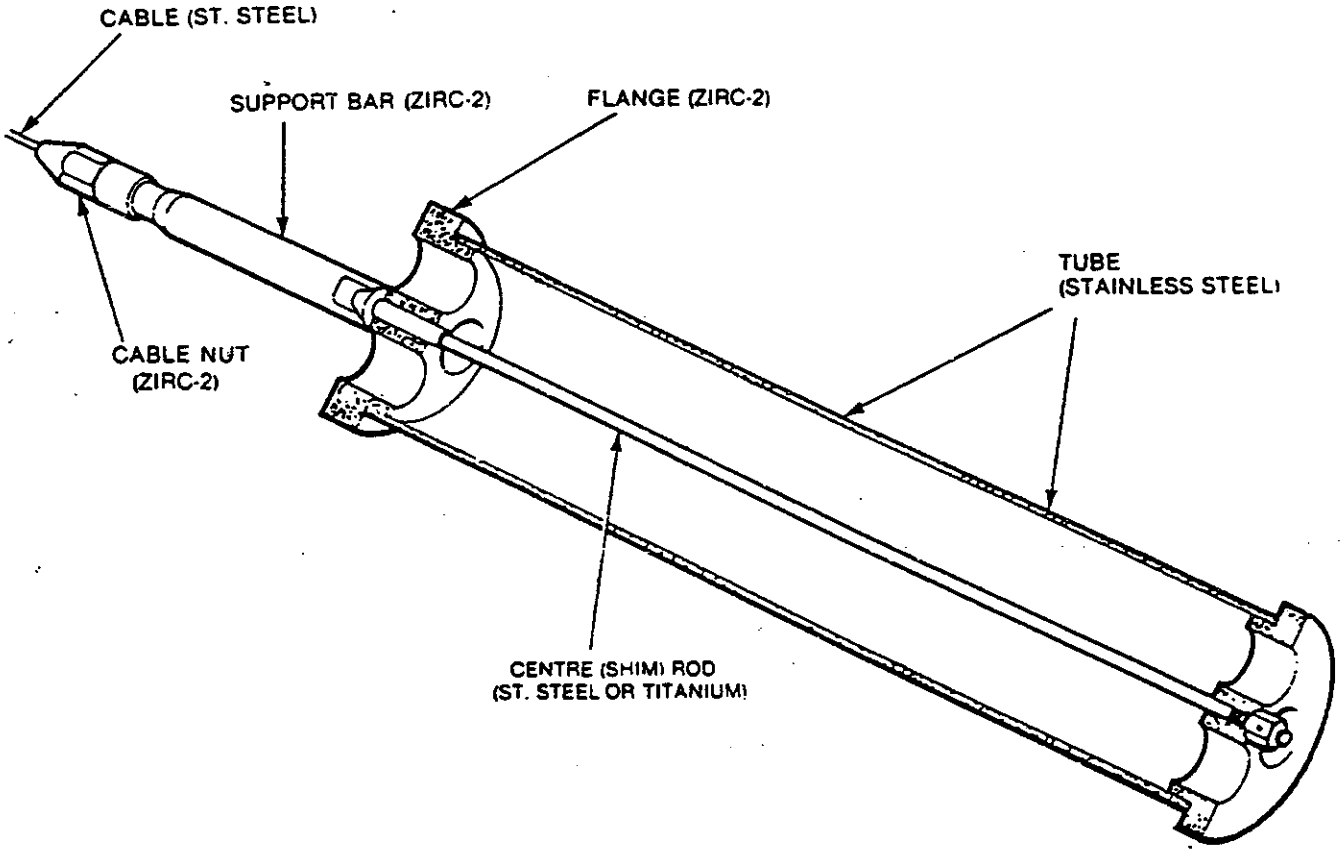


Figure 6-27 Adjuster Element

1. MAIN HOUSING
2. SHEAVE COVER
3. GEAR COVER
4. POTENTIOMETER COVER
5. MOTOR SUPPORT
6. PINION COVER
7. MAIN SHAFT
8. SHEAVE
9. SHEAVE NUT
10. SHEAVE LOCK WASHER
11. BELLOWS SEAL
12. SEAL SPACER
13. FIXED BEARING RETAINER
14. OIL CATCHER
15. SPIROID GEAR
16. SPIROID PINION
17. GEAR SHIM
18. LIMITING END PLATE
19. POSITION LIMITING PLATES
21. FELT RING
23. MOTOR
24. POTENTIOMETER DRIVE PULLEY
25. POTENTIOMETER
101. MAIN SHAFT BEARING
102. PINION BEARING
103. MAIN SHAFT BEARING
104. PINION SHAFT BEARING
106. LOCK NUT
112. SHAFT ELASTOMER SEAL
124. B-INSPECTION PLUG
124. A-OIL DRAIN PLUG
129. POTENTIOMETER DRIVE BELT
136. 137. IMPACT COUPLING
138. OIL RECAPTURE CHAMBER

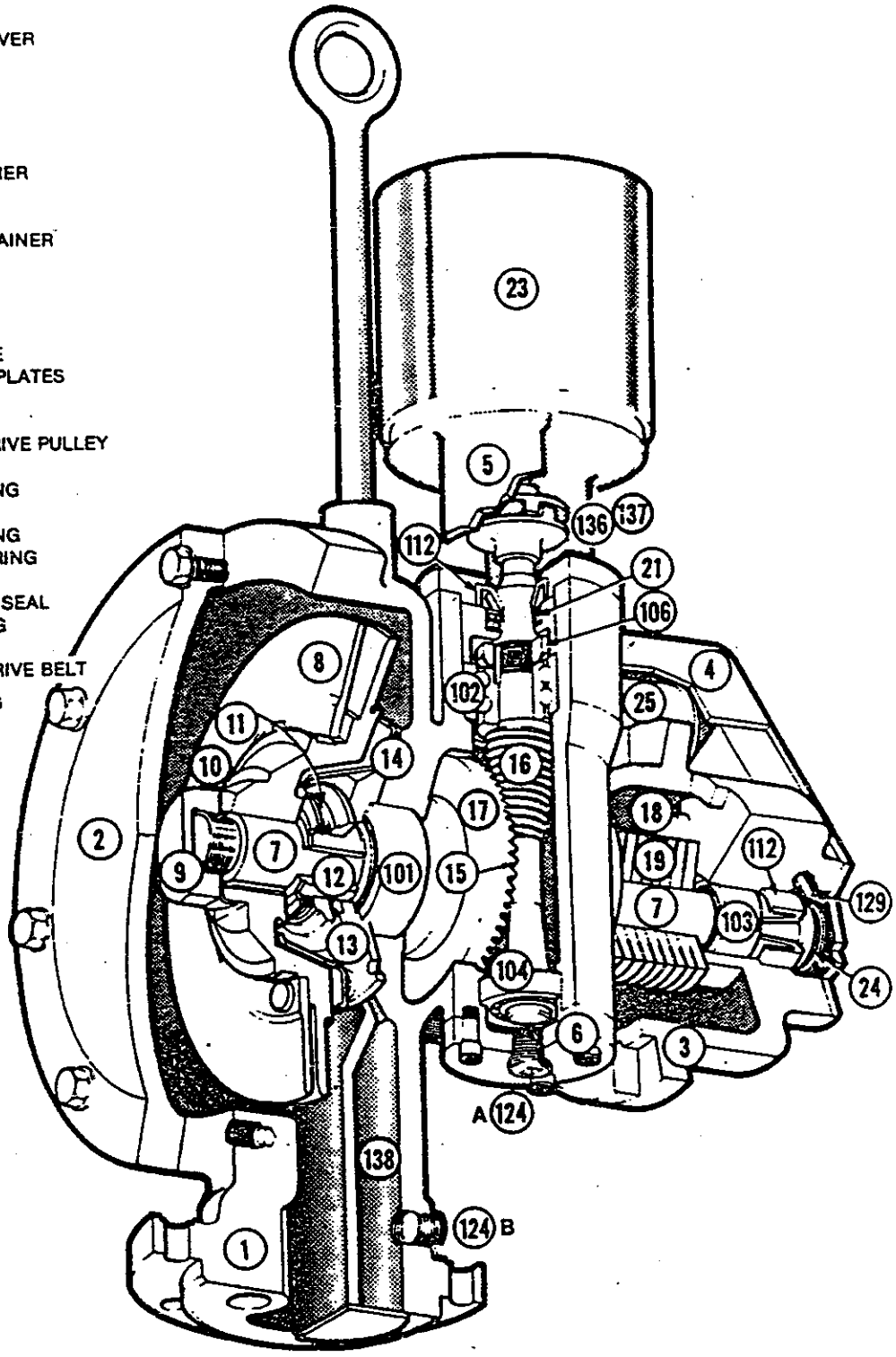


Figure 6-28 Adjuster Drive Mechanism

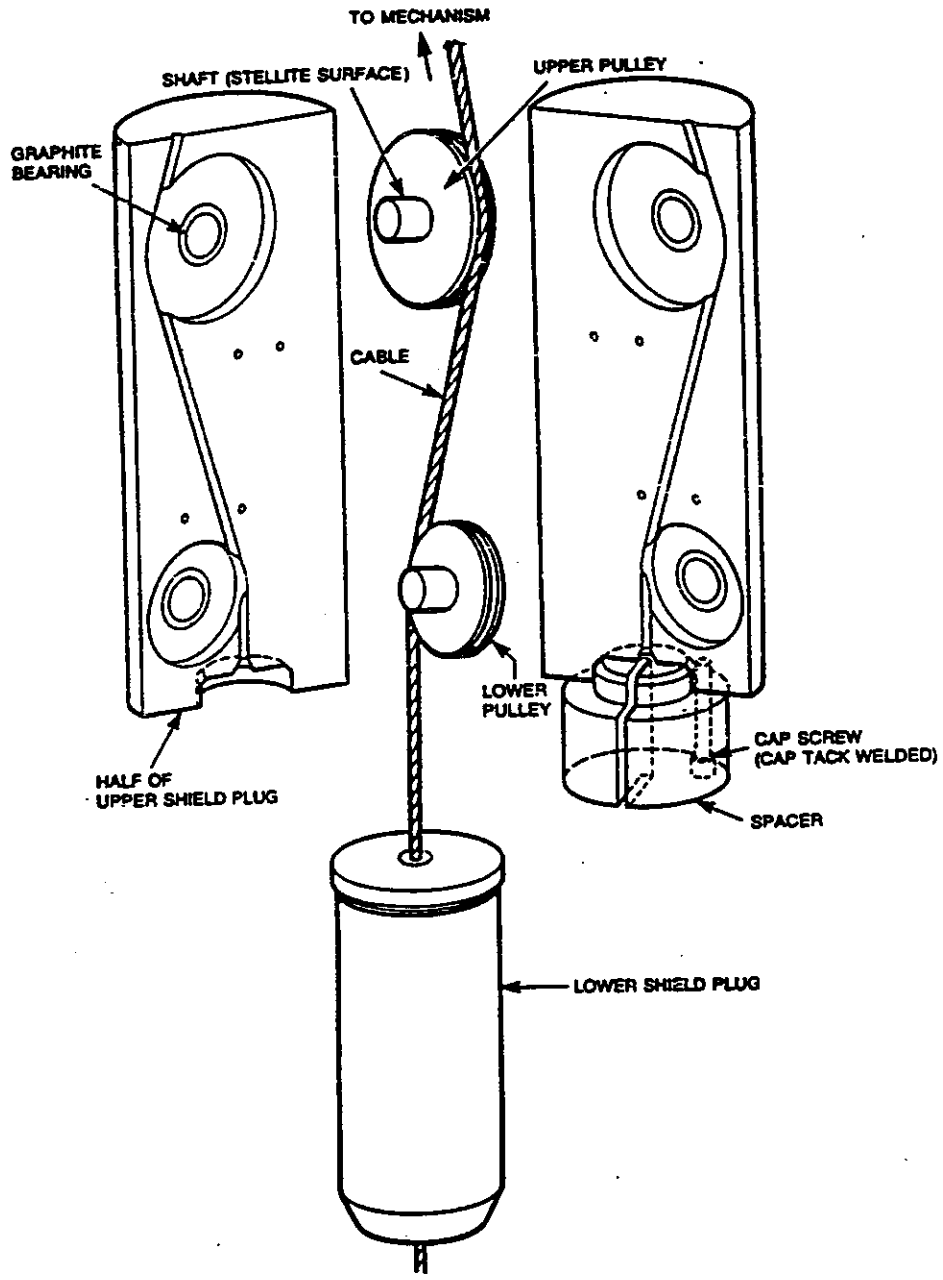


Figure 6-29 Adjuster Upper and Lower Shield Plugs

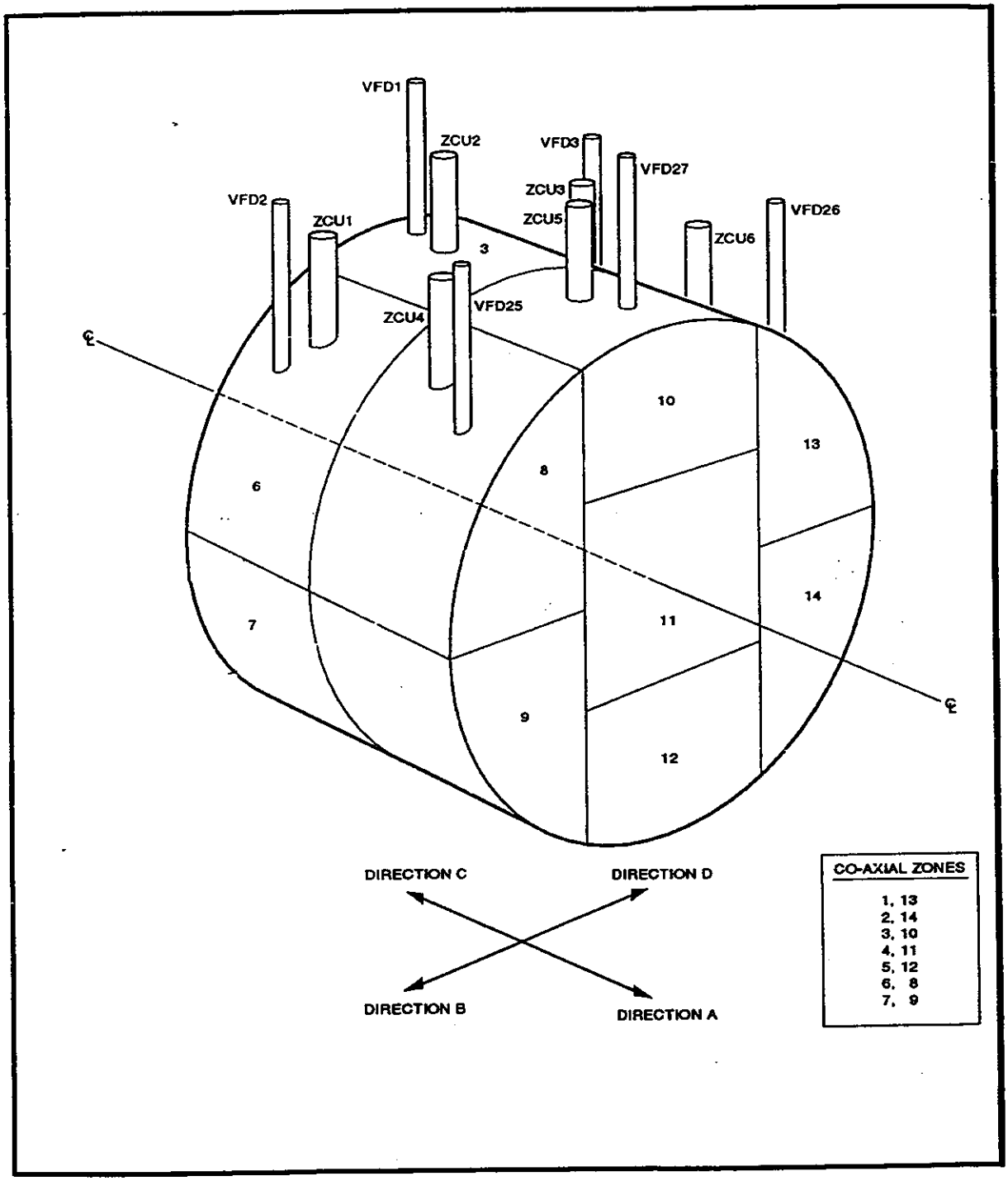


Figure 6-30 Layout of Control Zones in the Core

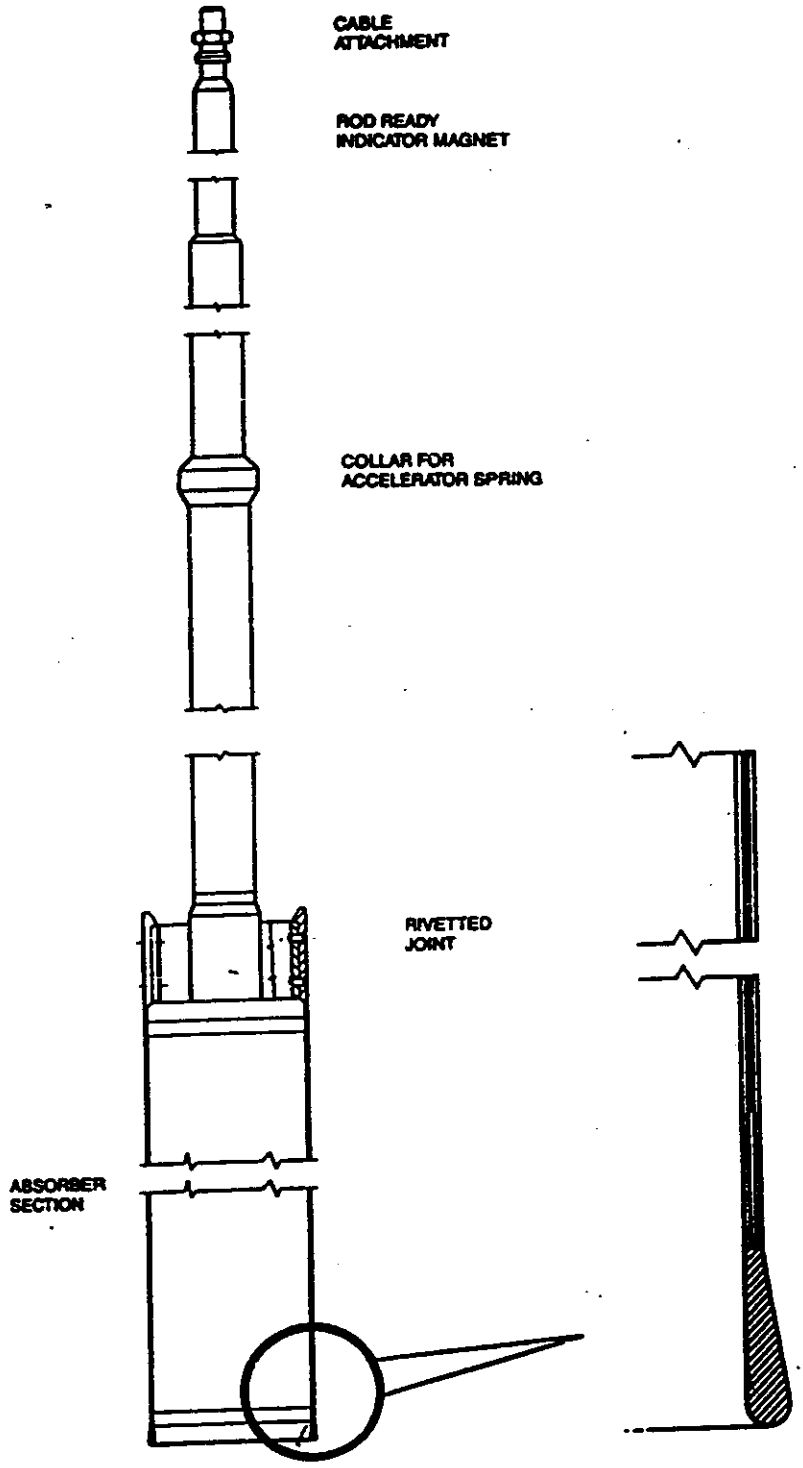
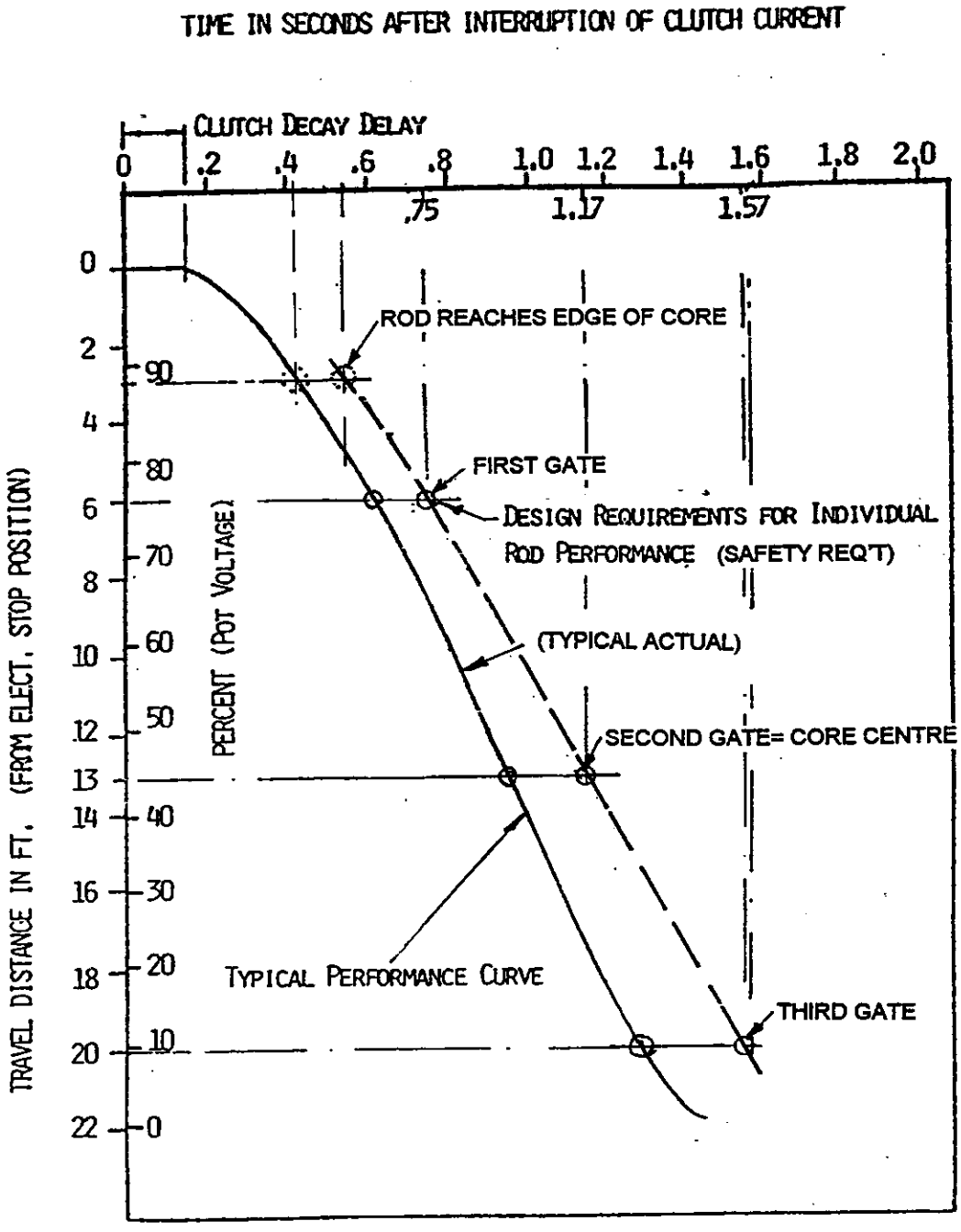


Figure 6-31 **SHUTDOWN ROD**



600 MW SHUTOFF ROD DROP CURVE
100 LB SPRING ASSIST.
93 LB ROD.

Figure 6-32 Shutoff Rod Drop Curve

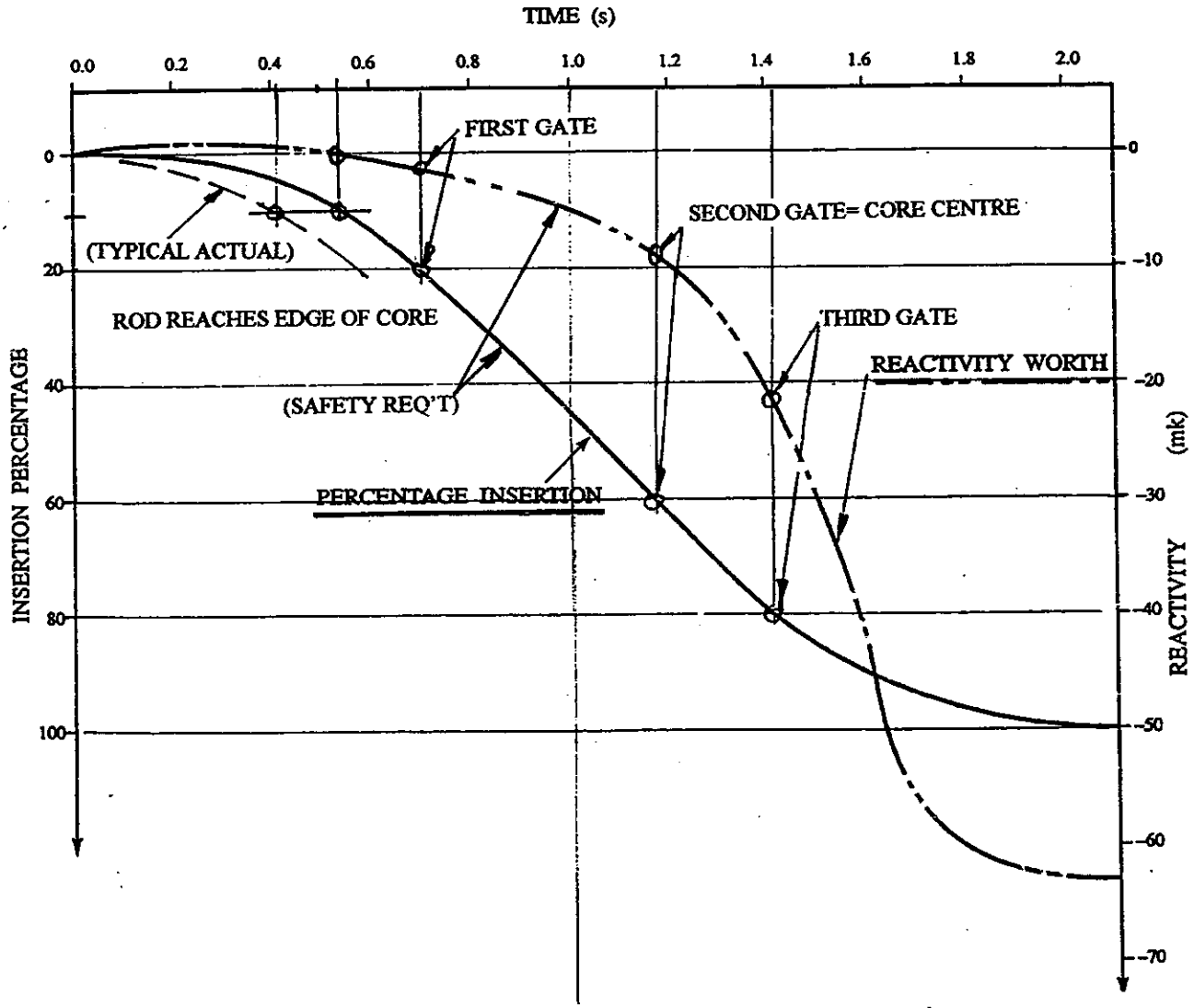


Figure 6-33 Shutoff Rod Insertion and Reactivity Worth

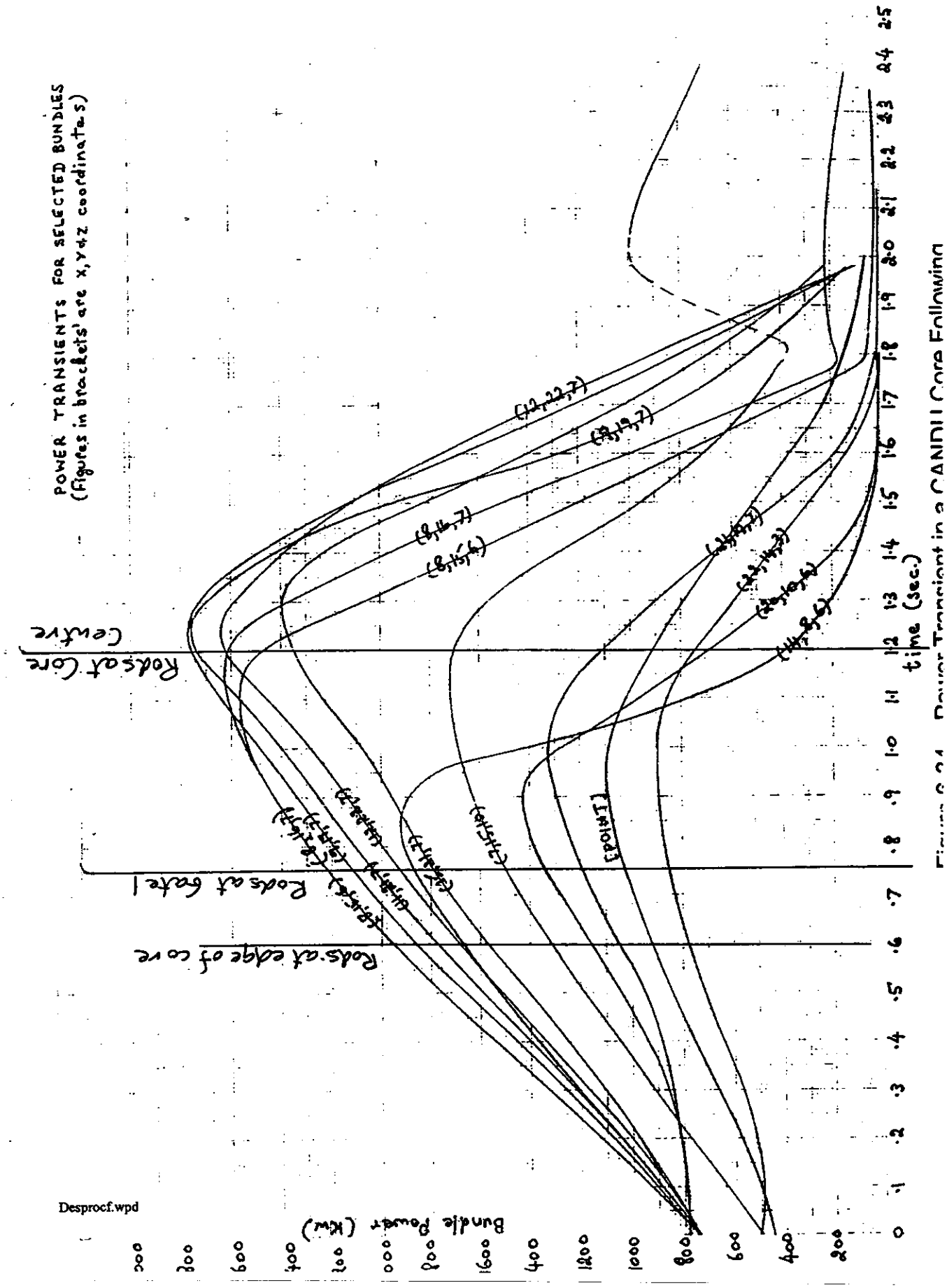


Figure 9.24 Power Transient in a CANDU Core Following

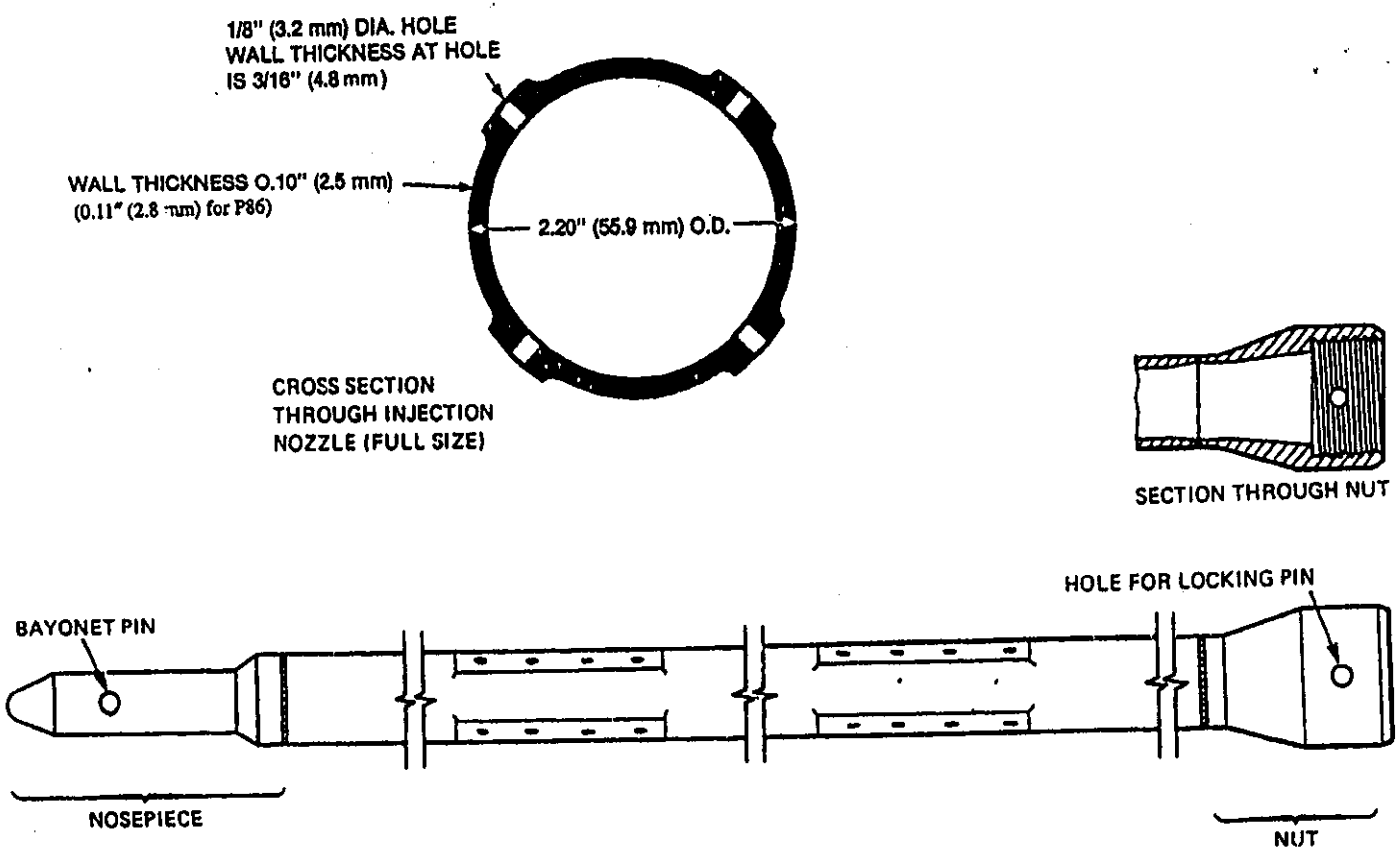
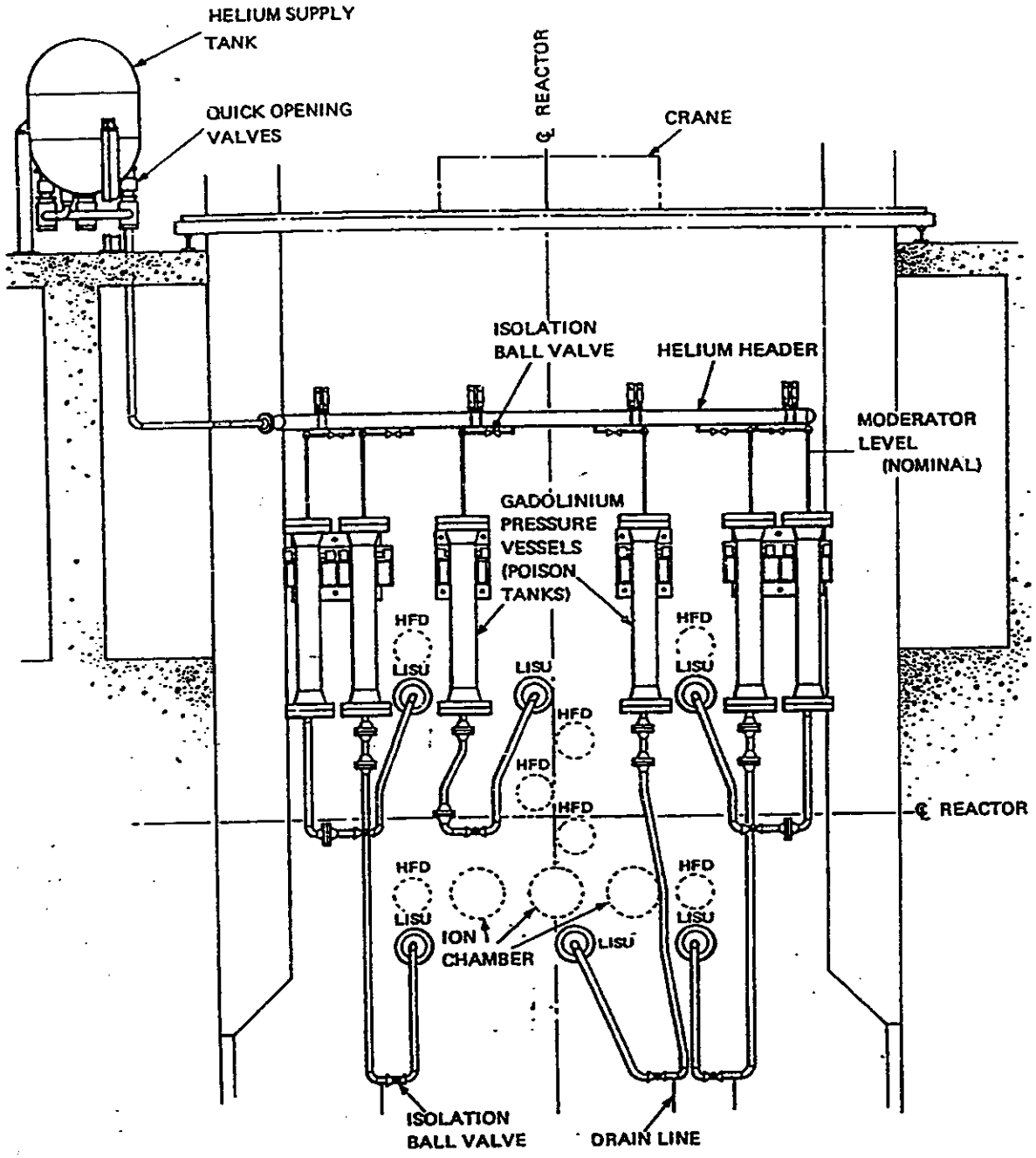


Figure 6-35 Liquid Injection Nozzle



'LISU' INDICATES LIQUID INJECTION SHUTDOWN UNITS
'HFD' INDICATES HORIZONTAL FLUX DETECTOR UNITS

Figure 6-36 Liquid Injection Shutdown System

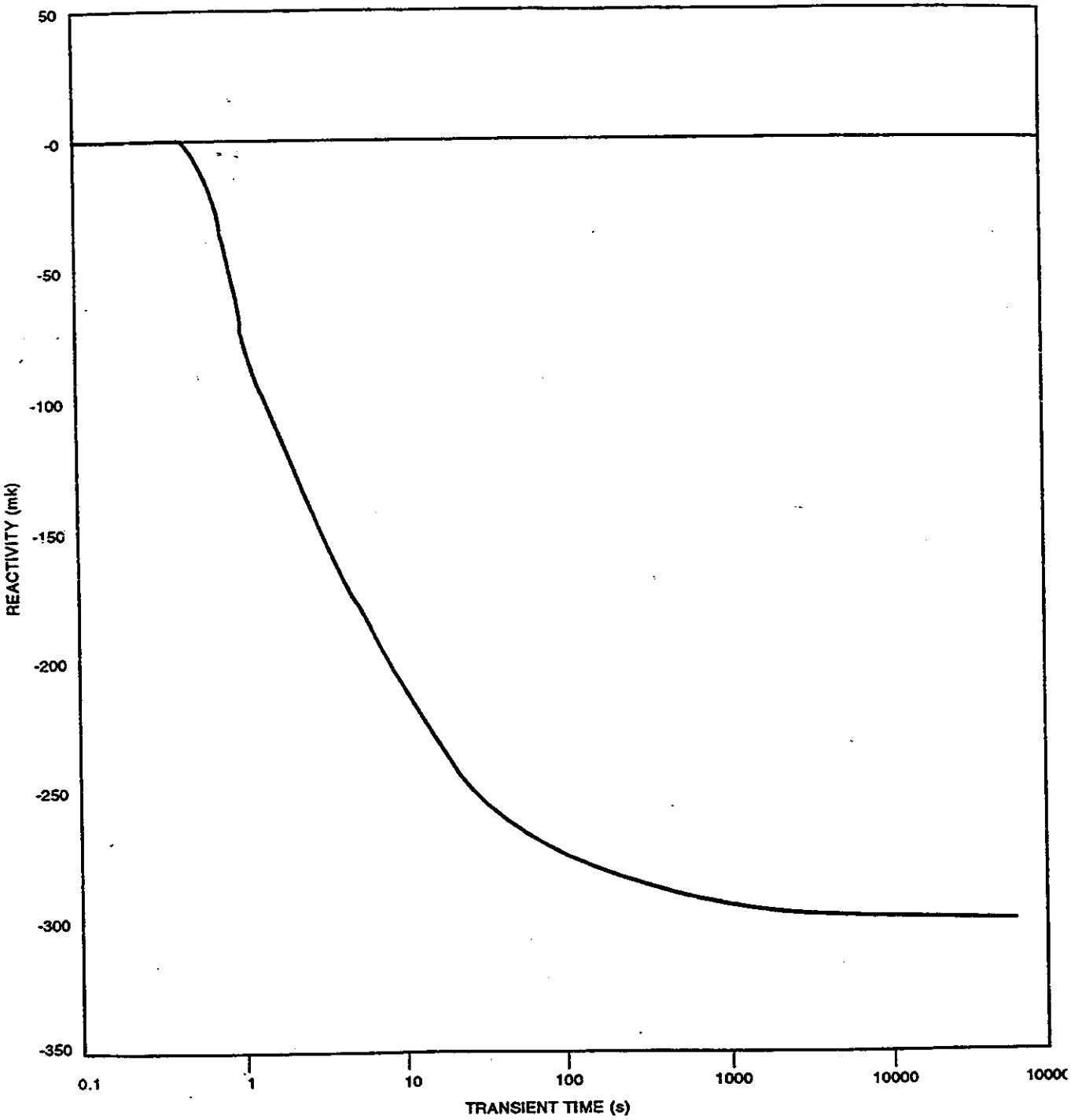


Figure 6-37 Shutdown System No. 2 Negative Reactivity Insertion Rate

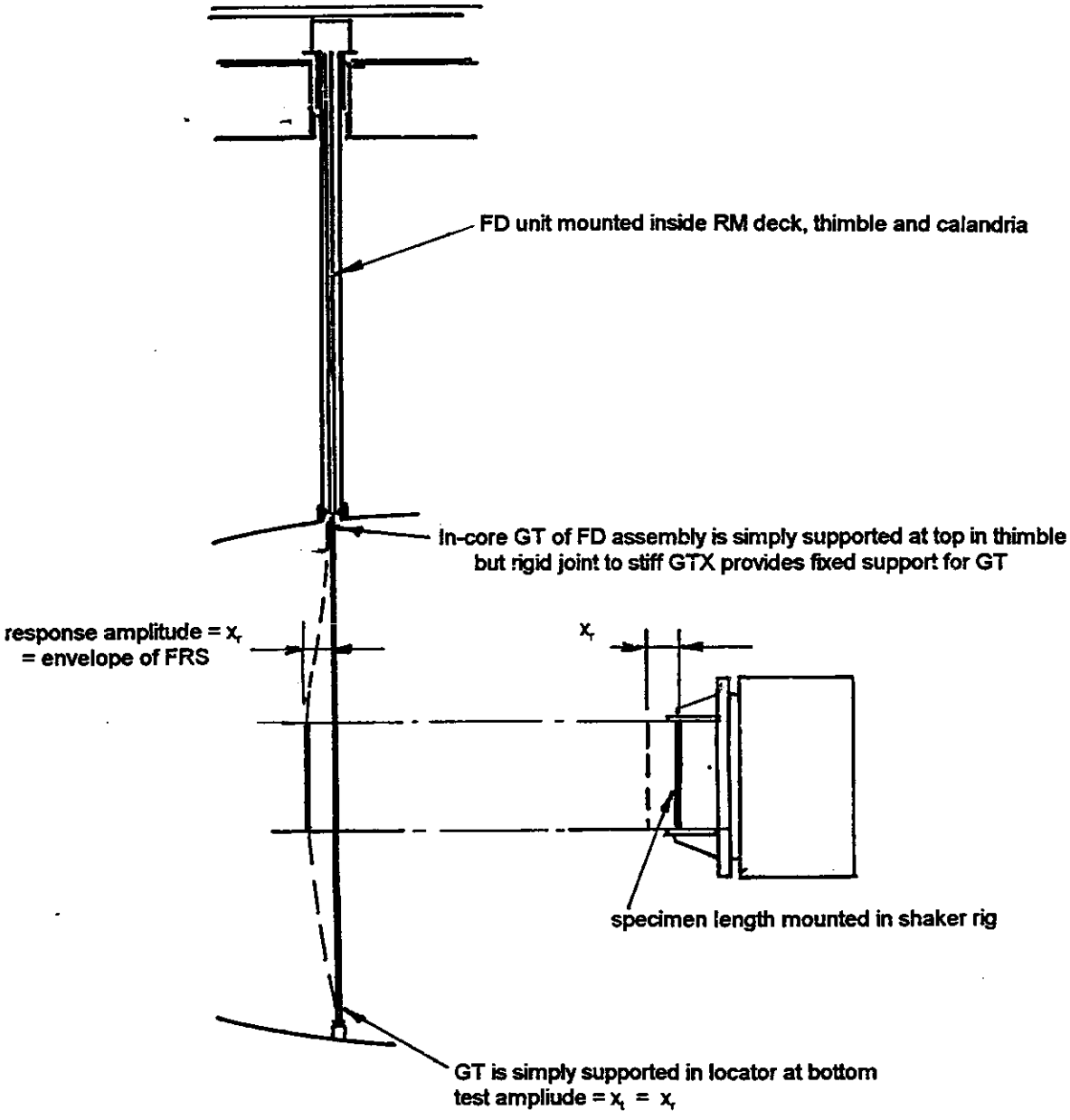
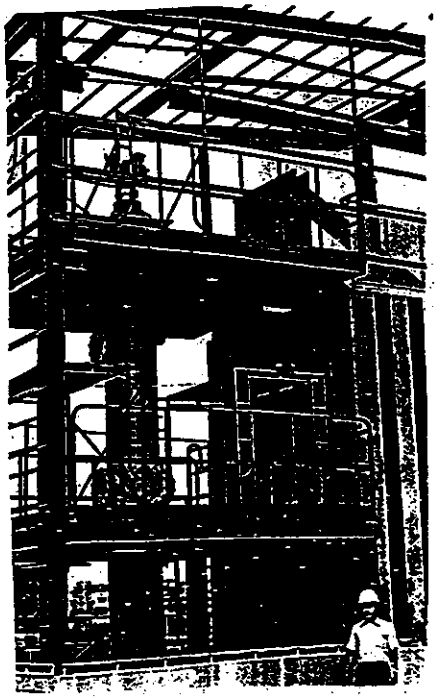
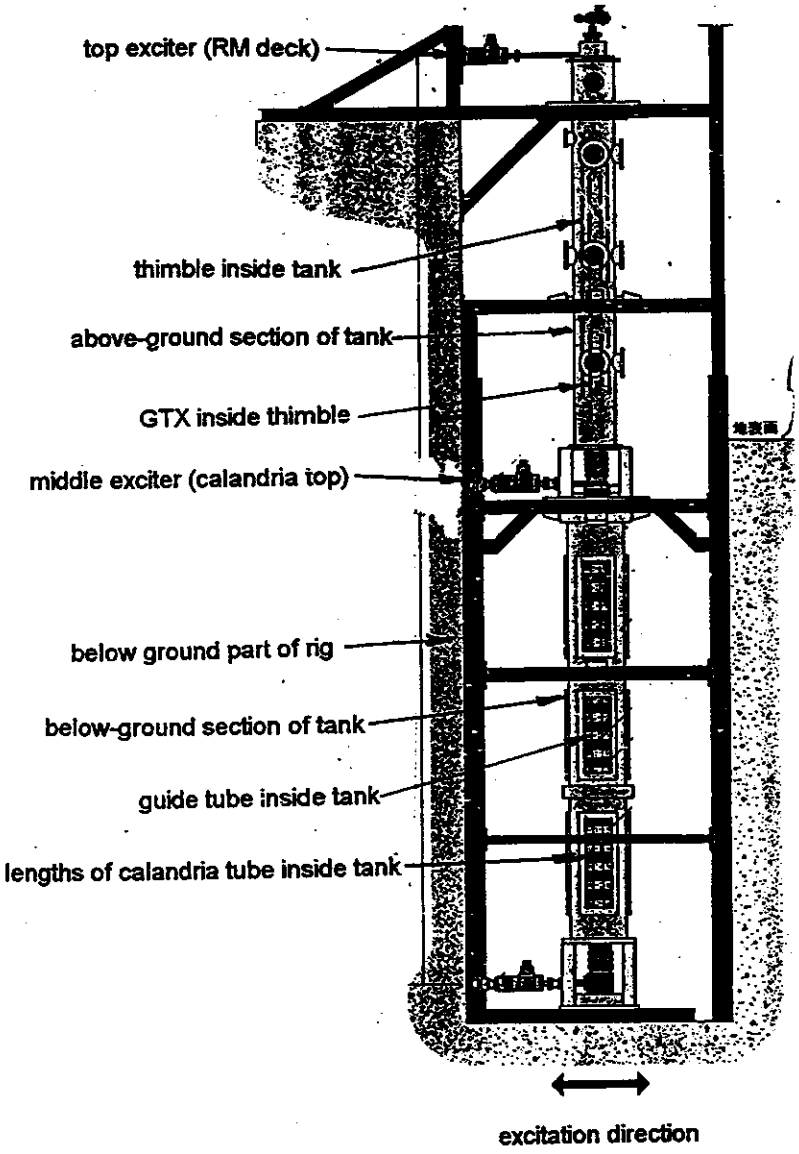


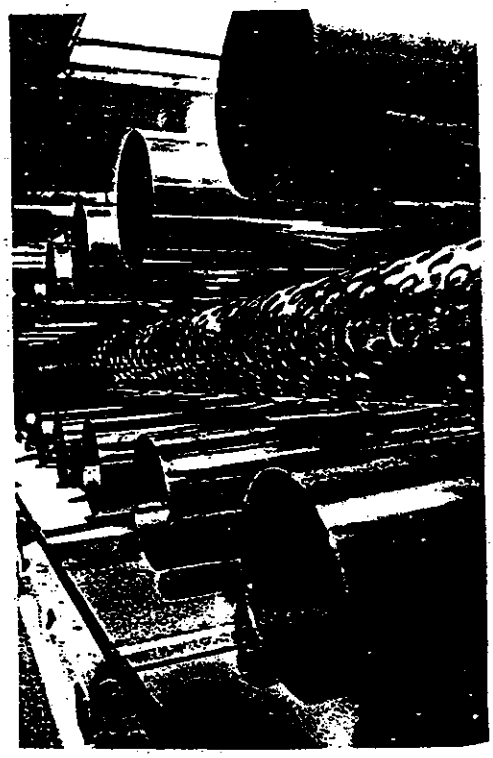
Figure 6-38 Seismic Test of a Flux Detector Unit



(b) Photograph of above-ground part of rig



a) Schematic of Test Rig



(c) Guide tube between lengths of calandria tube

Figure 6-39 Seismic Test of a Shutoff Unit

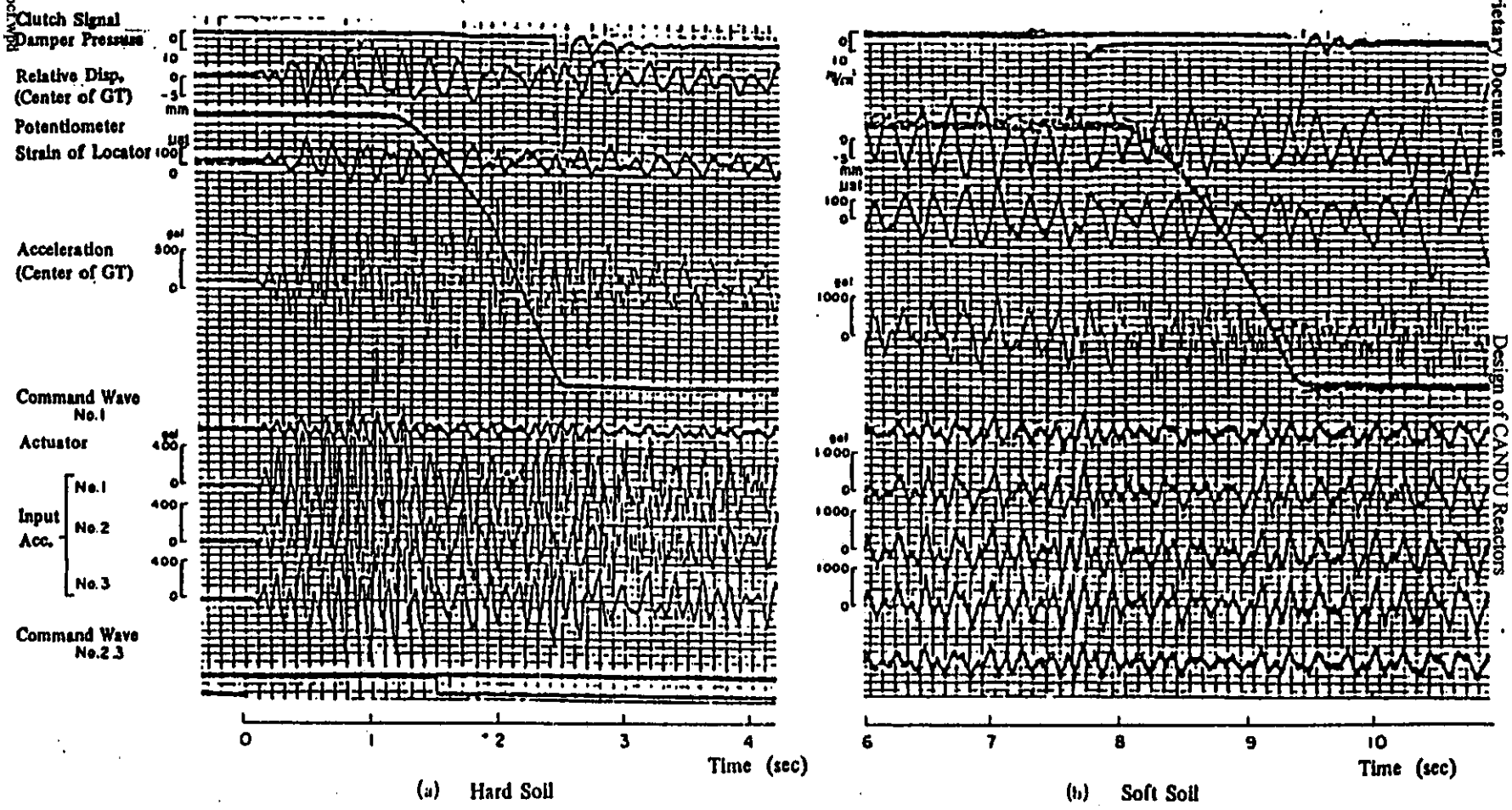


Figure 6-40 Trace Recording for SOR Seismic Test