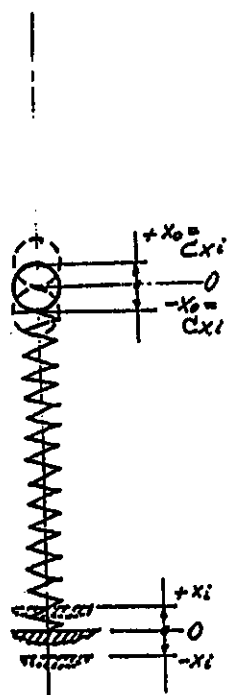
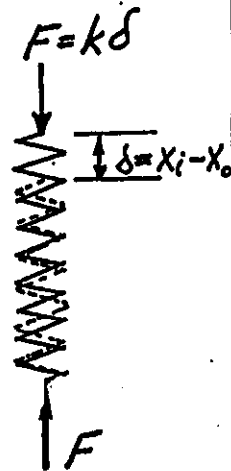


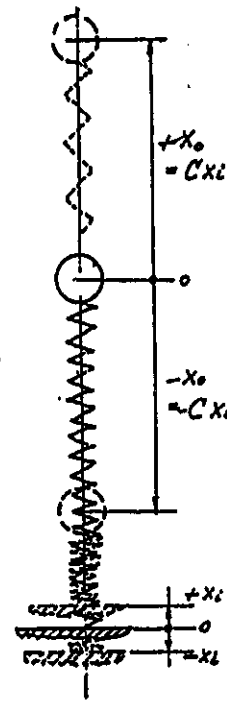
Forces on Mass

Forces on Spring



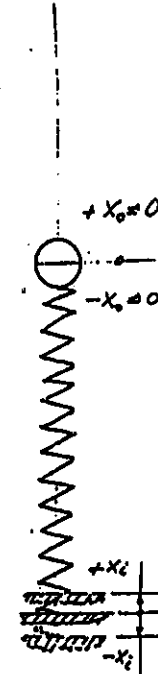
**(a) At Very Low Frequency :**

- $v/\omega \approx 0$
- Output = Input:  $x_o = x_i$
- Amplification  $C = x_o / x_i = 1$
- Change in spring length =  $\delta = (x_o - x_i) = 0$
- Change of Force in spring due to vibration  $\Delta F = 0$



**(b) At Resonance :**

- $v/\omega = 1$
- Output > Input:  $x_o = C x_i$
- Amplification  $C = x_o / x_i = 1/2\beta$   
at  $\beta = 5\%$ ,  $C = 10$   
at  $\beta = 3\%$ ,  $C = 16.67$
- Change in spring length =  $\delta = (x_o - x_i) = (C - 1) x_i$
- Change of Force in spring due to vibration  $\Delta F = k \delta = k \cdot (C - 1) x_i$



**(c) At Very High Frequency :**

- $v/\omega > 10$
- Output =  $x_o = 0$
- Amplification  $C = x_o / x_i \approx 0$
- Change in spring length =  $\delta = (x_o - x_i) = (0 - 1) \cdot x_i = -x_i$
- Change of Force in spring due to vibration  $\Delta F = k \cdot \delta = k \cdot (-x_i) = -k x_i$

Response for Varied Frequency at Uniform Input Displacement

Displacements and Forces

Figure 4-1 Vibration Behaviour of a Simple Spring-Mass System

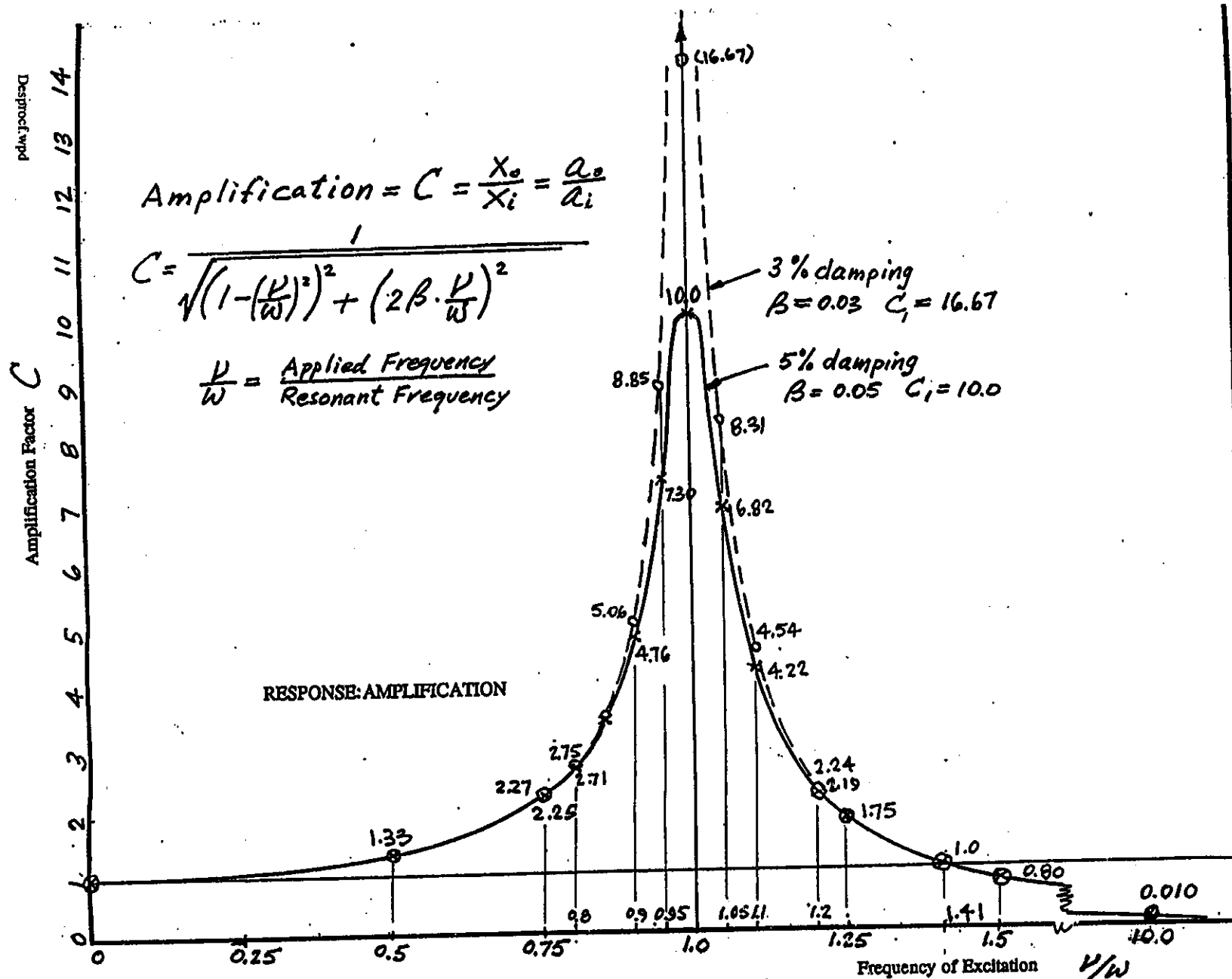


Figure 4.2 Response Amplitude for a Vibrating System

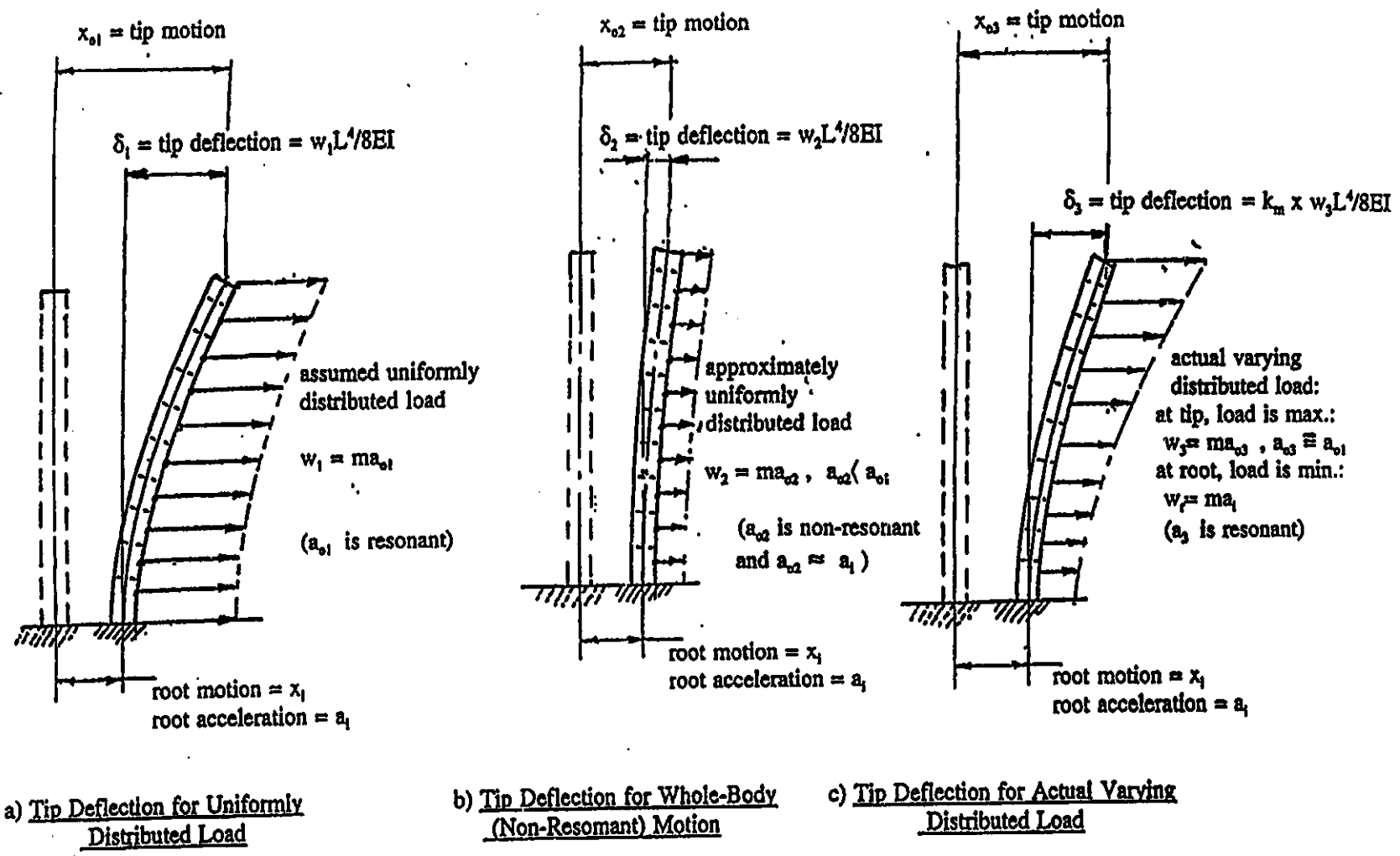
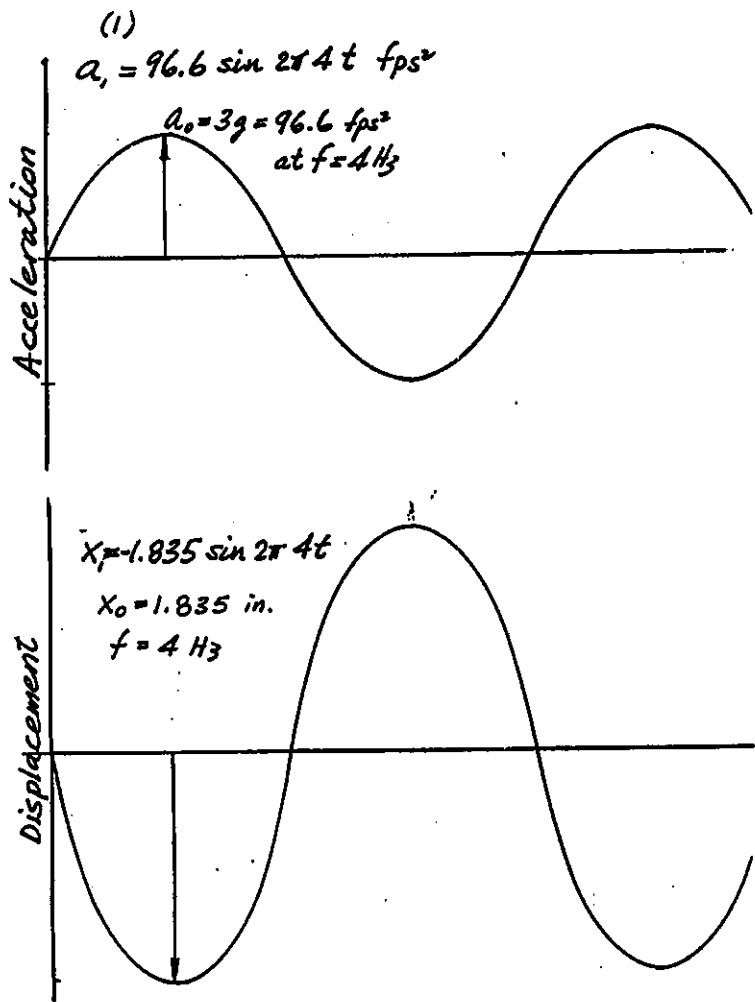
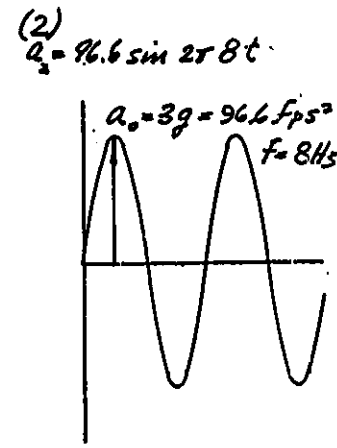


Figure 4-3 Response of a Vibrating Cantilever Beam



(1)  $f_1 = 4 \text{ Hz}$  &  $a_0 = 3 g = 96.6 \text{ f/s}^2$



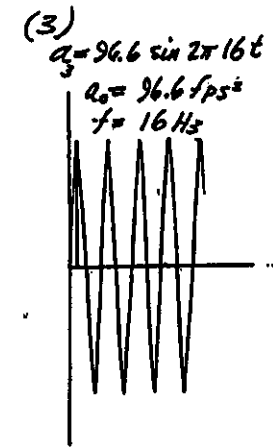
(2)

$$x_2 = -0.459 \sin 2\pi 8 t$$

$x_0 = 0.459 \text{ in.}$   
 $f = 8 \text{ Hz}$

Displacement

(2)  $f_2 = 8 \text{ Hz}$  &  $a_0 = 3 g = 96.6 \text{ f/s}^2$



(3)

$$x_3 = 0.115 \sin 2\pi 16 t$$

$x_0 = 0.115 \text{ in.}$   
 $f = 16 \text{ Hz}$

Displacement

(3)  $f_3 = 16 \text{ Hz}$   
&  $a_0 = 3 g = 96.6 \text{ f/s}^2$

Displacement Generated by Sinusoidal Motion at Different Frequencies at Constant Acceleration

$$x = x_0 \sin 2\pi ft \quad a = x'' = -a_0 \sin 2\pi ft \quad a_0 = 4\pi^2 f^2 x_0 \quad \text{or} \quad x_0 = a_0 / 4\pi^2 f^2$$

Figure 4-4 Simple Harmonic Motion

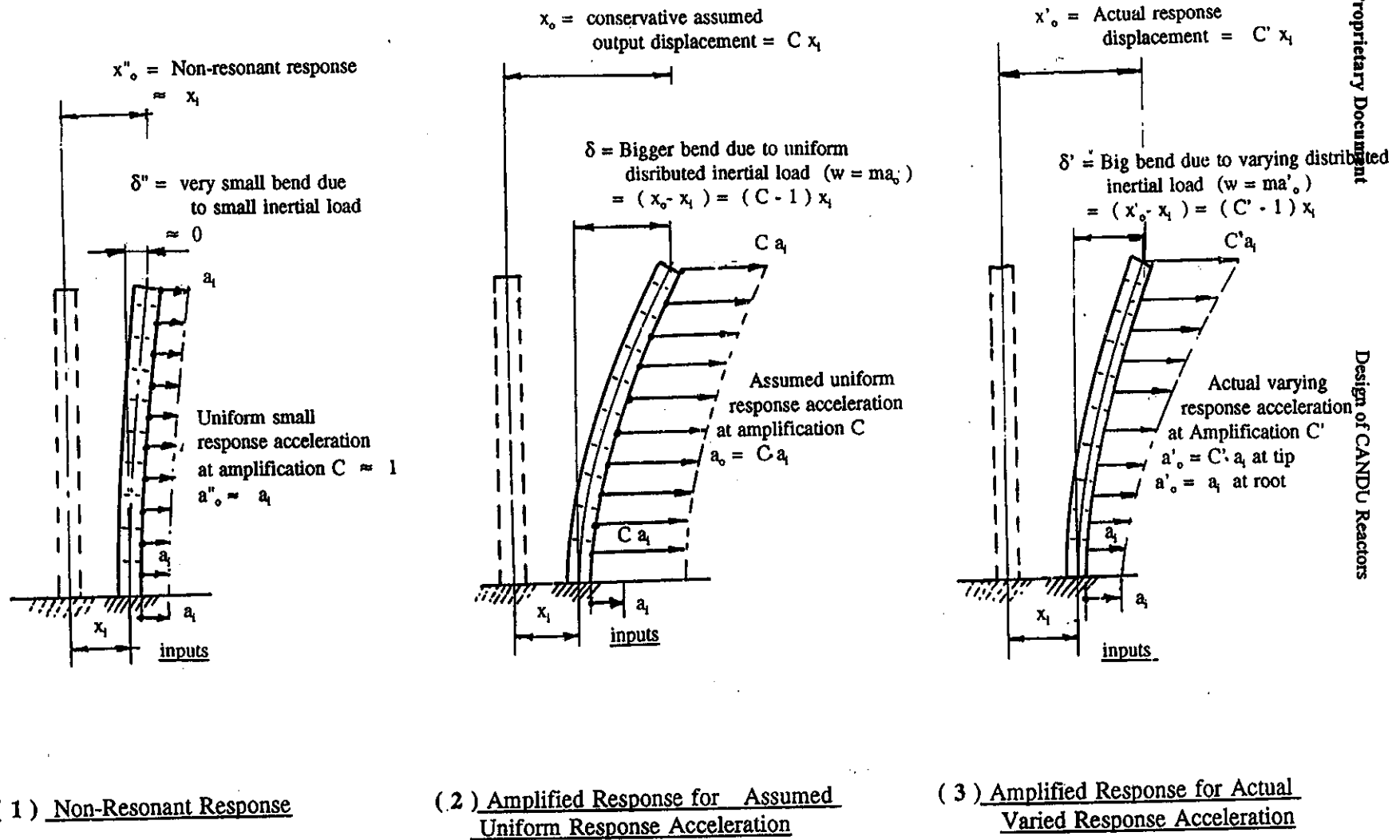


Figure 4-5 Displacement and Deflection on a Vibration Cantilever Beam

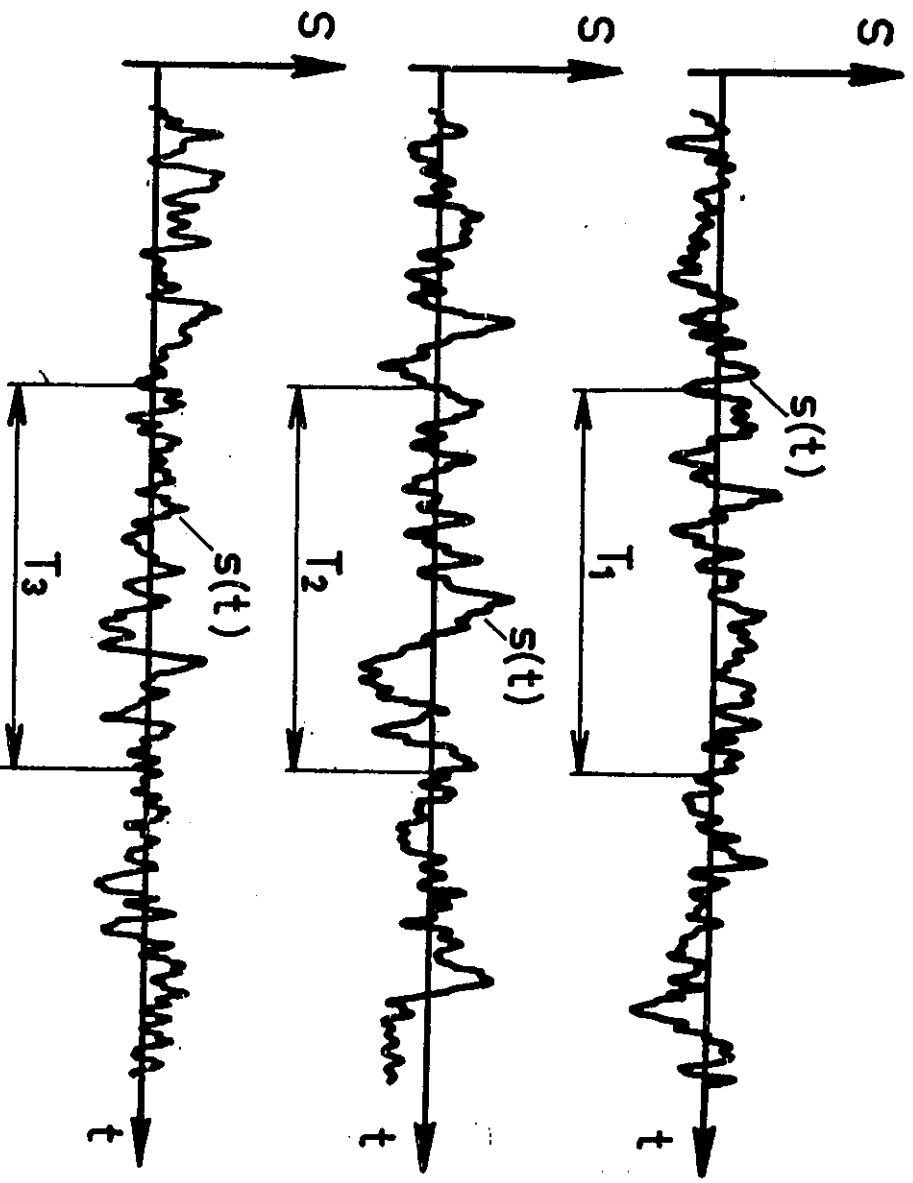


Figure 4-6 Time-History of Typical Complex Vibration

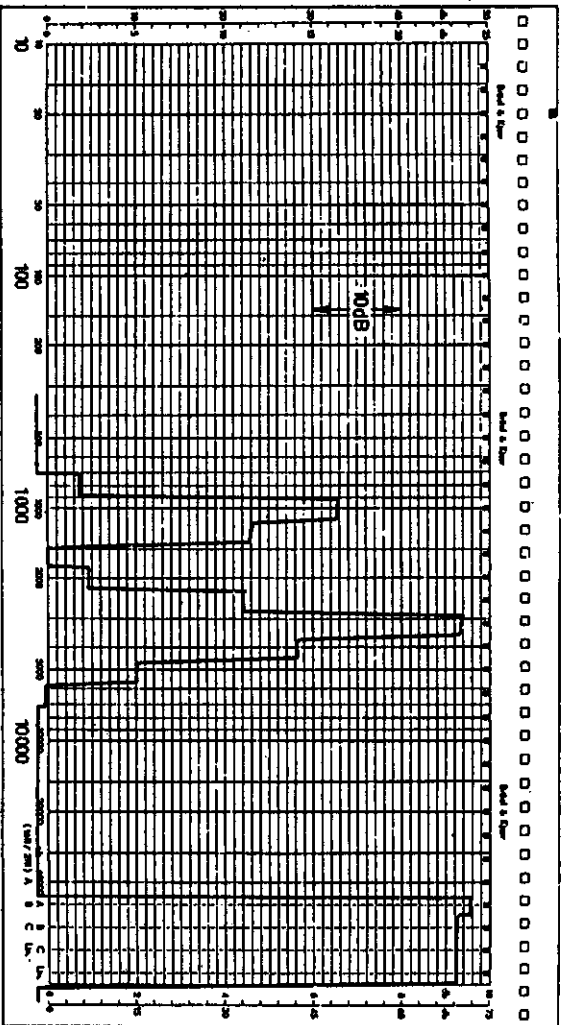
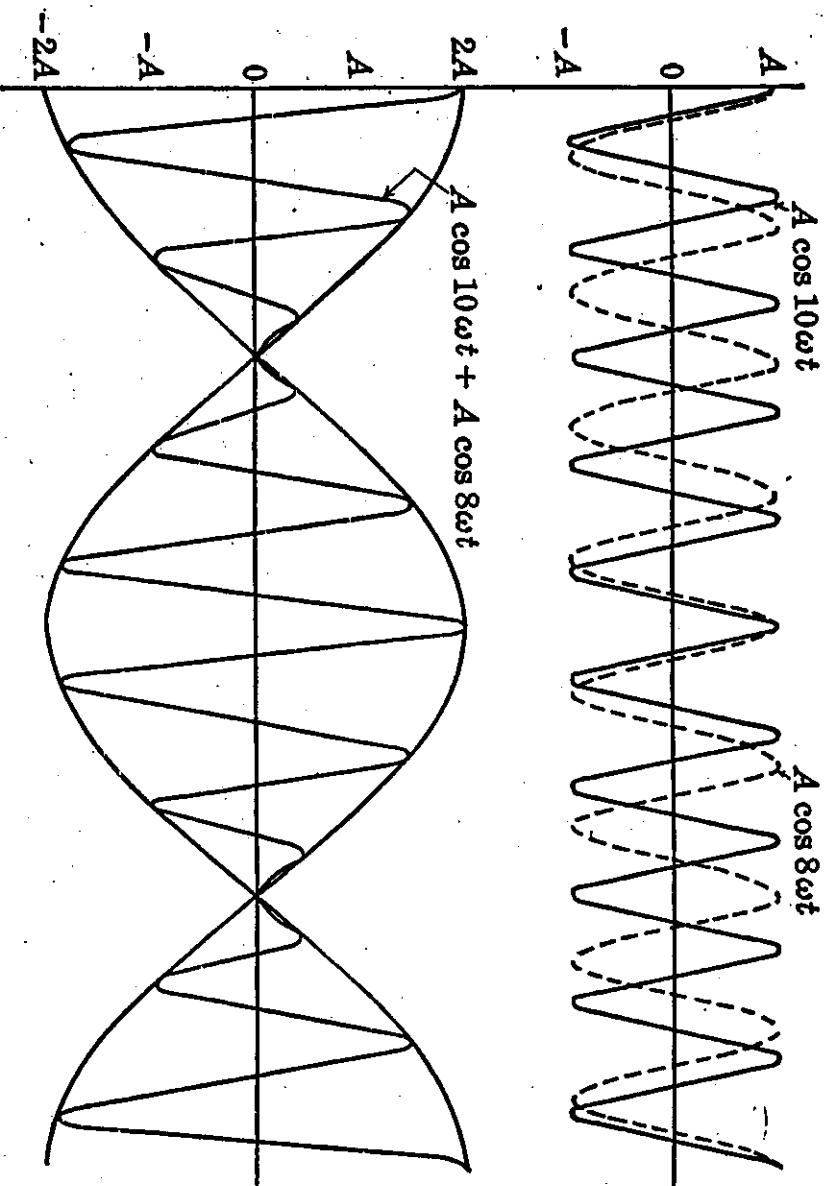


Figure 4-7 Output Recording of a Frequency-Spectrum Analyser using filter bandwidth = 1/3 octave



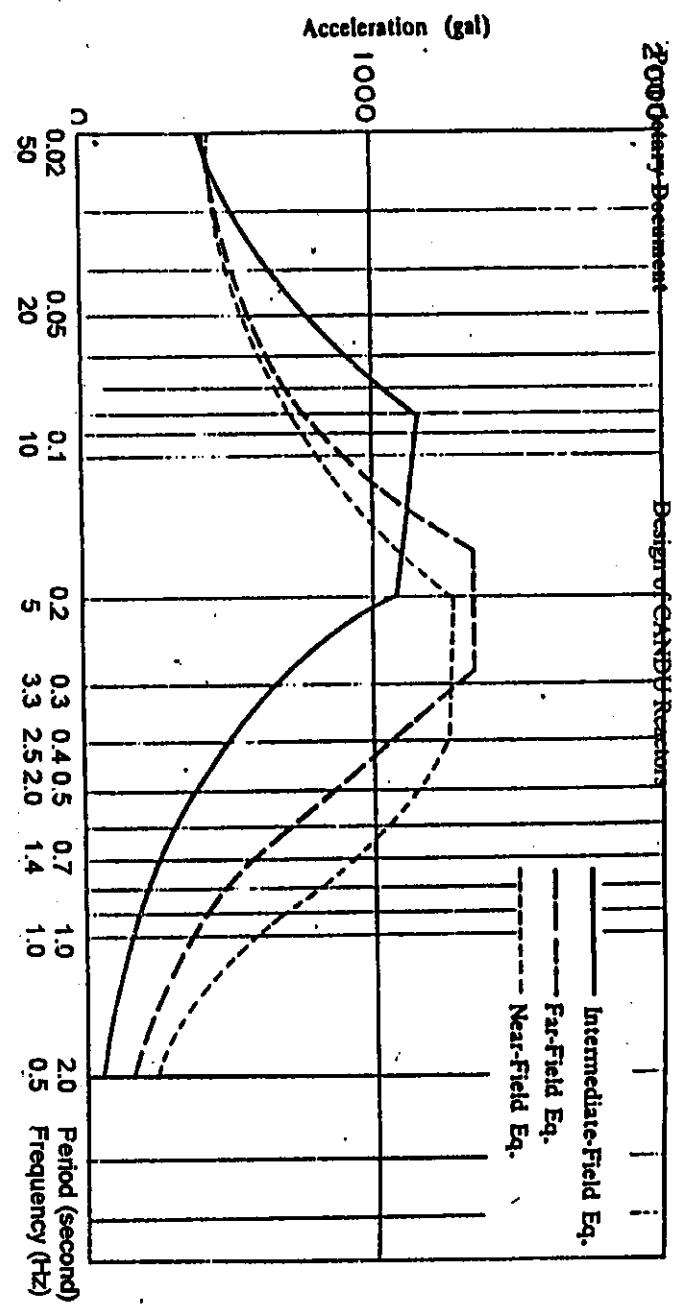
(i) Addition of two signals with the same amplitude but different frequencies



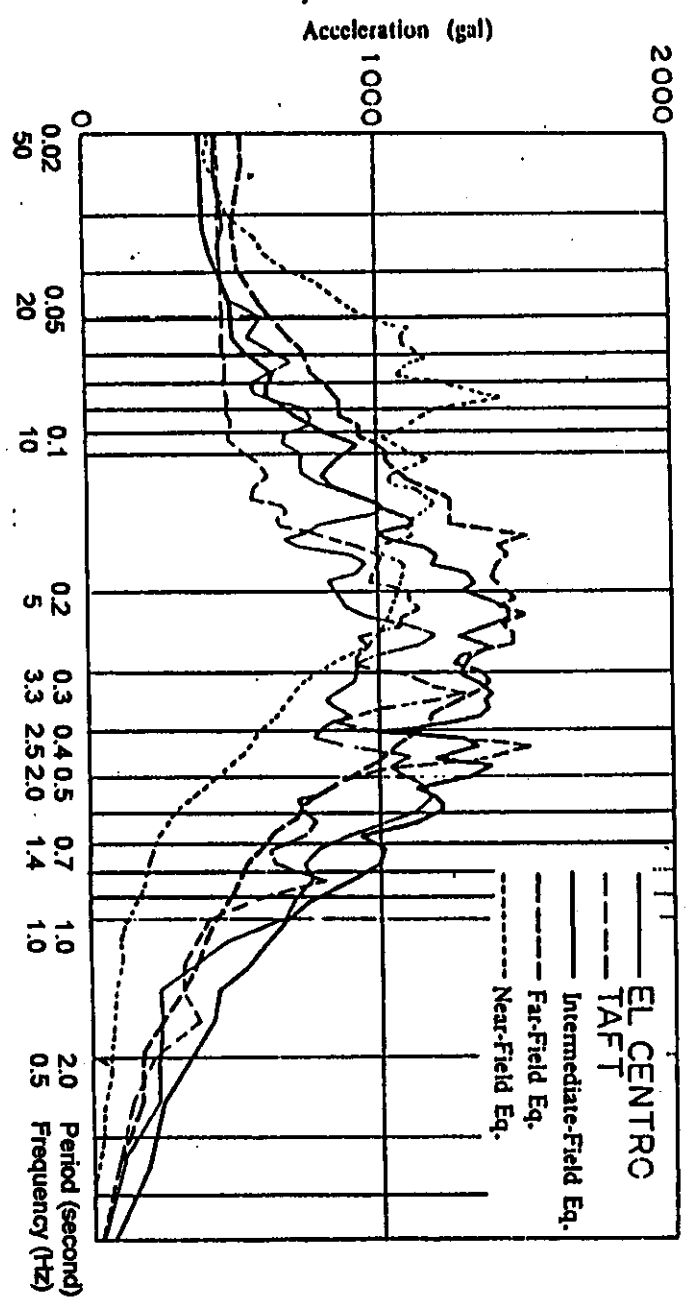
(ii) Three recordings showing the addition of high frequency waves to a low frequency wave, where the amplitude of the second wave is much smaller than, 1/4 as big as, and equal to that of the first wave. The first wave is also shown in each case, for reference.

Figure 4-8 Addition of Two Vibrations of Different Frequencies





(a) Smoothed envelope curve used for design



(b) Acceleration response spectra for recorded and synthesized earthquakes

Figure 4-9 Design Response Spectra for Recorded Earthquakes  
Desprooc.wpd

System response curve = product of sub-system response curves

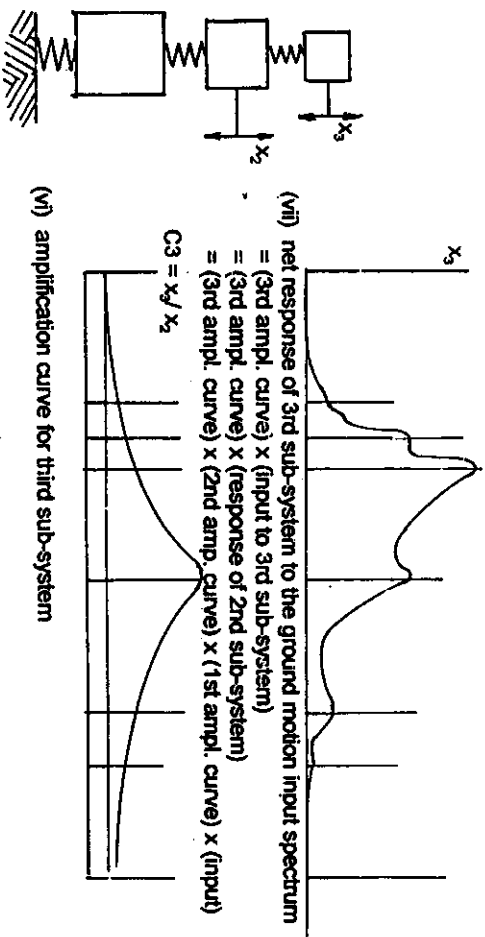


Figure 4-10 Added Responses for a Simplified Representation of a Complex Structure

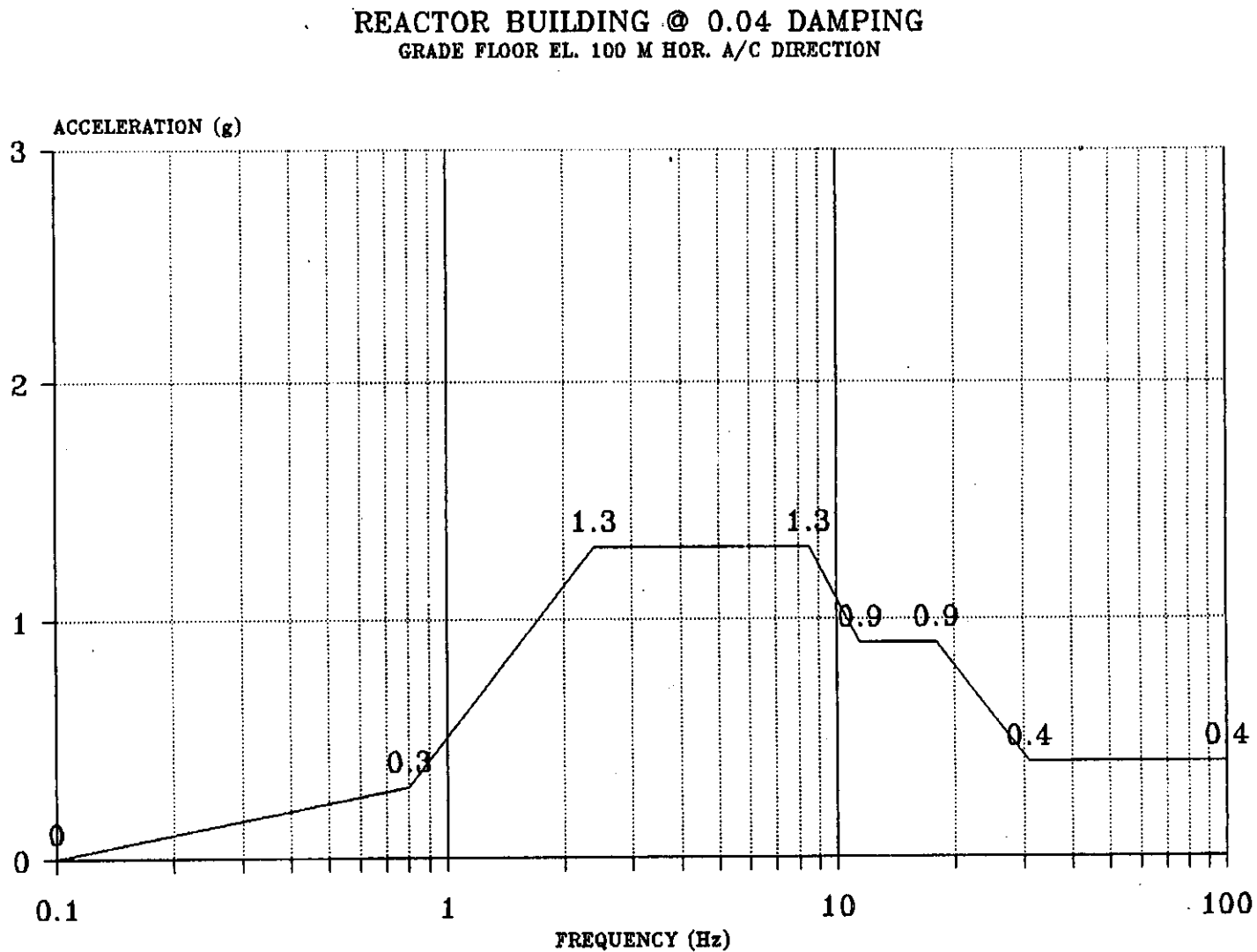


Figure 4-11 Floor Response Spectrum for CANDU 6 Reactor Structure

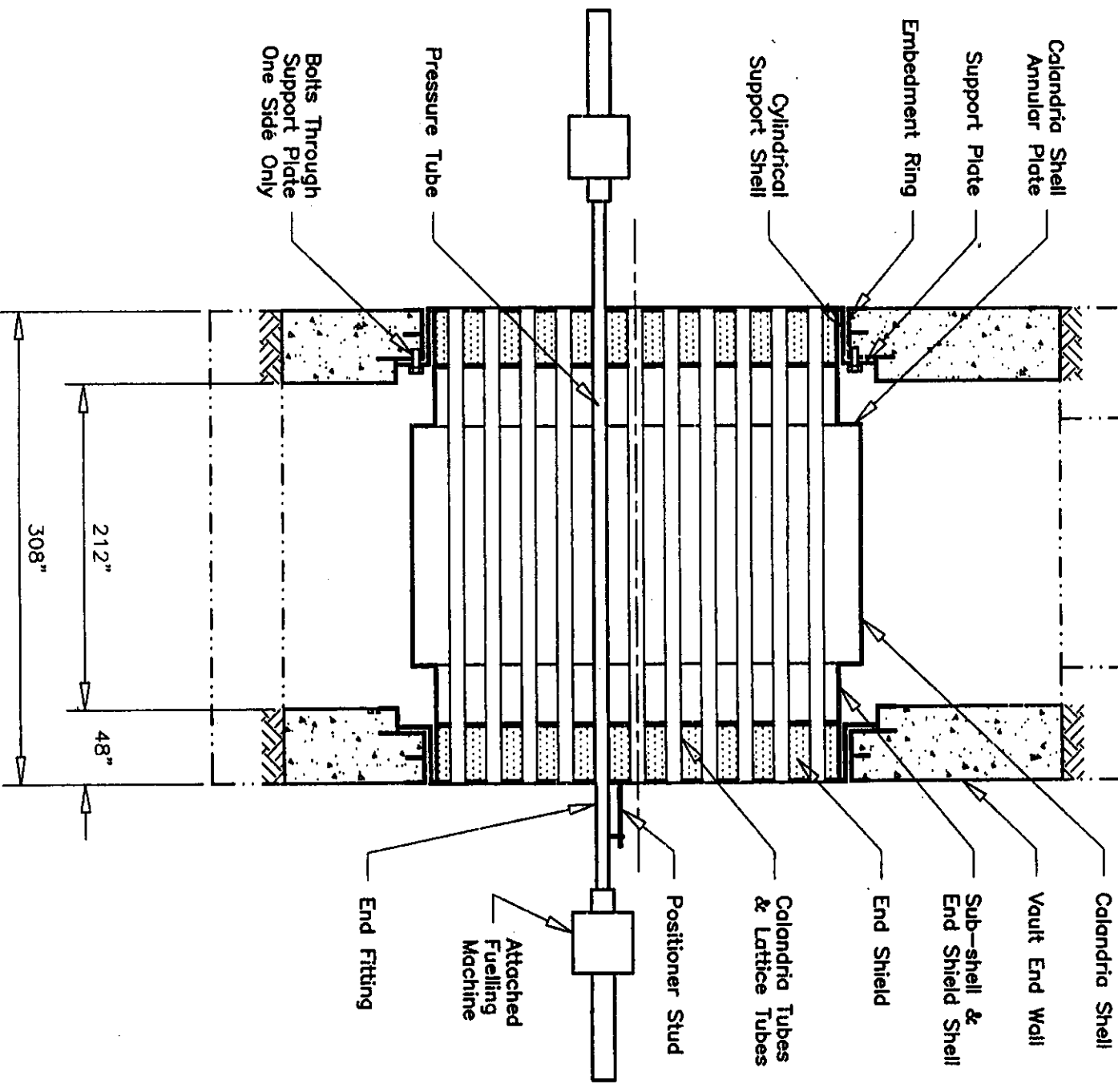


Figure 4-12 Structure Schematic of Present CANDU 6 Reactor Assembly

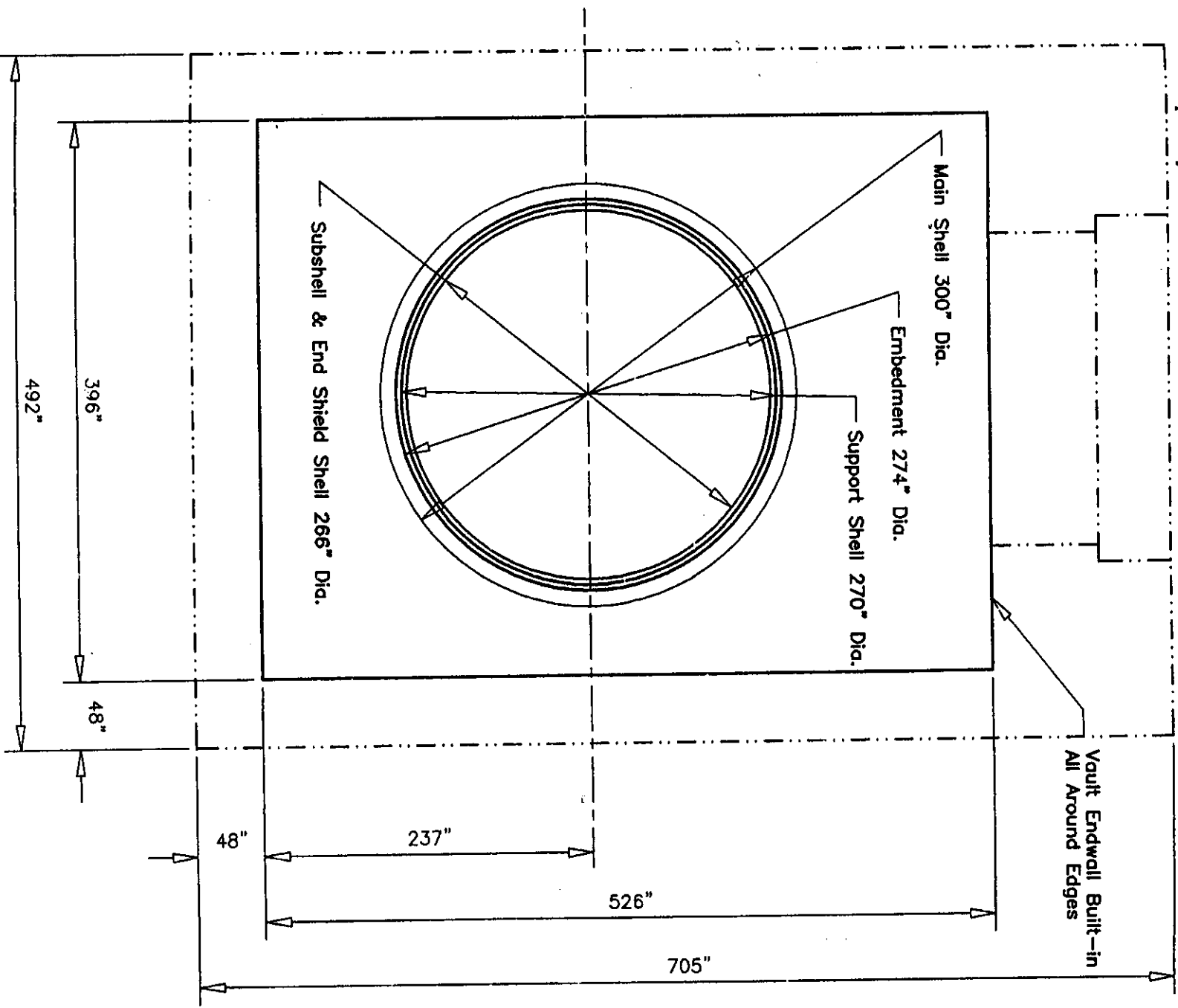


Figure 4-13 Dimensions of Present CANDU 6 Reactor Assembly

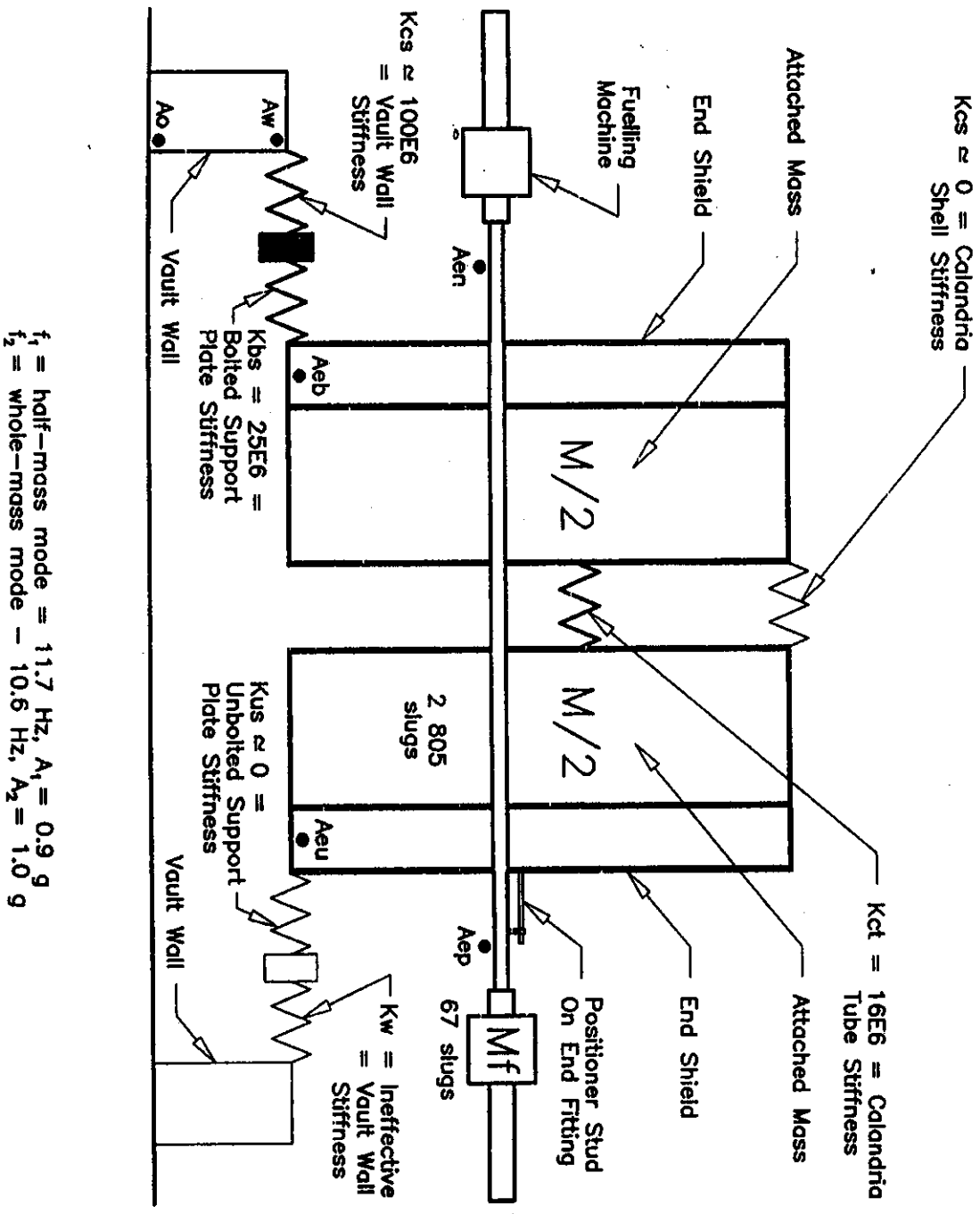


Figure 4-14 Seismic Schematic of Present Reactor Assembly  
- Basic Response Modes and Frequencies

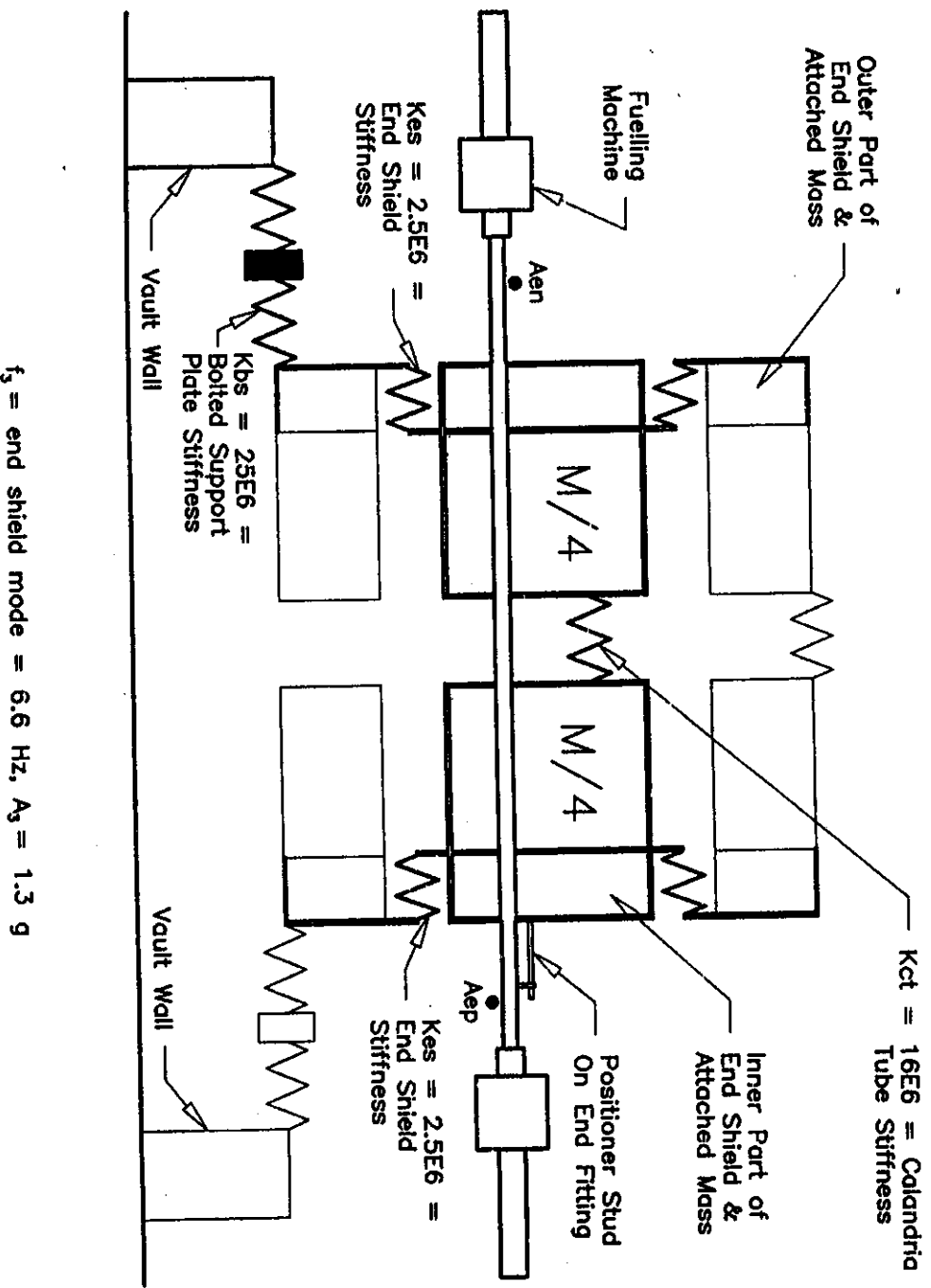


Figure 4-15 Seismic Schematic of Present Reactor Assembly  
- End Shield Response Mode and Frequency

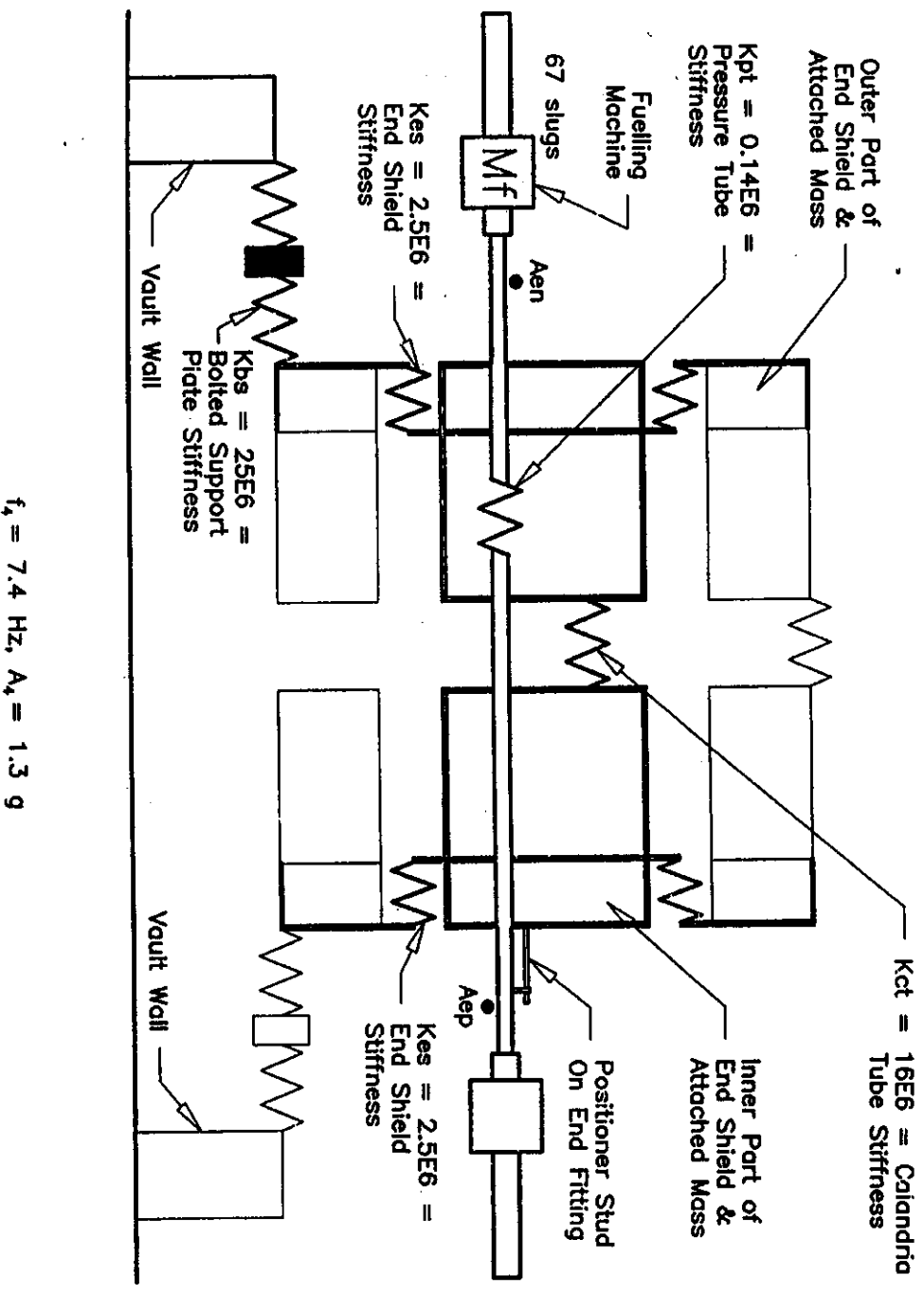


Figure 4-16 Seismic Schematic of Present Reactor Assembly  
- Fuel Channel Response Mode and Frequency



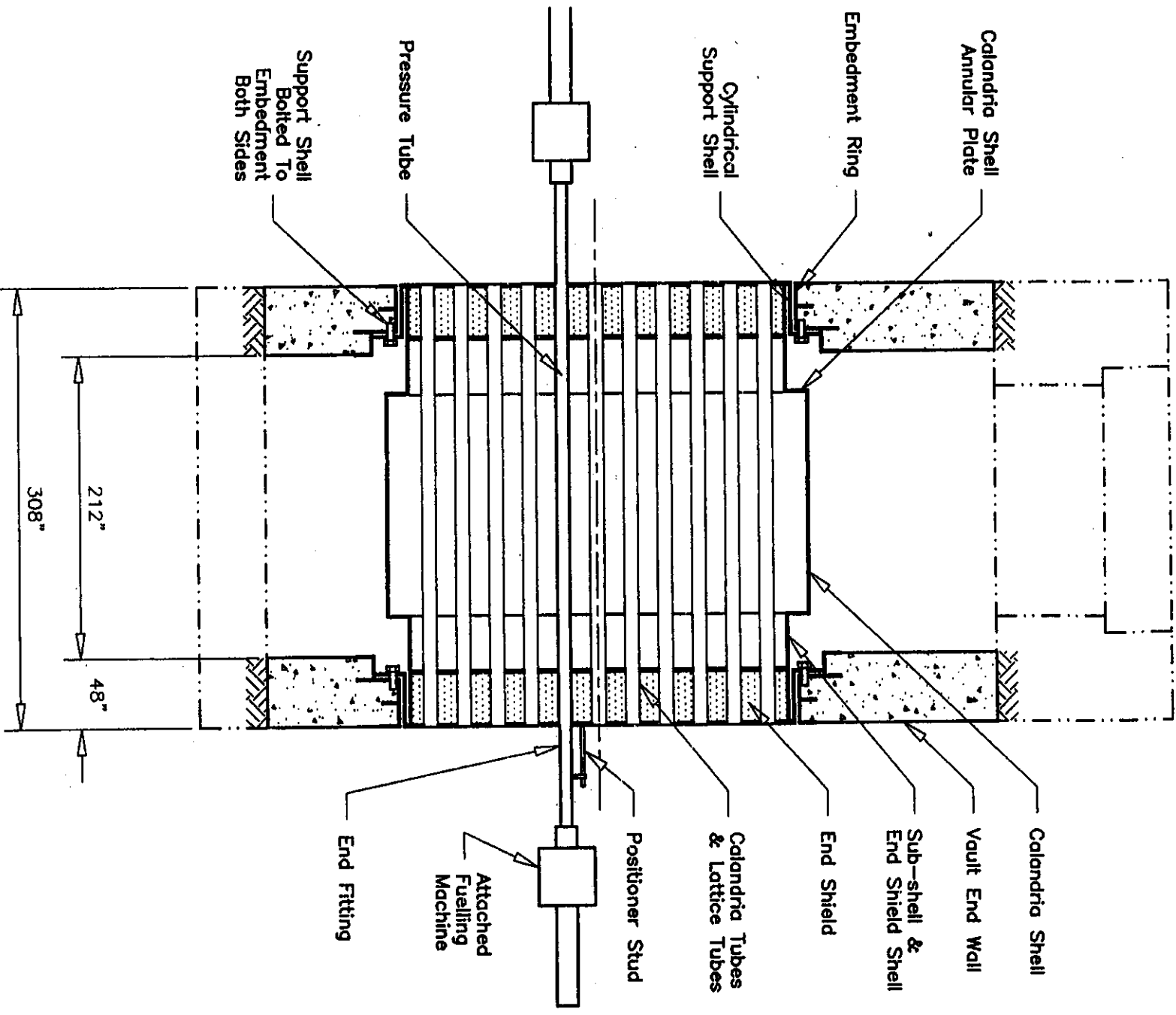


Figure 4-17 Structure Schematic of Modified Reactor Assembly  
- Axial Support by Bolts at Both Ends

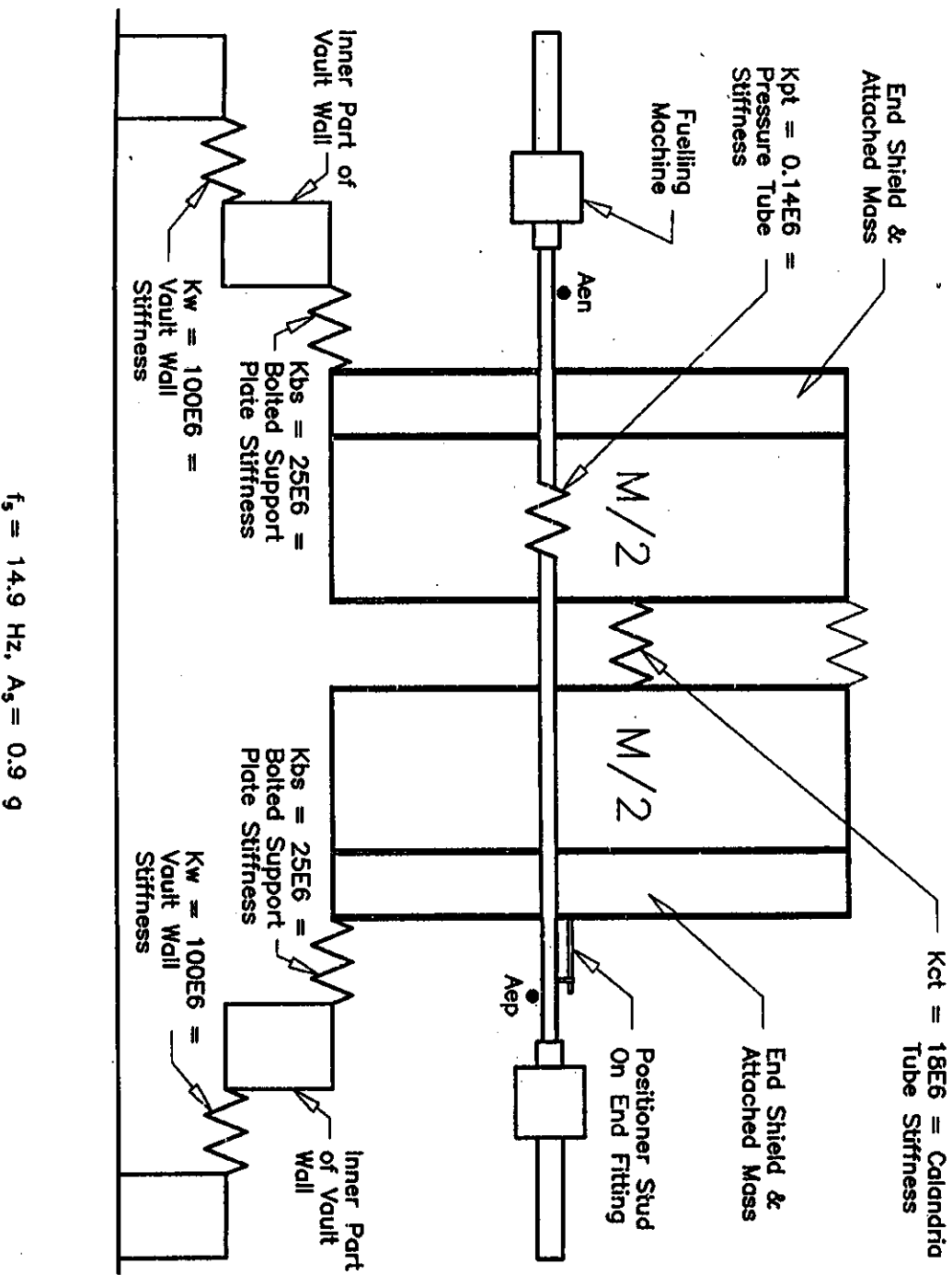


Figure 4-18 Seismic Schematic of Modified Reactor Assembly  
 - Basic Response Modes and Frequencies

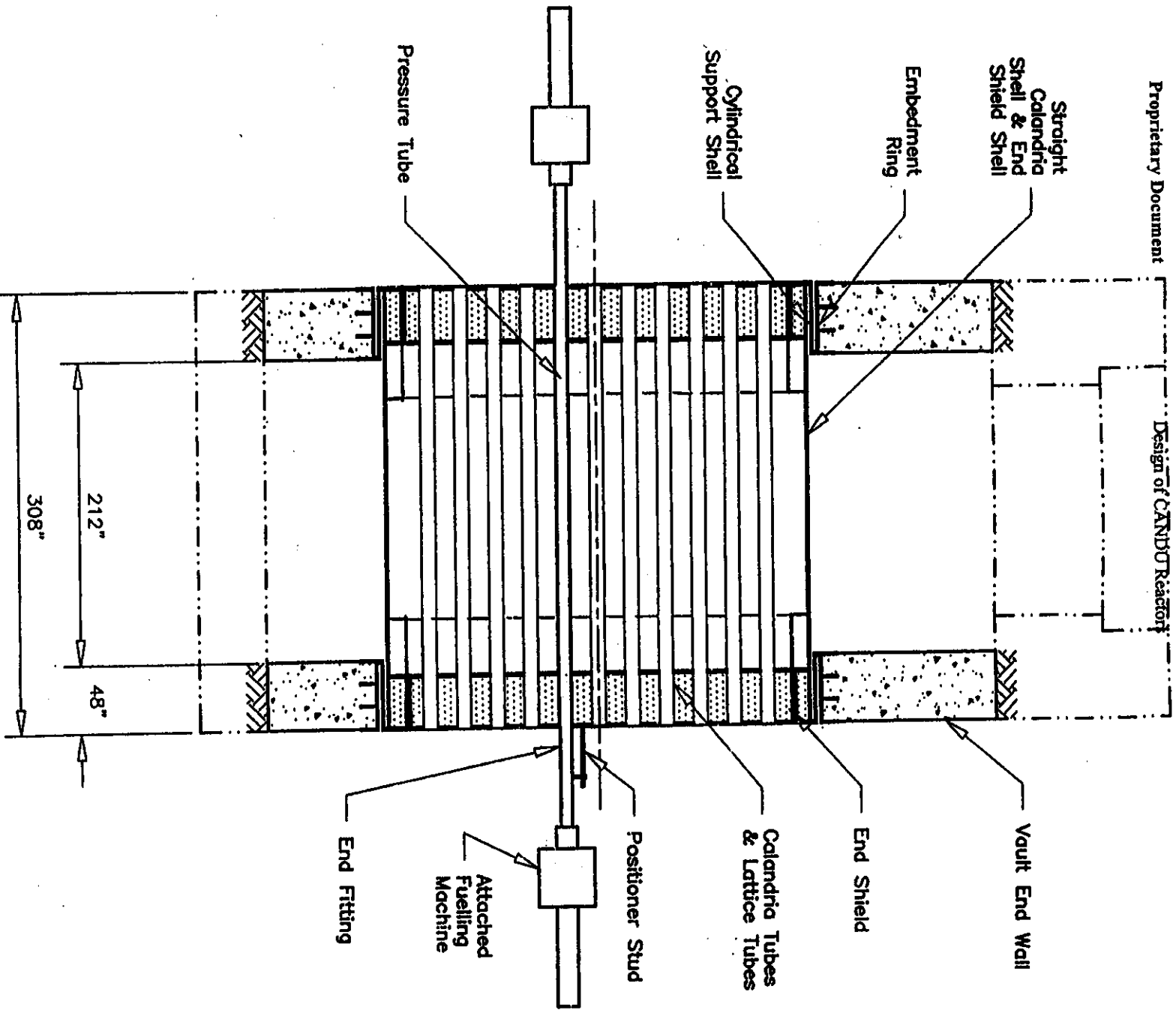


Figure 4-19 Structure Schematic of Straight-shell Reactor Assembly  
- Axially Rigid Joint Direct to Vault at Both Ends

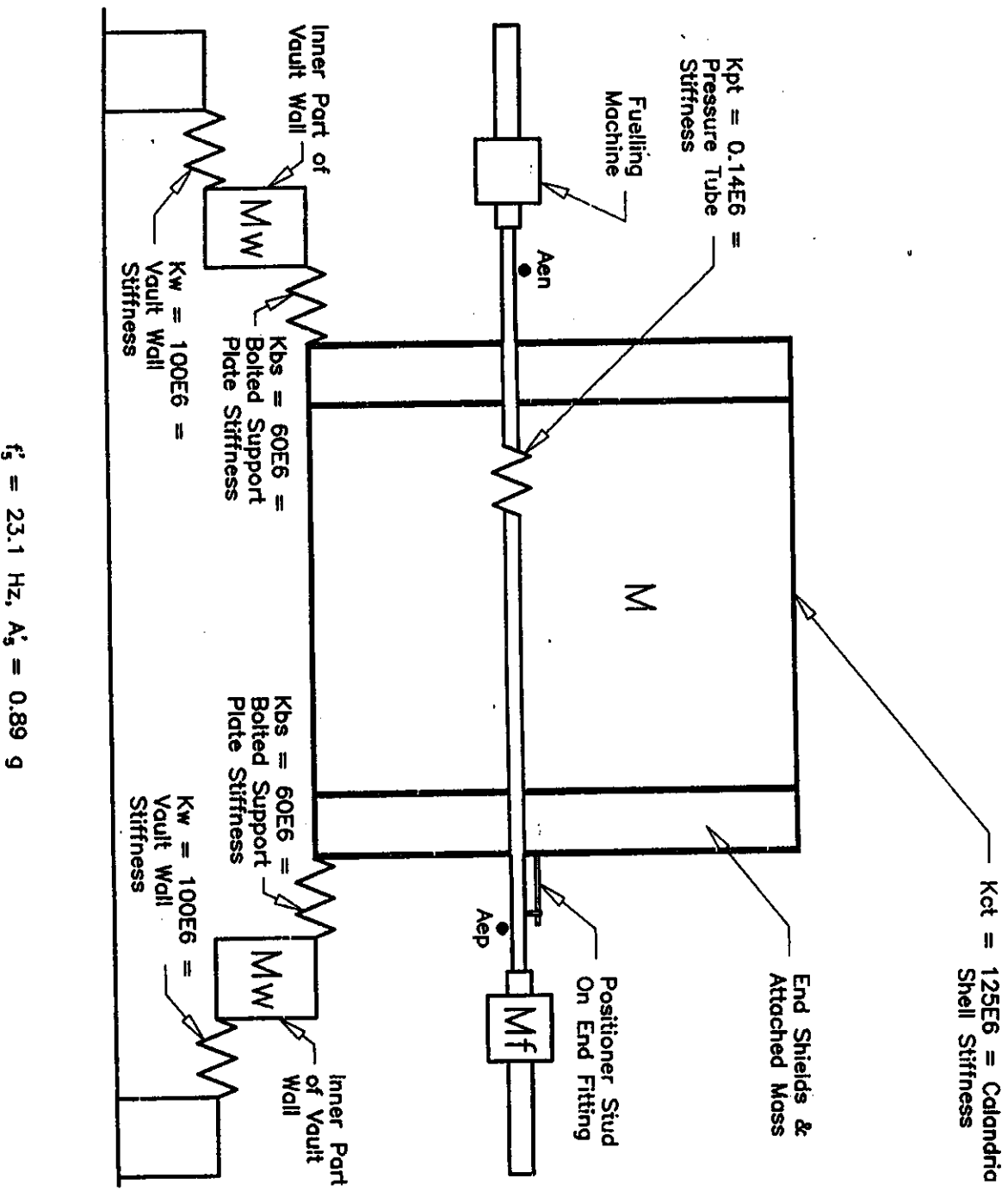


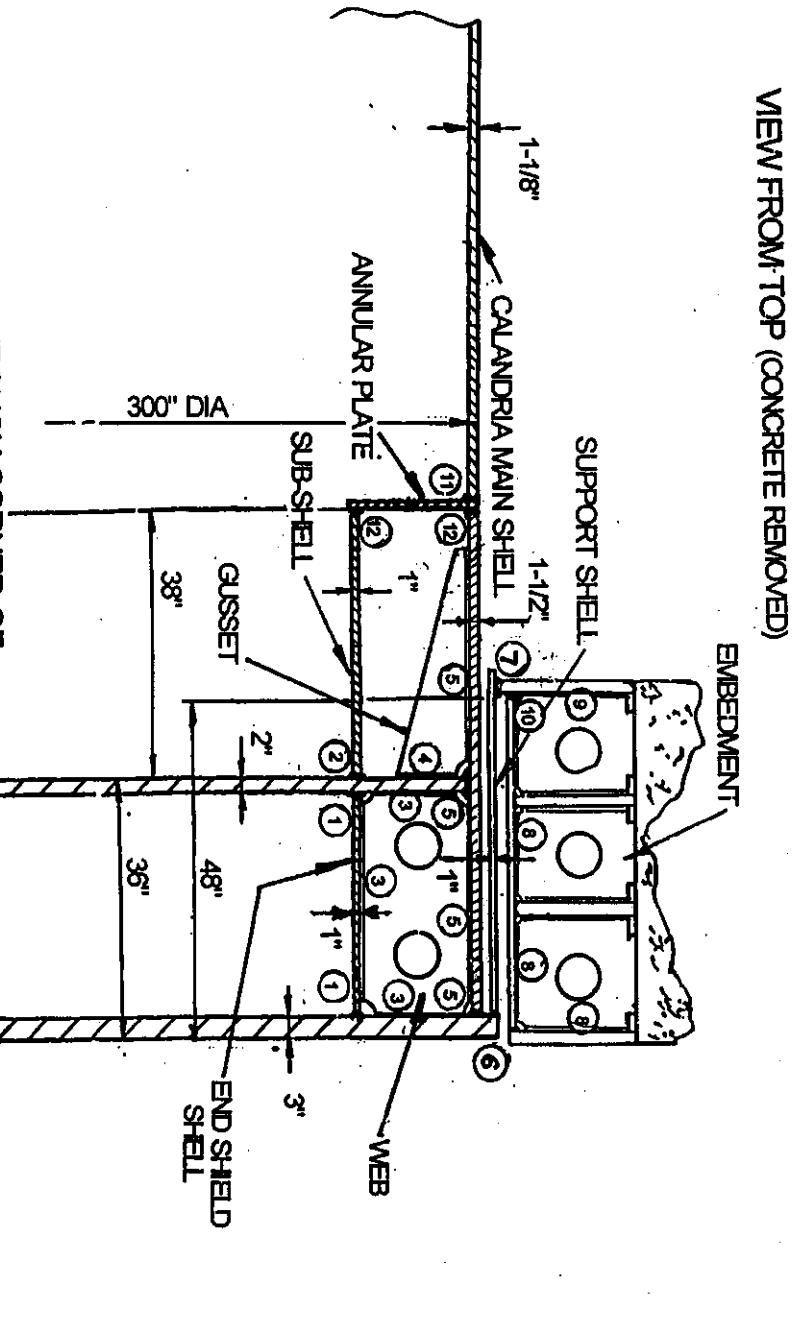
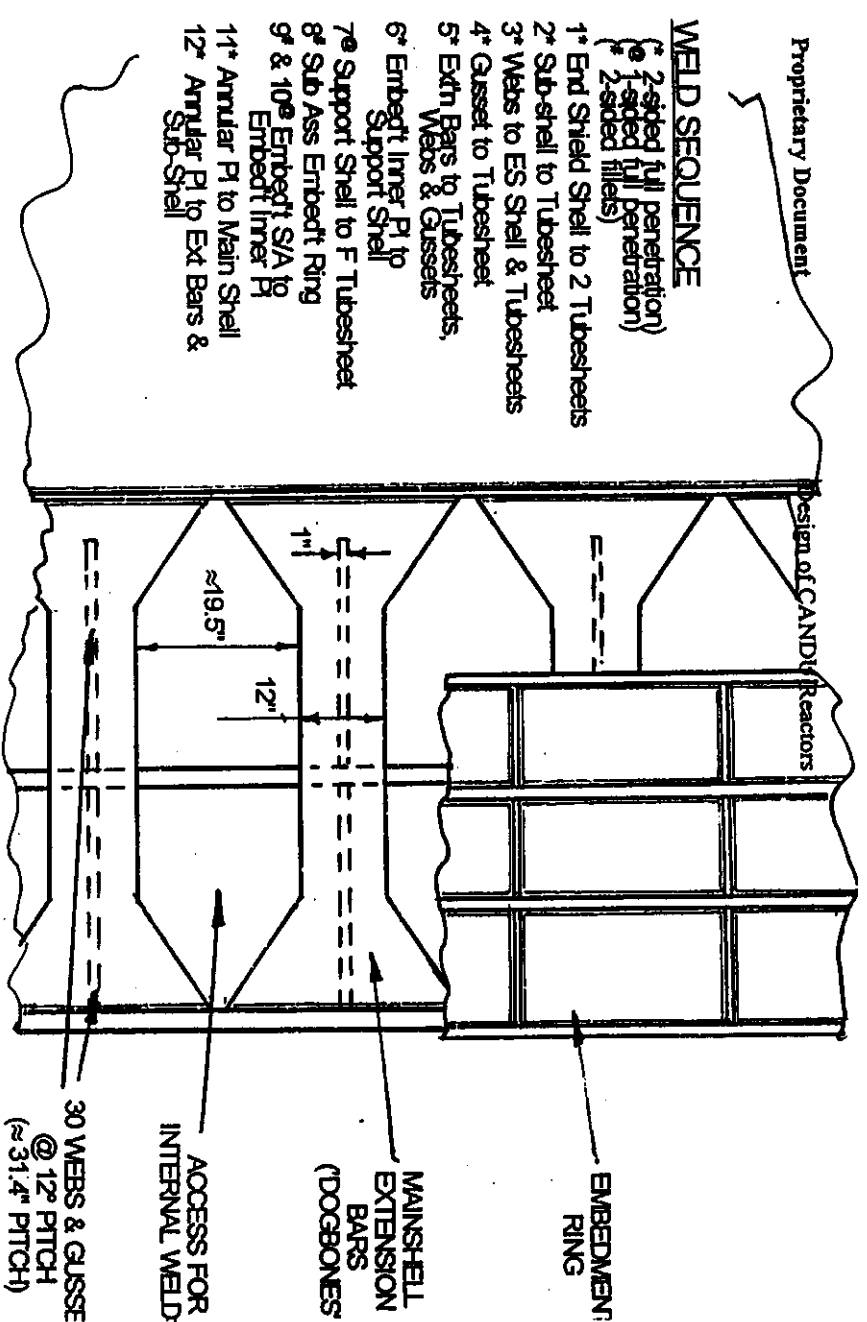
Figure 4-20 Seismic Schematic of Straight-shell Reactor Assembly  
 - Basic Response Modes and Frequencies

DESIGN OPTION	Half-Body Mode		Whole-Body Mode		End Shield Mode		FM/PT Mode		Positioner Assembly End		Non-Positioner Assembly End		CT Stress (Net)
	$f_1$	$A_1$	$f_2$	$A_2$	$f_3$	$A_3$	$f_4$	$A_4$	1.2 Aep	$P_{PA}$	1.2 Aen	$P_{RJ}$	
STANDARD CANDU 6	11.7 Hz	0.9 g	$f_2$	$A_2$	6.6 Hz	1.3 g	7.4 Hz	1.3 g	2.25 g	58100 lb	2.74 g	70800 lb	Outer 145 Comp
			10.6 Hz	1.0 g									Inner 1450 Tens
BOLTED BOTH ENDS	n/a		$f_3$	$A_3$	6.6 Hz	1.3 g	7.4 Hz	1.3 g	1.90 g	49100 lb	2.46 g	63500 lb	Outer 190 Comp
			14.9 Hz	0.9 g									Inner 1080 Tens
STRAIGHT CALANDRIA SHELL	n/a		$f'_3$	$A'_3$	6.6 Hz	1.3 g	7.4 Hz	1.3 g	1.83 g	47400 lb	2.40 g	62300 lb	Outer 1000 Tens Inner 2000 Tens $\sigma$ cal shell= 6000 Comp
			23.1 Hz	0.8 g									

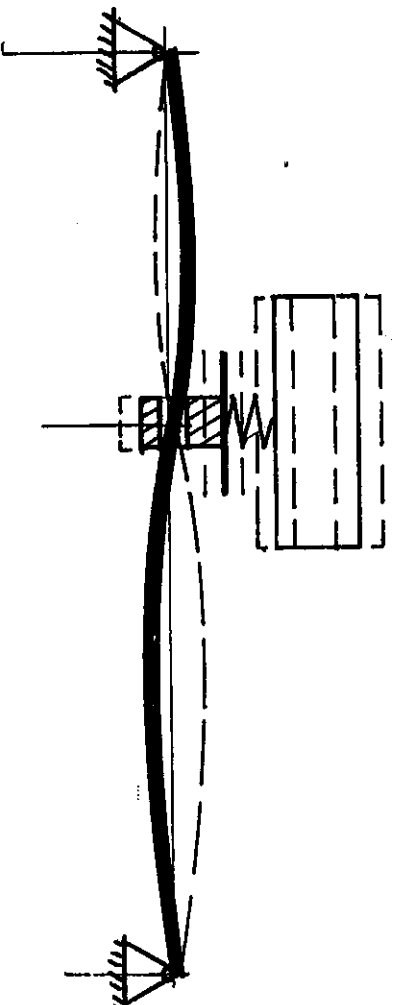
Figure 4-21 Comparison of Present and Proposed Designs

**WELD SEQUENCE**

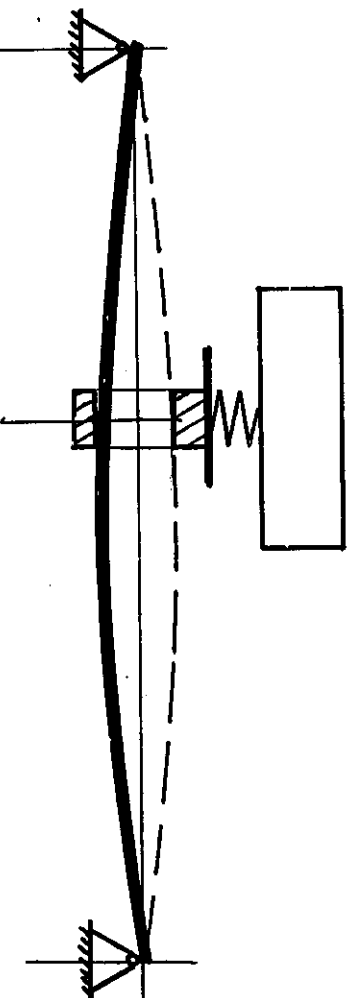
- 1\* 2-sided full penetration) (1-sided full penetration) (2-sided filllets)
- 1\* End Shield Shell to 2 Tubesheets
- 2\* Sub-shell to Tubesheet
- 3\* Webs to ES Shell & Tubesheets
- 4\* Gusset to Tubesheet
- 5\* Extn Bars to Tubesheets, Webs & Gussets
- 6\* Embedt Inner Pl to Support Shell
- 7\* Support Shell to F Tubesheet
- 8\* Sub Ass Embedt Ring
- 9\* & 10\* Embedt S/A to Embedt Inner Pl
- 11\* Annular Pl to Main Shell
- 12\* Annular Pl to Ext Bars & Sub Shell



Design of Reactor Support  
 Figure 4-22 Details of Area of Structure at Reactor Support for Straight-shell Design



(b) Behaviour when response amplitude becomes bigger than gap  
- beam has 3-point support, coupling it to downstream sub-system



(a) Behaviour when response amplitude is less than gap  
- beam is simply supported and decoupled from downstream sub-system

Figure 4-23 Vibration Behaviour of a System with a Gap

Simply supported beam with a large gap at mid-span at connection to the downstream sub-system